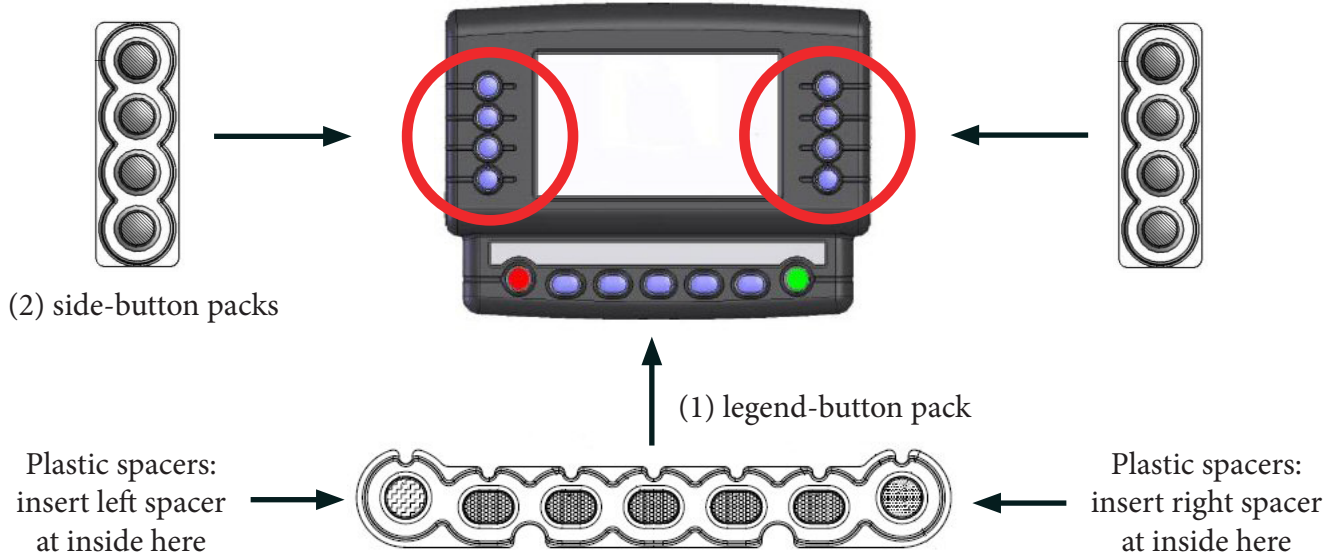


How to replace button packs on the Vista III/IV:

Standard housing -- front view

parts layout and identifiers

- (2) 0K00-1957-00 side-button packs [four buttons]
- (1) 0K00-1958-xx legend-button pack [seven buttons]
 - 0K00-1958-00 = button colors: Red, Blue, Green
 - 0K00-1958-01 = button colors: Green, Blue, Green
- (2) 0F85-2406-00 plastic spacer inserts



tools list and identifiers

- (1) towel or similar protection for front screen
- (1) #2 Phillips head screwdriver
- (1) 5/32" hex socket/drive or nut driver for corner posts

- (4) corner posts [typical, if used]

- tool: 5/32" hex socket/drive or nut driver



Series 6231 -- Vista III

- (4 or 8) perimeter screws [typical]

- tool: #2 Phillips-head screwdriver



Series 6241 -- Vista IV

How to replace button packs on Vista III /IV:

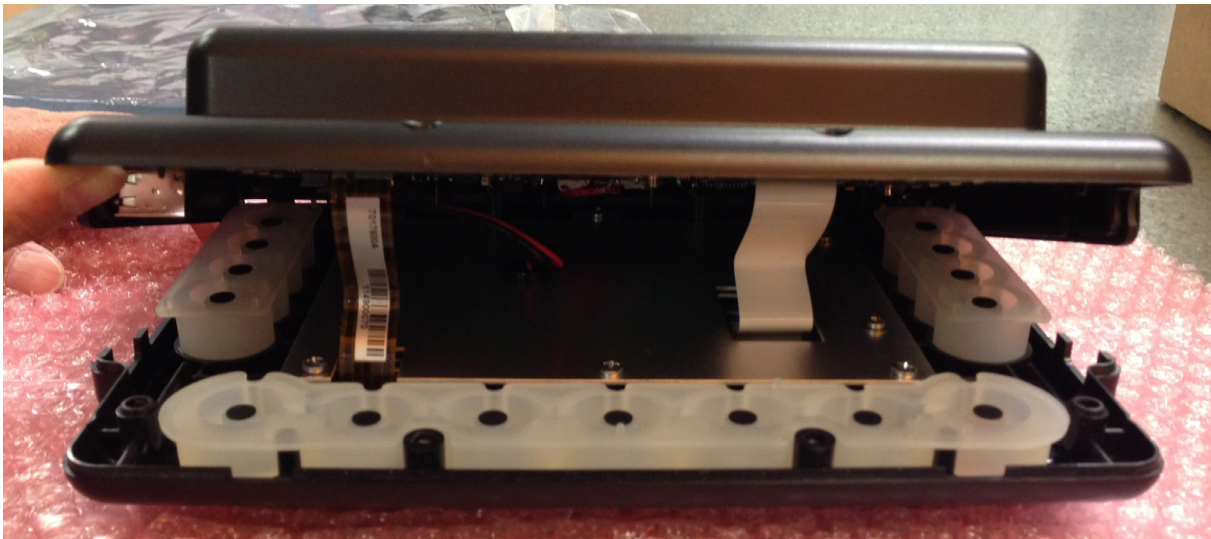
1. Place the Vista display face down on a clean towel, to prevent scratching.
2. Remove (4) anchor posts at back corners (if used).
3. Remove (4 or 8) screws around back perimeter.

The plastic housing for the Vista will now be in two separable pieces -- front and rear.

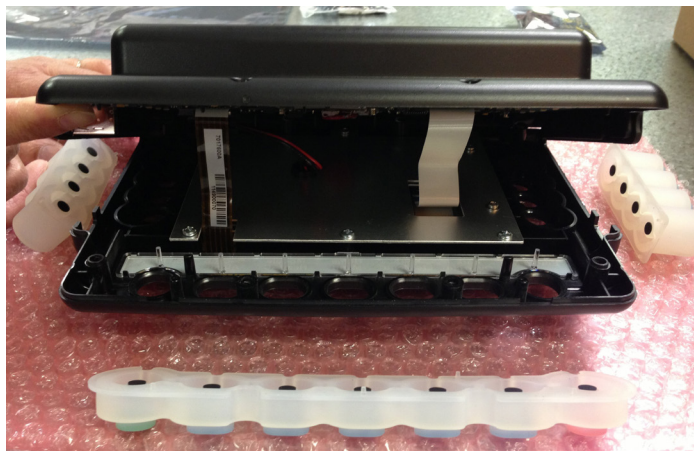
NOTE: The rear housing is different between the Vista III and the Vista IV:

- On the Vista III it is possible to entirely remove the rear housing from the rest of the Vista assembly.
- On the Vista IV there is a circuit board attached to the rear housing. Ribbon cables connect the rear circuit board to the front, which limits the movement of the rear housing.

4. Gently tilt up to a the back housing at as shown. DO NOT PUT TENSION ON THE RIBBON CABLES.



5. Remove the old button packs as needed.



6. Replace with new button packs. Check that centering is Ok.
7. Replace the back plastic housing.
8. Replace the perimeter screws and the corner posts (if used). Do not over-torque the screw threads.