



ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.
- 3 USE LOW-TEMP LUBRIPLATE.
- 4 DIMPLE AT ASSEMBLY.
- 5 DO NOT USE EXCESSIVE FORCE TO SEAT THE GREASE FITTING OR DAMAGE TO THE CASTING MAY RESULT.
- 6 USE PERMABOND MM115
- 7 4460 ONLY
- 8 THE TABS MUST FACE TOGETHER AND ENGAGE FULLY.

FLOW SETTING	ASSEMBLE THESE SPACERS UNDER BAFFLE HEAD
	FIND NUMBER
500 GPM	NONE
600 GPM	37
*750 GPM	33
1000 GPM	17
1250 GPM	35
*750 GPM IS DEFAULT SETTING	



TECHNICAL SERVICE PARTS	
STYLE	4460, 4461
PRODUCT	RAMPAGE NOZZLE

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg.	Date
11	07-21
12	01-23

Find		Description	Item	QTY	
				4460	4461
1		BODY 4460	126129	1	-
1		BODY 4461	126134	-	1
2		THROAT SLEEVE	123424	1	1
3		PATTERN SLEEVE	118738	1	1
4		CAM NUT	735061	1	1
5		STREAM SHAPER	126125	2	2
6		BAFFLE STEM	769993	1	1
7		BAFFLE 4460	704698	1	-
7		BAFFLE 4461	704699	-	1
8		SQUARE BAFFLE GASKET	714215	1	1
9		GASKET RETAINER	758248	1	1
10		SOCKET HEAD CAP SCREW 3/8-16 x 1-1/2"	765120	1	-
10		SOCKET HEAD CAP SCREW 3/8-16 x 1-1/4"	765154	-	1
11		GREASE FITTING	713191	1	1
12		O-RING 2-242	757251	1	1
13		O-RING 2-233	757065	1	1
14		O-RING 2-235	757046	1	1
15		GASKET	717043	1	1
17		SPACER 1000GPM	769659	1	1
24	*	PLASTIC SHIM .015" PINK	768220	-	-
25	*	PLASTIC SHIM .010" BROWN	768219	-	-
26		O-RING 2-152	757149	1	1
27		DETENT SPRING	769111	1	1
28		DETENT BALL 3/16"	704018	1	1
29		CAM FOLLOWER	707435	1	1
30		SOCKET HEAD CUP POINT SET SCREW #10-24 x 1/4"	765025	1	1
31		NAIL GRIP 3/16"	736052	4	4
32		RAMPAGE ID TAG 4460 FM	773454	1	-
32		RAMPAGE ID TAG 4461 FM	773441	-	1
33		SPACER 750GPM	769658	1	1
35		SPACER 1250GPM	769660	1	1
36		HEX NUT NYLON INSERT 1/2-13	734109	1	1
37		SPACER 600GPM	769971	1	1
*	INSTALLED AT FACTORY AS NEEDED FOR FINAL FLOW CALIBRATION				

PHONE: 800.228.1161 | [www.akronbrass.com](http://www.akronbrass.com)

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Parts List Sheet:

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