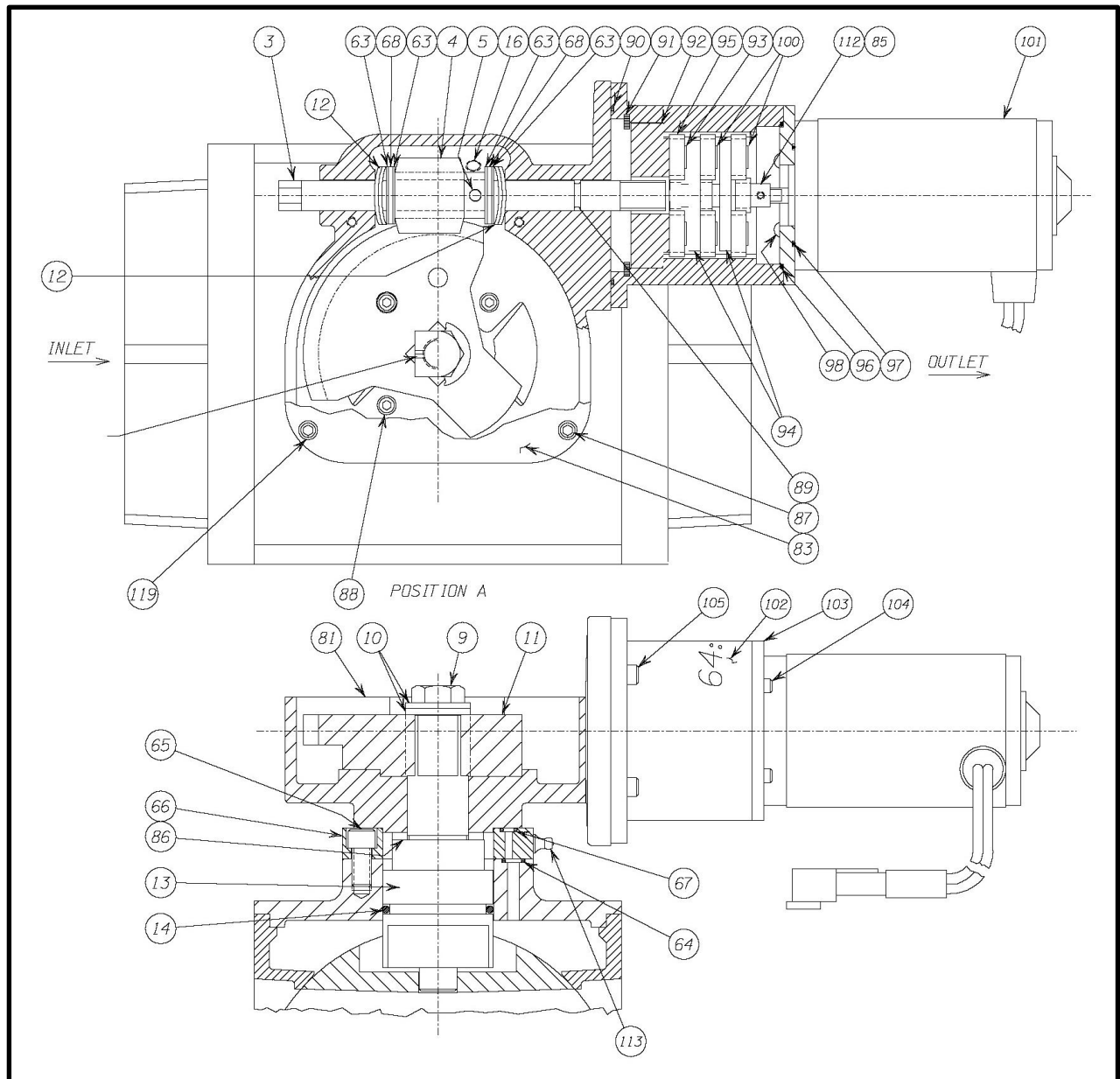




**AKRON BRASS 4" VALVE WITH ELECTRIC ACTUATOR
STYLE 7840, PARTS LIST**

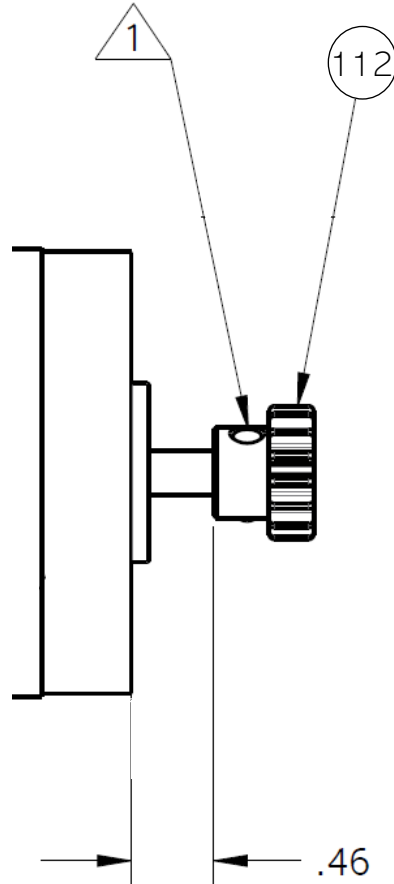


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AKRON BRASS 4" VALVE WITH ELECTRIC ACTUATOR STYLE 7840, PARTS LIST

USE LOCTITE 277 OR PERMABOND HH120
ON SET SCREW



NOTE: SET GAP BETWEEN MOTOR AND GEAR TO 0.46"

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AKRON BRASS 4" VALVE WITH ELECTRIC ACTUATOR STYLE 7840, PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
3	Shaft	769510	1
4	Worm Gear	784190	1
5	Pin	741058	1
9	Screw, 1/2"-13 x 3/4"	761065	1
10	Washer	784120	2
11	Gear	121330	1
12	Belleville Washer	769276	4
13	Trunnion	773427	1
14	O-Ring, 2-222	757006	1
63	Thrust Washer	784111	4
64	O-Ring, 2-010	757005	1
65	Screw, 5/16"-18 x 5/8"	767016	4
66	Adapter Plate	116276	1
67	O-Ring, 2-007	757262	1
68	Needle Bearing	703453	2
81	Gear Housing	721716	1
83	Cover Plate	743003	1
85	Set Screw *	765117	1
86	Thrust Washer	784104	1
87	Screw, #8-32 x 1/2"	765155	4
88	Screw, 1/4"-20 x 3/4"	765030	4
90	O-Ring, 2-039 **	757263	1
91	Retaining Ring **	758172	1
92	Output Carrier Plate *	742121	1
93	Long Rivet *	754051	4
94	Carrier Plate *	718345	2
95	Gear *	718339	12
95	Screw, #6-32 x 1/2"	763066	4
96	O-Ring, 2-035 **	757280	1
97	O-Ring, 2-029 **	757056	1
100	Short Rivet *	754052	8
101	Motor-12 Volt	86252509	1
102	Housing	120268	1
103	Face Plate	745100	1
104	Screw, #6-32 x 1/2" **	765052	4
105	Screw, #10-24 x 1/2"	763038	4
112	Motor Sun Gear *	718343	1
113	Grease Fittings	713034	2
119	Washer	784123	4
-	Gear Replacement Kit **	86252505	-
-	Gear Replacement Kit w/ accs	86252506	-

Note: * Included in Gear Replacement Kit.

** Included in Kit w/ accessories.

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