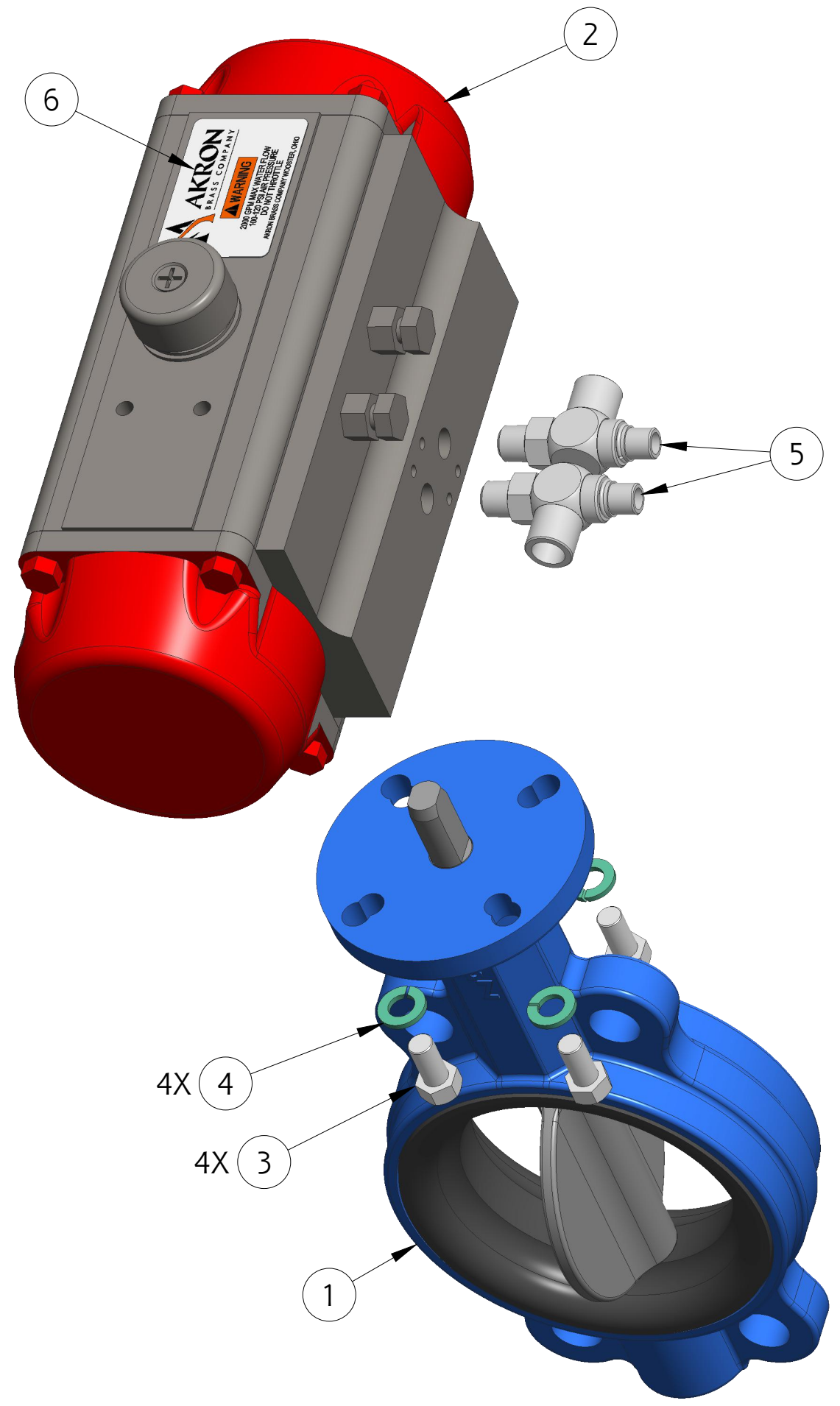
