

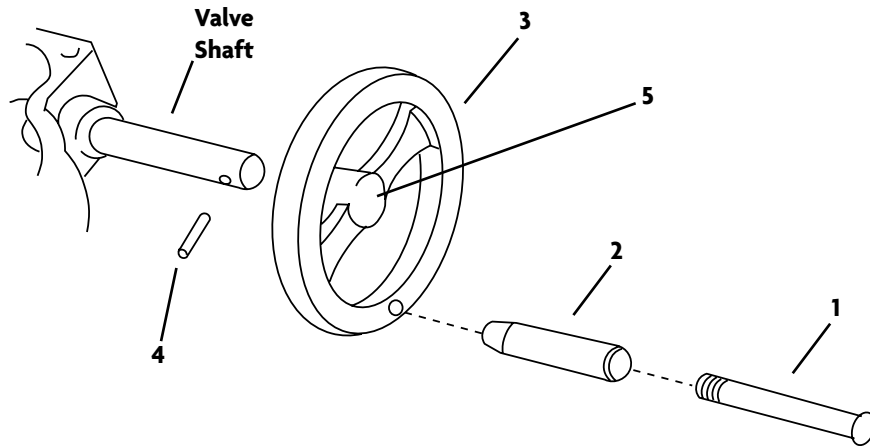


ASSEMBLY INSTRUCTIONS FOR LOCAL HANDLE ACTUATION

Akron's gear actuator is designed to operate 2" through 3- 1/2" and Style 8840 Swing-Out Valves. The following handwheel assembly instructions are provided to assist in assembly.

Assembly Instructions:

Slide Spinner Pin (1), through the Spinner Bushing (2), Screw into the Handwheel (3) and tighten using a screwdriver. Apply Loctite No. 222 or equivalent to the internal threads on the Handwheel to secure the Spinner Pin. Line up the hole in the valve Shaft with the hole in the Handwheel and insert the Roll Pin (5). Clean the surface of the Handwheel Hub, then attach "OPEN" directional decal (5).



ITEM NO. QUANTITY	DESCRIPTION	PART NUMBER
1	Spinner Pin	741044
2	Spinner Bushing	101692
3	Handwheel - 4"	109281
3	Handwheel - 6"	117041
4	Roll Pin	744084
5	Open Decal	773185



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