

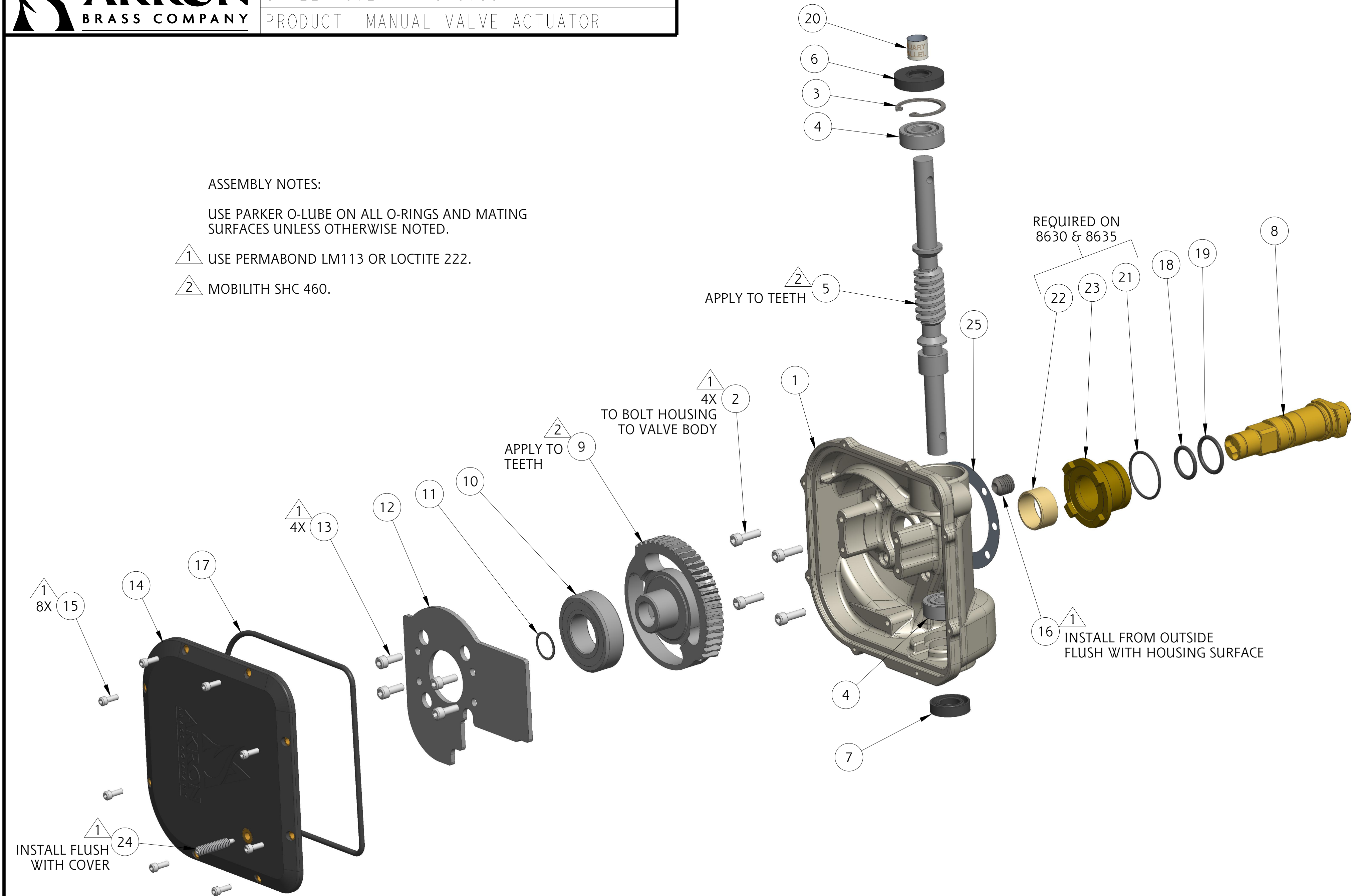
ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- 1

USE PERMABOND LM113 OR LOCTITE 222.
- 2

MOBILITH SHC 460.



PHONE: 800.228.1161 | [www.akronbrass.com](http://www.akronbrass.com)

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Parts List Sheet:

128535



|                         |                       |
|-------------------------|-----------------------|
| TECHNICAL SERVICE PARTS |                       |
| STYLE                   | 8620 THRU 8635        |
| PRODUCT                 | MANUAL VALVE ACTUATOR |

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

| Chg. | Date  |
|------|-------|
| 00   | 04-22 |
| 01   | 02-25 |

| FIND |  | DESCRIPTION                              | ITEM   | QTY<br>8620/8625 | QTY<br>8630/8635 |
|------|--|------------------------------------------|--------|------------------|------------------|
| 1    |  | HOUSING WORM GEAR                        | 127900 | 1                | 1                |
| 2    |  | SCREW SOCKET HEAD CAP #10-24 x 5/8"      | 765028 | 4                | 4                |
| 3    |  | RING RETAINING                           | 758308 | 1                | 1                |
| 4    |  | BEARING                                  | 703919 | 2                | 2                |
| 5    |  | SHAFT HANDWHEEL                          | 770530 | 1                | 1                |
| 6    |  | SEAL LIP 1-1/4"                          | 770495 | 1                | 1                |
| 7    |  | SEAL LIP 1"                              | 769718 | 1                | 1                |
| 8    |  | SHAFT TRUNNION                           | 773600 | -                | 1                |
| 8    |  | SHAFT TRUNNION                           | 772323 | 1                | -                |
| 9    |  | GEAR WORM                                | 127638 | 1                | 1                |
| 10   |  | BEARING                                  | 803411 | 1                | 1                |
| 11   |  | RING RETAINING                           | 756223 | 1                | 1                |
| 12   |  | PLATE BEARING RETAINING                  | 743017 | 1                | 1                |
| 13   |  | SCREW SOCKET HEAD CAP #10-24 x 1/2"      | 763038 | 4                | 4                |
| 14   |  | COVER PLATE                              | 743025 | 1                | 1                |
| 15   |  | SCREW SOCKET HEAD CAP #6-32 x 3/8"       | 765027 | 8                | 8                |
| 16   |  | SCREW CUP POINT SET SCREW M12-1.5 x 12mm | 765398 | 1                | 1                |
| 17   |  | O-RING 2-255                             | 757338 | 1                | 1                |
| 18   |  | O-RING 2-115                             | 757009 | 1                | 1                |
| 19   |  | O-RING 2-117                             | 757105 | -                | 1                |
| 19   |  | O-RING 2-214                             | 757010 | 1                | -                |
| 20   |  | LABEL "PARALLEL AUXILIARY"               | 729559 | 1                | 1                |
| 21   |  | O-RING 2-024                             | 757245 | -                | 1                |
| 22   |  | BUSHING                                  | 803419 | -                | 1                |
| 23   |  | SLEEVE TRUNNION                          | 770497 | -                | 1                |
| 24   |  | PLUNGER SPRING                           | 742274 | 1                | 1                |
| 25   |  | INSULATION SPACER                        | 770395 | 1                | 1                |

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