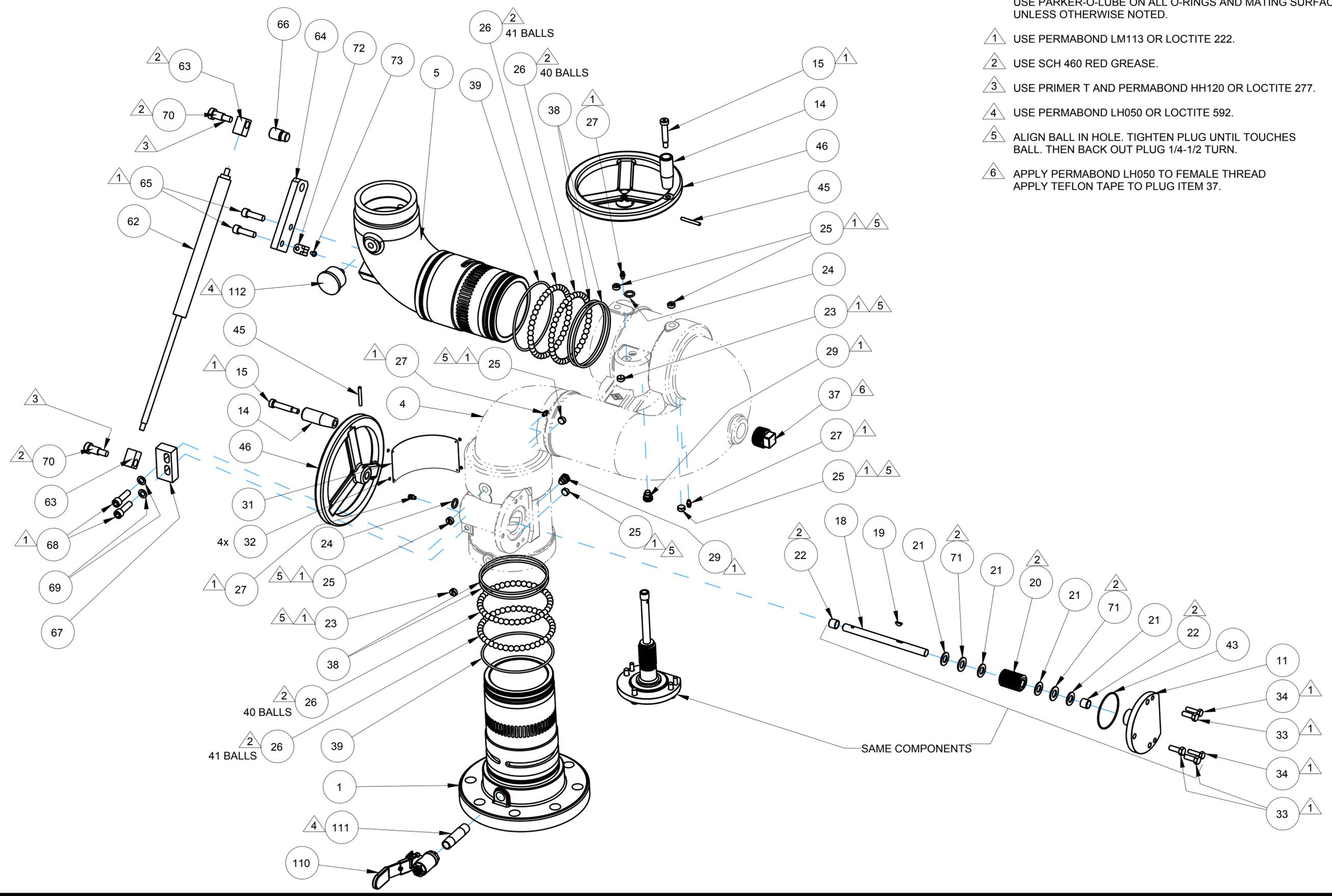


- ASSEMBLY NOTES:**
- USE PARKER-O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.
 - 1 USE PERMABOND LM113 OR LOCTITE 222.
 - 2 USE SCH 460 RED GREASE.
 - 3 USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.
 - 4 USE PERMABOND LH050 OR LOCTITE 592.
 - 5 ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.
 - 6 APPLY PERMABOND LH050 TO FEMALE THREAD. APPLY TEFLON TAPE TO PLUG ITEM 37.



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Parts List Sheet:
124033



TECHNICAL SERVICE PARTS

STYLE 3771

PRODUCT MANUAL CONQUEST SST

Chg.	Date
00	06-13
01	11-13

Find	Description	Item	QTY
1	BASE INLET FLANGE	122936	1
4	ELBOW/MIDDLE PIPE WELDMENT	122939	1
5	ELBOW OUTLET	122940	1
8	PLUG HEX HEAD PIPE 1/2 NPT	745226	4
11	ADAPTER HOUSING	807021	2
14	SPINNER	769648	2
15	SCREW SHOULDER 5/16-18 3/8 x 1-1/2	765213	2
18	SHAFT	770402	2
19	KEY WOODRUFF 1/8 X 1/2	727025	2
20	GEAR WORM	718273	2
21	WASHER THRUST	784217	8
22	BEARING SLEEVE	703995	4
23	PLUG SWIVEL W/VENT HOLE	745229	2
24	O-RING 2-112	757313	2
25	PLUG SWIVEL 1/2-20 x 1/4	745227	6
26	BALL 3/8 DIA.	703996*	162
27	FITTING GREASE 3/16	713191	4
29	STOP	769498	2
31	TAG ID	773502	1
32	NAIL GRIP	736052	4
33	SCREW HEX HEAD CAP 5/16-18 x 1	765335	6
34	SCREW HEX HEAD CAP 1/4-20 x 7/8	765336	4
37	PLUG HEX-SOCKET 1 NPT	745228	1
38	O-RING 2-246	757076	4
39	O-RING 2-248	757077	2
43	O-RING 2-037	757063	2
45	PIN ROLL 3/16 x 1-1/8	744086	2
46	HANDWHEEL	124031	2
62	SPRING GAS	770403	1
63	CLEVIS	122950	2
64	GAS SPRING ARM	122951	1
65	SCREW SOCKET HEAD CAP 3/8-16 x 1	765338	2
66	SPACER	770378	1
67	SUPPORT GAS SPRING	122949	1
68	SCREW SOCKET HEAD CAP 3/8-16 x 1-1/4	765339	2
69	WASHER FLAT 3/8	784219	2
70	SCREW SHOULDER 5/16-18 1/2 x 3/4	703994	2
71	WASHER FLAT NYLON	784118	4
72	SCREW SOCKET NYLOCK SET 1/4-20 x 5/16	766015	1
73	SCREW BUTTON HEAD 10-24 x 3/8	765143	1
110	VALVE DRAIN 3/8 NPT	779091	1
111	NIPPLE PIPE 3/8 NPT	735107	1
112	GAUGE PRESSURE 0-21 bars 1-1/2 DIAL	718134	1

* KIT OF 50 BALLS: 123982

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124033

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