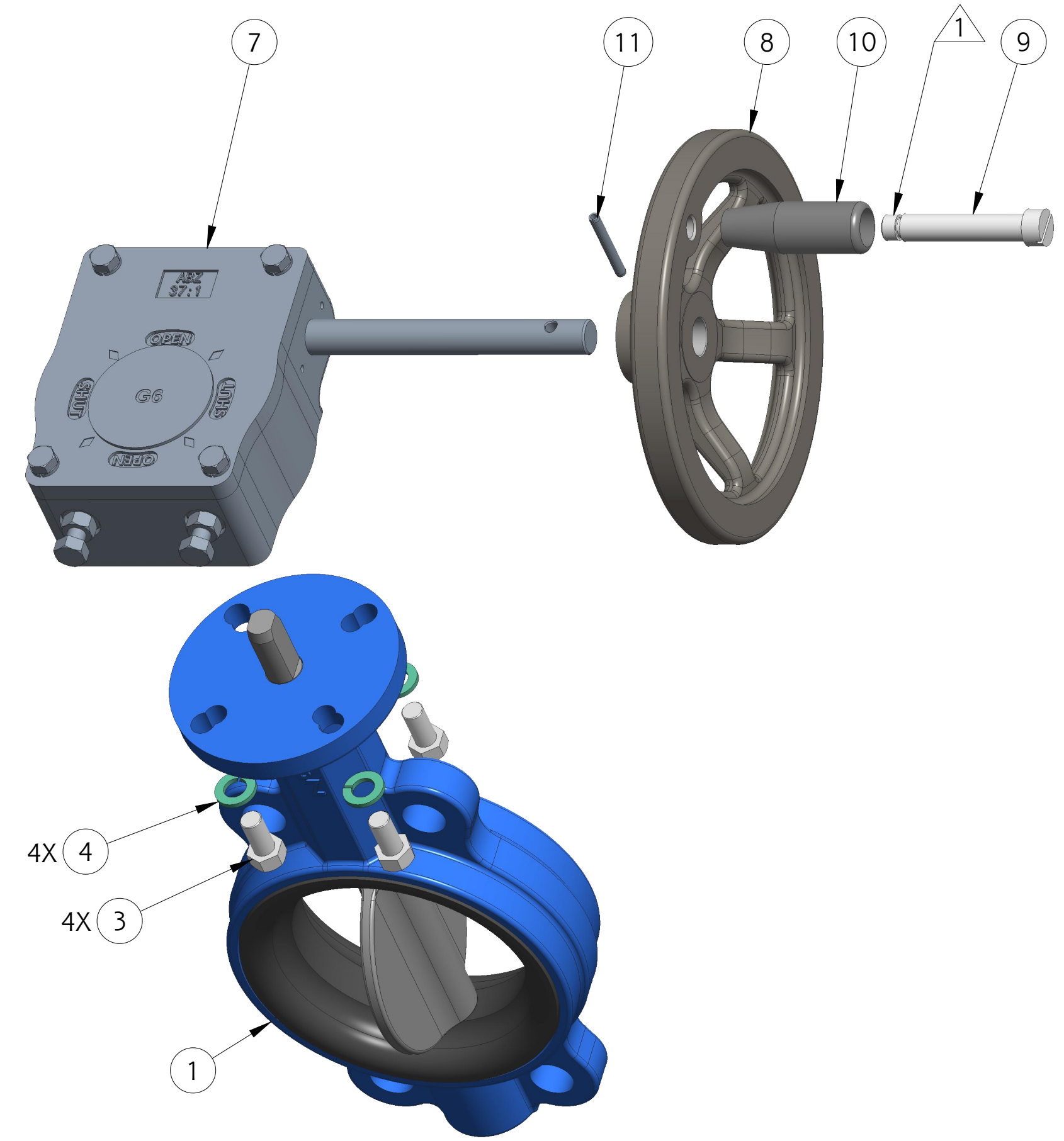


