



ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND ALL MATING SURFACES, EXCEPT WHERE NOTED.

- 1 USE LOCTITE 222 OR 113 PERMABOND.
- 2 USE LOW-TEMP LUBRIPLATE.
- 3 DO NOT SPLIT TURBINE TEETH.
- 4 DIMPLE AT ASSEMBLY.
- 5 DO NOT GREASE THIS O-RING.
- 6 APPLY THIN FILM OF LOW-TEMP LUBRIPLATE TO THIS SIDE ONLY.
- 7 INSTALL SHIMS SO THAT BROWN SHIM (PREFERRED) IS VISIBLE THRU HOLES IN ITEM #5.
- 8 GREASE ENDS OF SPRING WITH LOW-TEMP LUBRIPLATE.
- 9 TO AVOID GETTING GREASE ON THE O-RING (ITEM 44) AT ASSEMBLY, APPLY LOW-TEMP LUBRIPLATE TO THE FEMALE THREAD AND NOT TO THE MALE THREAD.

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WARRANTY AND DISCLAIMER*: We warrant Akron Brass products for a period of five (5) years* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. *Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.

Parts List Sheet:

127576



TECHNICAL SERVICE PARTS

STYLE 1523, 1528

PRODUCT SABERJET

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg.	Date
00	01-19

FIND	DESCRIPTION	ITEM	QTY 1523	QTY 1528
1	BODY NOZZLE	127564	1	-
1	BODY NOZZLE	127580	-	1
4	RING TURBINE RETAINER	118047	1	1
5	TIP SMOOTH BORE 3/4",19MM	15234015	1	-
5	TIP SMOOTH BORE 7/8",22MM	15234013	1	-
5	TIP SMOOTH BORE 15/16",24MM	15234012	1	-
5	TIP SMOOTH BORE 1",25MM	15234014	1	-
5	TIP SMOOTH BORE 1-1/8" 29MM	15284009	-	1
6	HEAD BAFFLE	127570	1	-
6	HEAD BAFFLE	127579	-	1
7	RETAINER GASKET	127571	1	1
8	GASKET BAFFLE	717057	1	1
9	SLEEVE THROAT	127573	1	1
10	THROAT	127574	1	1
11	BUMPER/PATTERN SLEEVE S/A	15234011	1	1
12	PIN RETAINING	744407	3	3
13	BAND PATTERN INDICATOR	803163	1	-
13	BAND PATTERN INDICATOR	803167	-	1
14	BAND OPEN/CLOSED	704732	1	1
15	SCREW SOCKET HEAD CUP POINT SET 1/4-20 x 3/16"	765008	1	1
16	SCREW SOCKET HEAD CUP POINT NYLON 1/4-20 x 1/4"	765083	1	1
17	TEETH TURBINE	772160	1	1
18	* SWIVEL S/A 1.5"NPSH	45154012	1	-
18	* SWIVEL S/A 1.5"NH	45154013	1	-
18	* SWIVEL S/A 1.5"BSP	45154014	1	-
18	* SWIVEL S/A 2.5"NH	45254007	-	1
18	* SWIVEL S/A 2.5"BSP	45254008	-	1
19	SCREW SOCKET HEAD CAP #4-40 x 3/4"	765211	2	2
21	O-RING 2-136	757322	1	1
22	O-RING 2-141	757323	1	1
23	O-RING 2-135	757246	1	1
24	O-RING 2-024	757245	1	-
24	O-RING 2-025	757242	-	1
25	O-RING 2-122	757331	1	-
25	O-RING 2-123	757400	-	1

FIND	DESCRIPTION	ITEM	QTY 1523	QTY 1528
26	O-RING 2-132	757422	2	2
28	O-RING 2-140	757265	1	1
29	O-RING 2-111	757269	2	2
30	TRUNNION	127178	2	2
31	B PIN ROLL 1/8" x 1-1/4"	744062	2	2
32	BALL SHUTOFF 2.5"	704651	1	1
33	B HANDLE SHUTOFF	721761	1	1
36	** GASKET 1-1/2"	717042	1	-
36	** GASKET 2-1/2"	717043	-	1
37	SEAT	769243	2	2
38	A GRIP PISTOL	718330	1	1
39	A WASHER LOCK 5/16"	784090	1	1
40	A SCREW SOCKET HEAD CAP 5/16-18 x 2-3/4"	765397	1	1
41	A WASHER FLAT 5/16"	784093	1	1
43	O-RING 2-026	757368	1	-
43	O-RING 2-027	757401	-	1
45	SPRING THROAT	768316	1	1
50	SHIM .005 BLUE	768311	1	-
50	SHIM .005 BLUE 1-1/8" TIP	768340	-	1
51	SHIM .010 BROWN	768312	3	-
51	SHIM .010 BROWN 1-1/8" TIP	768341	-	3
54	BALL NYLON 3/16"	704031	1	1
55	A SPACER PISTOL GRIP	770480	1	1
100	BAND OPEN/CLOSED FOG	704731	1	1
A	KIT SERVICE PISTOL GRIP W/COLOR CLIPS	90040001		
B	KIT SERVICE 2.5" BALE W/COLOR CLIPS	90050001		
C	KIT SERVICE BALE AND PISTOL GRIP COLOR CLIPS ONLY	90070001		

* FOR OTHER THREADS, ORDER BY DESCRIPTION AND THREAD SIZE (ODM AND TPI) OR BY AKRON THREAD CODE.
 ** GASKETS ALSO INCLUDED IN SWIVEL ASSEMBLIES ITEM 18.

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