



ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Pattern Sleeve	119398	1
2	O-Ring 2-242	757251	1
3	O-Ring 2-233	757065	1
4	O-Ring 2-152	757149	2
5	Baffle	119400	1
6	Deflector	745296	1
7	Socket Head Cap Screw	767041	3
8	Deflector Spacers	770490	3
9	Spacer-500 gpm/1900 lpm	127700	1
9	Spacer-750 gpm/2900 lpm	127701	1
9	Spacer-1000 gpm/3800 lpm	127702	1
10	Throat	119397	1
11	Foam Stem	119401	1
12	O-Ring 2-121	757092	1
13	Nail Grips	736052	4
14	O-Ring 2-114	757002	1
15	Nozzle Body	119396	1
16	Plug	742023	1
17	Blending Tube	772194	1
18	Gasket	717043	1
19	Swivel-2 1/2" NH *	101325	1
20	Ball Bearings	**	39
21†	Pickup Orifice Spacer A - 1% @ 350 gpm	739075	1
21†	Pickup Orifice Spacer B - 3% @ 350 or 1% @ 1000 gpm	739076	1
21†	Pickup Orifice Spacer C - 6% @ 350 gpm or 3% @ 750 gpm	739077	1
21†	Pickup Orifice Spacer D - 1% @ 500 gpm	739078	1
21†	Pickup Orifice Spacer E - 3% @ 500 gpm	739079	1
21†	Pickup Orifice Spacer F - 1% @ 750 gpm	739080	1
21†	Pickup Orifice Spacer G - 3% @ 350 gpm	739081	1
21†	Pickup Orifice Spacer H - 3% @ 750 gpm	739082	1
22	O-Ring 2-221	757227	1
23	Cam Follower	707435	1
24	Cam Nut	735061	1
25	Grease Fitting	713191	1
26	Shims	†	
27	Identification Plate	743016	1
28	Connector	707471	1
29	Clamp	707166	2
30	Ferrule	109028	2
31	Pickup Hose	721242	1
32	Connector	807149	1
33	Elbow	710125	1
34	Pickup Tube	772118	1
35	Shutoff (optional)	779047	1
36	Hex Nipple (optional)	736053	1
37	Drum Insert†	723028	1
38	O-ring† 2-135	757270	2
39	Adapter†	704760	1
40	Vacuum Breaker†	704747	1

* For other threads order by description and thread size (ODM and TPI) or by Akron Thread Code.

** Packet of 50 Ball Bearings - P/N 109041

† There are 6 different Orifice Spacers, each designed for a particular Foam percentage at a particular flow. Each Orifice Spacer is identified with an alpha character. With no Spacer the unit is set for either 6% @ 500 gpm or 3% @ 1000 gpm.

‡ Included in Drum kit Assembly P/N 4470-0009

† Colored Shims may be added in assembly. When repairing, return all Shims to their original position.

Installation Instructions for Drum Kit Assembly

1. Remove the 2" plug from the 55 gallon drum
2. Thread the Drum Insert and tighten

Note: Insert the O-Rings in the ID of the Drum Insert to provided a seal once the Pickup Tube is inserted.

3. Insert the AkroFoam Pickup tube through Drum Insert
4. Remove 3/4" plug from the 55 gallon drum
5. Insert the Drum Vent Assembly into the 3/4" opening.