ASSEMBLY NOTES:

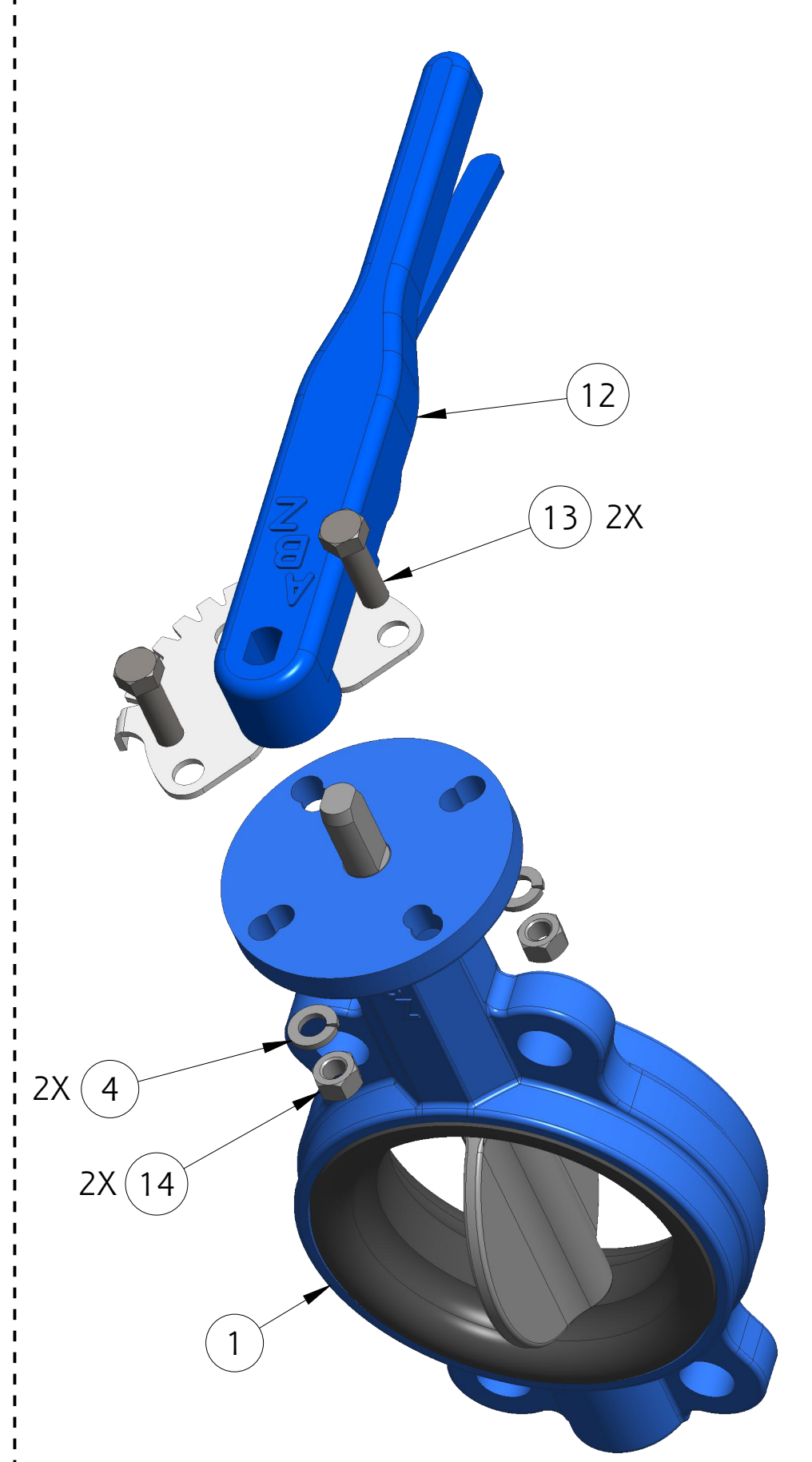
① USE PERMABOND LM113 OR LOCTITE 222.



