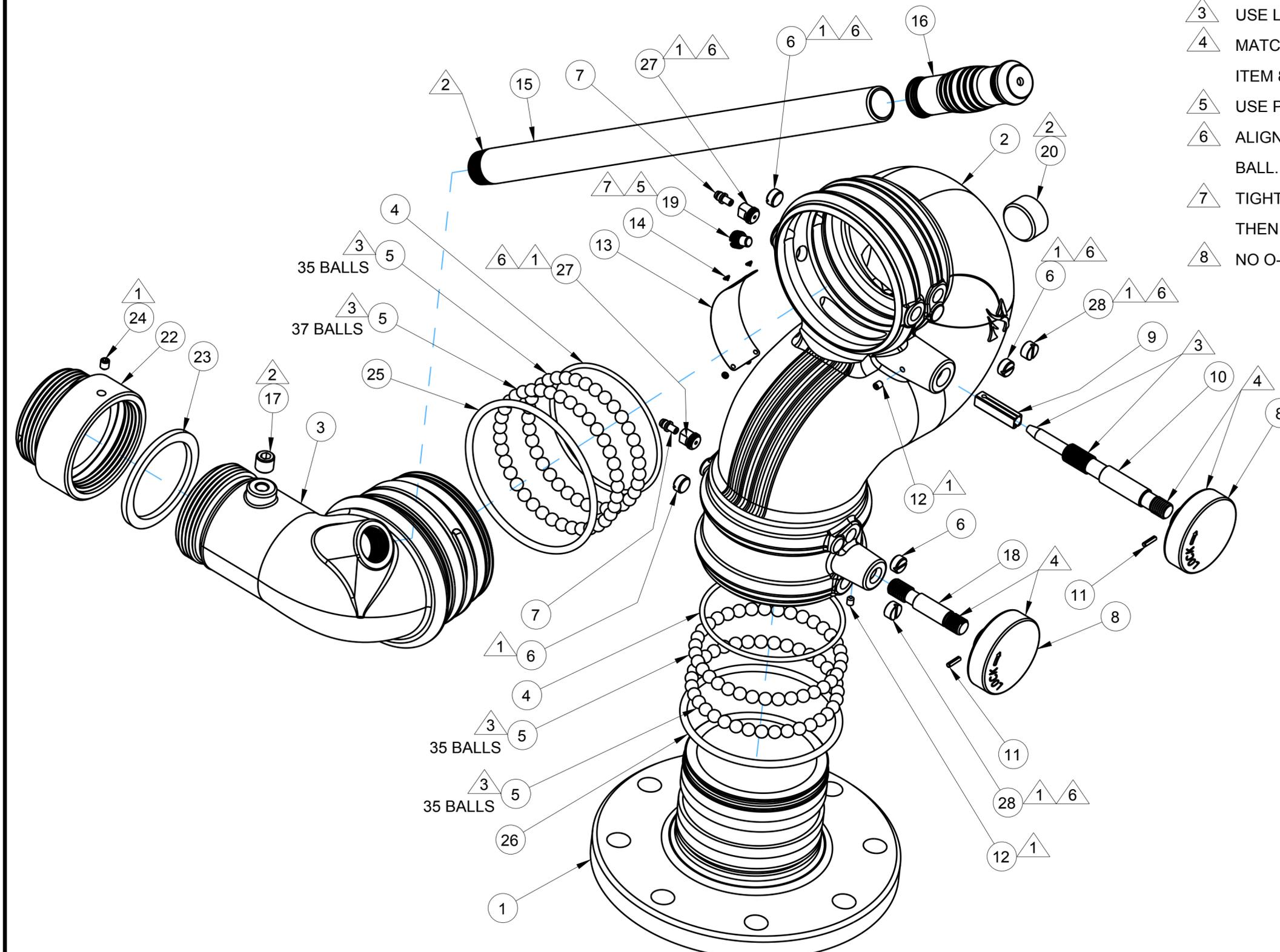


ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE PERMABOND LH050 OR LOCTITE 592.
- 3 USE LOW-TEMP LUBRIPLATE.
- 4 MATCH DRILL \varnothing 1/8 HOLE AT ASSEMBLY THRU ITEM 8 & 10, 8 & 18.
- 5 USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.
- 6 ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.
- 7 TIGHTEN UNTIL BOTTOMS ON ITEM 3, THEN BACKOUT 1/4 TURN.
- 8 NO O-RING.



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Parts List Sheet:

120898

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TECHNICAL SERVICE PARTS

STYLE 3528

PRODUCT OMEGA XP

Chg.	Date
08	05-13
09	11-13

Find	Description	Item	QTY
1	BASE INLET 3" 150# FLANGE	122987	1
1	BASE INLET 4" 150# FLANGE	122986	1
1	BASE INLET DN100 FLANGE	122988	1
1	BASE INLET DN80 FLANGE	123952	1
2	GOOSENECK	122989	1
3	ELBOW OUTLET 2.5" NH	123709	1
4	O-RING 2-241	757210	2
5	BALL BRASS 3/8" DIA	704020*	142
6	PLUG SWIVEL 1/2 -20 x 1/4"	742112	4
7	FITTING GREASE 3/16 PRESSFIT	713191	2
8	HANDLE KNOB	109189	2
9	SHOE BRAKE	769817	1
10	SHAFT BRAKE	769804	1
11	PIN ROLL 1/8" x 3/4"	744066	2
12	SCREW ALLEN HEAD SET CUP #10-24 x 1/4"	765025	2
13	PLATE ID	745177	1
14	NAIL GRIP	736052	4
15	HANDLE	721477	1
16	GRIP HANDLE FLEX	718071	1
17	PLUG PIPE SOCKET HEAD 1/8"NPT	744009	1
18	BRAKE SHAFT	769952	1
19	STOP	769959	1
20	PLUG PIPE 1"NPT	744286	1
22	ADAPTER	**	1
23	SCREW SOCKET HEAD CUP POINT SET 1/4-20 x 1/4"	765002	1
24	GASKET	**	1
25	O-RING 2-349	757471	1
26	O-RING 2-347	757472	1
27	PLUG SWIVEL	742143	2
28	PLUG SWIVEL W/HOLE	742123	2

* KIT OF 50 BALLS: 109342

** CONTACT CUSTOMER SERVICE FOR AVAILABLE ADAPTER SIZES.

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