



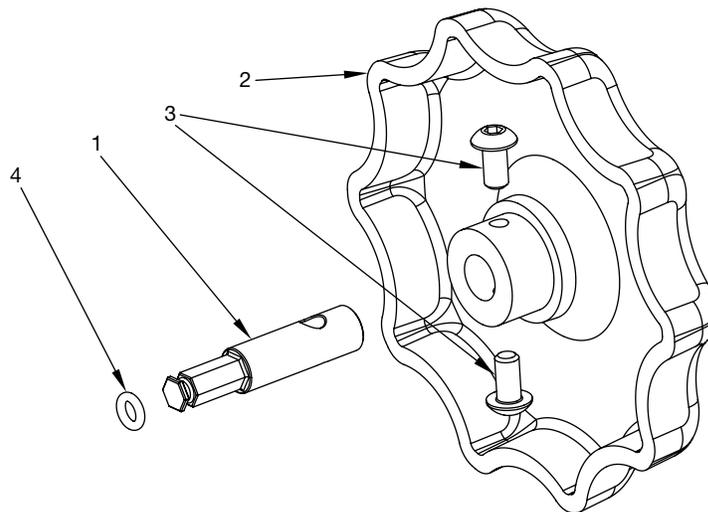
3480 /3482 HANDWHEEL CONVERSION KIT INSTALLATION INSTRUCTIONS

To assemble override handwheel:

- 1.) Attach handwheel (item #2) to adapter shaft (item #1) using (2) screws (item # 3).
Use PermaBond IM113 or Loctite 222 on threads
- 2.) Insert O-ring (item #4) onto adapter shaft, Do not lubricate

To install override handwheel assembly onto monitor:

- 1.) Disconnect power from unit
- 2.) Apply Primer-T to override socket and adapter shaft
- 3.) Apply Loctite 680 to override socket and adapter shaft
- 4.) Insert override adapter into override socket and wait at least 10 minutes to allow the locktite time to set before proceeding. Ensure that handwheel does not interfere with cowling
- 5.) Restore power to unit
- 6.) Test operation of monitor.





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REVISED: 05/19

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