AIR ACTUATOR



GEAR ACTUATOR



MANUAL ACTUATOR

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Parts List Sheet:  
 128937  
 D49800



TECHNICAL SERVICE PARTS  
 STYLE 7940, 7950, 7960  
 PRODUCT ABZ BUTTERFLY VALVE

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, [ONLINEREPAIR.AKRONBRASS.COM](http://ONLINEREPAIR.AKRONBRASS.COM)

Chg.	Date
00	01-25

4" VALVES			
Find	Description	Item	QTY
4" AIR ACTUATOR			
1	4" VALVE BODY	779108	1
2	AIR ACTUATOR	79400140	1
3	HEX HEAD CAP SCREW 3/8-16 x 1"	761016	4
4	LOCK WASHER 3/8"	784268	4
5	BIMBA CONTROL VALVE	779052	2
6	WARNING LABEL	773532	1
4" GEAR ACTUATOR			
1	4" VALVE BODY	779108	1
3	HEX HEAD CAP SCREW 3/8-16 x 1"	761016	4
4	LOCK WASHER 3/8"	784268	4
7	GEAR ACTUATOR	718361	1
8	7" HANDWHEEL	128940	1
9	HANDLE PIN	744220	1
10	PLASTIC HANDLE	721204	1
11	ROLL PIN 3/16" x 1-1/2"	744107	1
4" MANUAL HANDLE			
1	4" VALVE BODY	779108	1
4	LOCK WASHER 3/8"	784268	2
12	4" HANDLE	721810	1
13	HEX HEAD CAP SCREW 3/8-16 x 1-1/4"	765141	2
14	HEX NUT 3/8-16	734079	2

5" VALVES			
Find	Description	Item	QTY
5" AIR ACTUATOR			
1	5" VALVE BODY	779109	1
2	AIR ACTUATOR	79500182	1
3	HEX HEAD CAP SCREW 3/8-16 x 1"	761016	4
4	LOCK WASHER 3/8"	784268	4
5	BIMBA CONTROL VALVE	779052	2
6	WARNING LABEL	773532	1
5" GEAR ACTUATOR			
1	5" VALVE BODY	779109	1
3	HEX HEAD CAP SCREW 3/8-16 x 1"	761016	4
4	LOCK WASHER 3/8"	784268	4
7	GEAR ACTUATOR	718362	1
8	7" HANDWHEEL	128940	1
9	HANDLE PIN	744220	1
10	PLASTIC HANDLE	721204	1
11	ROLL PIN 3/16" x 1-1/2"	744107	1
5" MANUAL HANDLE			
1	5" VALVE BODY	779109	1
4	LOCK WASHER 3/8"	784268	2
12	5"-6" HANDLE	721811	1
13	HEX HEAD CAP SCREW 3/8-16 x 1-1/4"	765141	2
14	HEX NUT 3/8-16	734079	2

6" VALVES			
Find	Description	Item	QTY
6" AIR ACTUATOR			
1	6" VALVE BODY	779110	1
2	AIR ACTUATOR	79600262	1
3	HEX HEAD CAP SCREW 3/8-16 x 1"	761016	4
4	LOCK WASHER 3/8"	784268	4
5	BIMBA CONTROL VALVE	779052	2
6	WARNING LABEL	773532	1
6" GEAR ACTUATOR			
1	6" VALVE BODY	779110	1
3	HEX HEAD CAP SCREW 3/8-16 x 1"	761016	4
4	LOCK WASHER 3/8"	784268	4
7	GEAR ACTUATOR	718362	1
8	7" HANDWHEEL	128940	1
9	HANDLE PIN	744220	1
10	PLASTIC HANDLE	721204	1
11	ROLL PIN 3/16" x 1-1/2"	744107	1
6" MANUAL HANDLE			
1	6" VALVE BODY	779110	1
4	LOCK WASHER 3/8"	784268	2
12	5"-6" HANDLE	721811	1
13	HEX HEAD CAP SCREW 3/8-16 x 1-1/4"	765141	2
14	HEX NUT 3/8-16	734079	2

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