



**Assembly Notes:**

Use Parker O-Lube on all O-rings  
and mating surfaces

▲ Use Permabond LM113 or Loctite 222

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY	
			2428	2429
1-5	Swivel Sub Assembly*			
	1" NH	48010006	1	1
	1" BSP	48010007	1	1
	1" NPSH	48012002	1	1
5#	Gasket	717047	1	1
6	Trunnion	109440	2	2
7#	O-Ring	757282	2	2
8	Roll Pin	744080	2	2
9#	Ball	704490	1	1
10	Socket Head Screw	765008	1	1
11#	O-Ring	757281	1	1
12	O-Ring	757283	1	1
13	Balls	**	32	32
14	Tip-3/8"	121384	1	1
14	Tip-1/2"	121385	1	1
14	Tip-3/4"	124659	1	1
15#	Seat	769245	2	2
16	Shim	769351	4	4
17	Spring	768272	1	1
18	O-Ring	757375	1	1
19	Body	107898	1	-
19	Body	102245	-	1
20	Socket Head Screw	765002	1	-
20	Socket Head Screw	766015	-	1
21	Handle	721417	1	1
22	Socket Head Screw	763064	-	1
23	Pistol Grip	718233	-	1
24	Washer	784093	-	1
25	Lock Washer	784090	-	1

\* For other threads order by description and thread size (ODM & TPI) or Akron Thread Code.

\*\* Packet of 50 Ball Bearing - p/n 109042

# Parts included in Field Service Kit number 9115