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## **TECHNICAL SERVICE PARTS**

STYLE 3440

## **RASS COMPANY** PRODUCT DECKMASTER W/POSITION FEEDBACK

Find	Description	Item	QTY.	Find	Description		
1	3"BASE	116459	1	59	BEARING, ROLLER THRUST		
2	ELBOW, INLET	116458	1	60	O-RING, 2-018		
3	SLEEVE INNER	116491	1	61	KEY, SQUARE 3/16 x 3/4"LG		
4	ELBOW, LOWER MIDDLE	116464	1	62	SHAFT, VERTICAL		
5	ELBOW, UPPER MIDDLE	116461	1	63	CAP, BEARING		
6	ELBOW, OUTLET	116462	1	64	O-RING, 2-131		
7	BALL, 3/8" BRASS	*	66	65	BEARING, NEEDLE		
8	PLUG	742112	2	71	SHAFT, OUTPUT		
9	O-RING, 2-241	757210	1	72	O-RING, 2-014		
10	O-RING, 2-238	757036	1	73	KEY, WOODRUFF		
11	PLUG	744337	8	74	SPROCKET		
12	STOP	769498	2	75	SPACER		
13	GEAR, WORM	718273	2	76	O-RING, 2-112		
14	BALL, 1/4" BRASS	**	218	77	CHAIN		
15	PLUG - WITH HOLE	742023	4	79	SHAFT, ROTATION		
16	STOP, VERTICAL	769596	2	80	SPRING, BELLEVILLE		
17	O-RING, 2-247	757078	1	81	SHIM		
18	O-RING 2-240	757017	1	82	BUSHING, ROTATION		
19	O-RING, 2-236	757035	2	83	SCREW, SOCKET HEAD CAP LOCWELL 10-24 x 5/8"LG		
20	PIN	741064	4	84	SCREW, SOCKET HEAD CAP 10-24 x 1-5/8"		
20	RETAINER	756111	4	85	CLAMP, MAGNET		
21	O-RING, 2-237	757081	2	86	SCREW, PHILLIPS PAN HEAD #8-32 x 1/4"		
23	SCREW, SOCKET HEAD CAP 3/8 -16 x 1-1/2"	765120	4	89	MAGNET, RARE EARTH		
25	O-RING, 2-239	757222	1	90	SWITCH, HAMLIN		
23	WASHER, THRUST	784121	4	90	RECEPTACLE, DEUTSCH		
20	BEARING, NEEDLE	703453	2	91	CONTACT PIN, DEUTSCH		
30	BEARING	703433	1	92	WEDGE LOCK, DEUTSCH		
30	SHAFT, ROTATION	769938	1	95	MOUNTING CLIP, DEUTSCH		
32	CAP, BEARING	119820	1	95	TAG ID		
33	O-RING, 2-121	757329	1	98	NAIL		
34	BEARING, NEEDLE ROLLER	704395	7	110	VALVE, DRAIN		
35		769592	1	110	FITTING, GREASE		
	SPRING, SPIRAWAVE	***	3				
37	PIN, GROOVE	***		115	HANDLE, OVERRIDE		
38	CARRIER, OUTPUT		3	116	CLAMP, CABLE		
39	KEY, SPECIAL	727044	1	118			
40	GEAR, PLANET	***	18	120	HARNESS, WIRING W/POS FEEDBACK U1		
41	PLATE, CARRIER	***	3	120	HARNESS, WIRING W/POS FEEDBACK U2		
42	RIVET, SHORT		18	121	SCREW, SOCKET HEAD CAP #10-24 x 2"		
43	GEAR, INTERNAL ELEVATION	718164	3	122	CLAMP, CABLE		
44	PIN, ROLL	744288	6	124	CLAMP, STRAP		
45	O-RING, 2-036	757312	5	130	PACKING LIST/INSTRUCTIONS		
47	SCREW, SOCKET HEAD CAP 6-32 x 1-3/8"	767132	12	132	SPRING, BELLEVILLE		
48	SCREW, SOCKET HEAD CAP W/PATCH 6-32 x 1/2"	765052	12	133	PLUG - WITH HOLE		
49	O-RING, 2-029	757056	3	134	PLUG		
50	HOUSING, GEARBOX	109320	3	136	SCREW, SOCKET HEAD CAP NYLON PATCH #8-32 x 1/2"		
51	PLATE, COVER	119821	1	137	WASHER, BEARING		
52	MOTOR, 12V U2 DEUTSCH PLUG (SEE ILLUSTRATION THIS SHEET)	34911013	3	138	WASHER, BEARING		
52	MOTOR, 24V U2 DEUTSCH PLUG (SEE ILLUSTRATION THIS SHEET)	34911007	3	139	BEARING, THRUST ROLLER		
52	MOTOR, 12V ITT PLUG (SEE ILLUSTRATION THIS SHEET)	35781082	3	143	SCREW, SOCKET HEAD CAP #10-24 x 3/8"		
52	MOTOR, 24V ITT PLUG (SEE ILLUSTRATION THIS SHEET)	35781101	3	144	BEARING		
57	GEAR, BOSTON WORM	784129	1				
58	WASHER, THRUST	784130	4				

## PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | www.akronbrass.com

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Chg. Date
08 10-12
09 11-12

Item

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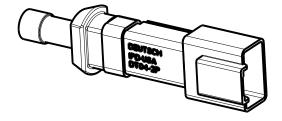
QTY.	Find	Description	Item	QTY.
2	145	PLUG SWIVEL	742143	1
1	201	SENSOR ASSY/POTTED S/A W/PLUG F/FIREFOX	34630228	2
1	202	O-RING, 2-018	757042	2
1	203	SCREW, SOCKET HEAD SET CUP POINT #8-32 x 3/16"	765042	4
1	204	SHAFT, POTTED HEX END	769641	2
1	205	GEAR, WORM	785021	2
1	206	PIN, ROLL	744341	2
1	207	WASHER, #10	784072	2
2	210	HOUSING, OVERRIDE	118598	2
5	211	SCREW, SOCKET HEAD CAP #6-32 x 5/8"	765179	8
2	212	GEAR, MITER	718185	4
1	213	COLLAR	707433	2
4	214	STUB, SHAFT	769744	2
1	215	O-RING, 2-126	757311	2
1	216	ADAPTER, GEARBOX	120026	2
4	217	PLATE, SPACER	120410	1
2		CONTROL BOX W/SWITCH GUARD (Not Shown)	34400041	1
1		12/24V PC BOARD (Not Shown)	34400054	1
2		TETHER KIT (Not Shown)	34400019	1

\* Packet of 50 Ball Bearings - Pn. 109342

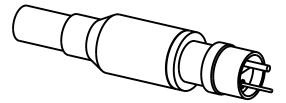
\*\* Packet of 50 Ball Bearings - Pn. 109041

\*\*\* For items 37, 38, 40, 41, 42 order repair kit 34400209

# For items 90, 91, 92, 93 order repair kit 34400003



DEUTSCH CONNECTOR



ITT CONNECTOR

**Parts List Sheet:**