



ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY			
			4"	4.5"	5"	6"
	Bodies					
28	Female Body 4"	110028	1			
28	Female Body 4.5"	110035		1		
28	Female Body 5"	110040			1	
28	Female Body 6"	110053				1
28	Rigid Female 4" (NPT)#	110029	1			
28	Rigid Female 5" (NPT)#	110041			1	
28	Rigid Female 6" (NPT)#	110052				1
29	Long Handle Swivel 4" (NH)#	104049	1			
29	Long Handle Swivel 4.5" (NH)#	104050		1		
29	Long Handle Swivel 5" (NH)#	104051			1	
29	Long Handle Swivel 6" (NH)#	104053				1
29	Rocker Lug Swivel 4" (NH)#	104015	1			
29	Rocker Lug Swivel 4.5" (NH)#	104016		1		
29	Rocker Lug Swivel 5" (NH)#	104017			1	
29	Rocker Lug Swivel 6" (NH)#	104019				1
30	Gasket 4"	714024	1			
30	Gasket 4.5"	714025		1		
30	Gasket 5"	714026			1	
30	Gasket 6"	714028				1
31	Ball Bearings	**	58	69	72	88
32	Swivel Plug	742023	1	1	1	1
33	Hex Nut	735040	6	6	6	6
34	Male 4" (NH)#	110020	1			
34	Male 4.5" (NH)#	109670		1		
34	Male 5" (NH)#	109671			1	
34	Male 5" x 4" NH#	110046			1	
34	Male 6" (NH)#	109673				1
35	Body Bolts 4"	761062	6			
35	Body Bolts 4.5" - 6"	761088		6	6	6
Not Shown	Victaulic 4" w/o Drain	110016	1			
Not Shown	Victaulic 4" w/ Drain	110021	1			
Not Shown	Victaulic 5"	110036				1
Not Shown	Victaulic 6"	110048				1
Not Shown	Storz Adapters	(see below)				

* Handwheel and Electric Actuators require 4, Air Actuator 3 and Manual Handle 2.

** 50 Ball Bearing packet-P/N 109041.

For other threads order by description and thread size (ODM and TPI) or by Akron Thread Code.

G When replacing a 6" Swivel on older units, the Body Adapter may also need to be replaced.

Current 6" Swivels have an (*) after the thread designation. Contact Customer Service for details.

Kit for whole manual handle assembly - P/N 7940-0046

Accessories	
3/4" DRAIN	STYLE 4
3/4" PIPE PLUG	744018
AIR BLEEDER	785027
REDUCING BUSHING (FOR AIR BLEEDER)	703095
4" STRAINER	769466
4-1/2" STRAINER	769542
5" STRAINER	769467
6" STRAINER	769541
STORZ SEAL 4"	769333
STORZ SEAL 5"	769332
STORZ SEAL 6"	769708
DRAFTING GASKETS 4"	714211
DRAFTING GASKETS 5"	714212
DRAFTING GASKETS 6"	714213
6" X 6" NPT NIPPLE	736060
6" 150 LB FLANGE	713247
6" STORZ CAP HC	707949

STORZ ADAPTERS			
DESCRIPTION	BODY	ADAPTER	HEAD
4" STORZ SWIVEL	110026	102144	107070
4" X 5" STORZ SWIVEL	110026	102149	107071
4" RIGID STORZ	117489		107070
5" STORZ SWIVEL	110044	104342	107071
5" X 4" STORZ SWIVEL	110044	104347	107070
6" RIGID STORZ	117016		116897
6" X 5" STORZ SWIVEL	110060	104347	107071
6" X 4" STORZ SWIVEL	110060	104347	107070
6" X 6" STORZ HC	110052		713246



STYLE 7940 AND 7960 BUTTERFLY VALVES TECHNICAL SERVICE PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY			
			4"	4.5"	5"	6"
	Butterfly Assembly					
1-7	Wafer Sub Assembly 4"	779073	1			
1-7	Wafer Sub Assembly 4.5" - 5"	779074		1	1	
1-7	Wafer Sub Assembly 6"	779075				1
1	Wafer Body	Not sold separately				
2	O-Ring 4"	757002	3			
2	O-Ring 4.5", 5" & 6"	757113		3	3	3
3	Upper Stem 4"	769422	1			
3	Upper Stem 4.5", 5", 6"	769424		1	1	1
4	Retainer Pin 4"	744307	2			
4	Retainer Pin 4.5", 5", 6"	744308		2	2	2
5	Seat 4"	768107	1			
5	Seat 4.5" - 5"	768108		1	1	
5	Seat 6"	768109				1
6	Disc 4"	708094	1			
6	Disc 4.5" - 5"	708095		1	1	
6	Disc 6"	708096				1
7	Lower Stem 4"	769423	1			
7	Lower Stem 4.5", 5", 6"	769425		1	1	1
		Handle and Actuator Assemblies				
8-11	Manual Handle Assembly##	721257	1	1	1	1
8	Handle only	Not sold separately				
9	Roll Pin	744088	1	1	1	1
10	Spring	769112	1	1	1	1
11	Latch	729048	1	1	1	1
12	Hex Head Screw	761038	1	1	1	1
13	Washer	784080	1	1	1	1
14	Throttle Plate	744272	1	1	1	1
15	Hex Nut	734079	*	*	*	*
16	Lock Washer	784081	*	*	*	*
17	Hex Screw	767047	*	*	*	*
18-22	Gear Operator Assembly	79400043	1	1	1	1
18	Handle Pin	744220	1	1	1	1
19	Handle	721204	1	1	1	1
20	Handwheel	126877	1	1	1	1
21	Roll Pin	744076	1	1	1	1
22	Gear Operator	718325	1	1	1	1
22A	Gasket	717054	1	1	1	1
23	Air Actuator for 8840, 7940/45/50	88400874	1	1	1	-
23	Air Actuator for 8940, 7960	79600253	1	-	-	1
24	Air Control Valve	779052	2	2	2	2
25	90° Elbow	710041	1	1	1	1
26-27	Electric Actuator Assembly					
26	Electric Controller w/ Adapter (12 volt)	79400049	1	1	1	1
26	Electric Controller w/ Adapter (24 volt)	79400096	1	1	1	1
27	Adapter	116281	1	1	1	1



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