



**ASSEMBLY NOTES**

- ▲ USE PERMABOND LH050 OR LOCTITE 592 PIPE SEALANT
- ▲ GREASE O-RING AT ASSEMBLY WITH PARKER O-LUBE
- ▲ USE PERMABOND LM113 ON LOCTITE 222 AT ASSEMBLY
- ▲ USE PRIMER T
- ▲ DIMPLE AT ASSEMBLY
- ▲ APPLY LOCTITE 277 OR PERMABOND HH120 ON THREADS AT ASSEMBLY
- ▲ SEAL SET SCREW WITH GASKET COMPOUND PERMATEX #2 OR #6
- ▲ CRIMP HOOK AROUND EYELETS OF BEADED CHAIN AND DUST COVER



**STYLE 3031  
JRC SST  
TECHNICAL SERVICE PARTS LIST**

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	CHAMBER DIVERGER 316L SS COMP	707962	1
2	BODY MCH COMP 316L SS 4473	704503	1
3	TUBE BLENDING 316L SS MCH COMP 4473	773447	1
4	CONNECTOR CAM LOCK 316L SS COMP	707960	1
5	ADPT THD'D FEM 2.5"BBX2.5BIF PY	03260013	1
6	O-RING 1 5/8"X 1 7/16"2-127 N-674-7 BU	757048	1
7	ADPT 2.5 BBG X BIM 316L SS MCH COMP	702189	1
8	O-RING 2-148 BUNA-N 70 DURO	757332	1
9	BALL ST STL 1/4"OD (+/- .001 TOLERANCE)	703051	38
10	O-RING PARKER N674-70 2-125 BUNA-N	757281	1
11	SCREW ALLEN HD SET CUP 10-24 X 1/4" SS	765025	1
12	O-RING 1 7/8"X 1 11/16"2-131	757058	1
13	BALL ST STL 3/16"TYPE 302 GRADE 200 USA	704018	52
14	O-RING 3 1/8"X 2 7/8"2-233 BUNA N70	757065	1
15	SCREW ALLEN HD SET CUP 10-24 X 1/4" SS	765025	1
16	SCREW SET CUP PT 3/8-16X1/2 ST STL	765187	1
39	CONNECTOR W/COVER 1.5FEM NYLON	707494	1
40	CHAIN BEADED 12"LG PLUS END COUPLINGS	706225	1
41	SCREW PAN HD MCH ST STL 10-24 X 1/4"	765104	1
42	CLIP S HOOK 1.5"304 STAINLESS STEEL 034	707070	1



**Tested—Proven—Trusted.**

ISO 9001 REGISTERED COMPANY

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