





**STYLE 4803 & 4804
FOR PRODUCT MANUFACTURED
AFTER MAY 2007
TECHNICAL SERVICE PARTS LIST**

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY	
			4803	4804
1	Swivel Adapter	120158	-	1
1	Swivel Adapter	120422	1	-
2	Throat Pin	745158	3	3
3	Throat	109435	1	1
4	Turbine Retainer	109437	1	1
5	Socket Head Screw	760-041	2	2
7	Turbine	772024	1	1
9	Socket Head Screw	765179	1	1
10	O-Ring	757330	1	1
12	Ball Bearings	*	42	30
13	Identification Band 4804	803249	-	1
13	Identification Band 4803	803250	1	-
16	Indicator Band	704851	1	1
21	O-ring	757048	1	1
24	Allen Head Screw	765008	1	1
25	Allen head screw	765025	1	1
29	Swivel 1" NH**	119543	-	1
29	Swivel 1 1/2" NH**	108313	1	-
29	Swivel 1 1/2" BSP**	108315	1	-
31	Socket Head Screw	767088	1	1
32	Pattern Sleeve	120214+	1	1
33	Nozzle Body	123460	1	1
34	Cam Insert	723023	1	1
35	Pattern Sleeve Ring	120215	1	1
36	Baffle Stem	↑ ↑	1	1
37	Bumper	703724+	1	1
38	Spider Retainer	↑ ↑	1	1
39	Baffle Head	109439	1	1
40	Spacer	***	1	1
41	Baffle Label	***	1	1
44	Spring	769217	1	1
45	Gasket (1")	717047	-	1
45	Gasket (1.5")	714229	1	-
52	O-Ring	757331	1	1
48	Shim Baffle Blue	764545	↑	↑
49	Shim Baffle Brown	769546	↑	↑
50	Shim Baffle Pink	769547	↑	↑
51	Shim Baffle Green	769548	↑	↑
99	O-Ring	757281	1	1

* Packet of 50 Ball Bearings P/N 120870

** For other threads order by description and thread size (ODM & TPI) or by Akron Thread Code

*** See Chart for various Flow Spacers and Label part numbers

↑ As Required

↑ ↑ Item 36, 38 order stem sub assembly 124381

+ The bumper is pressed on and timed with the pattern sleeve. It may need to be returned to the factory for proper assembly for items 32, 37 order sub-assembly 17020520.

Flow	Spacer Part #	Label Part #
13 @ 100	None Used	729448
25 @ 100	768270	729449
40 @ 100	768271	729450



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