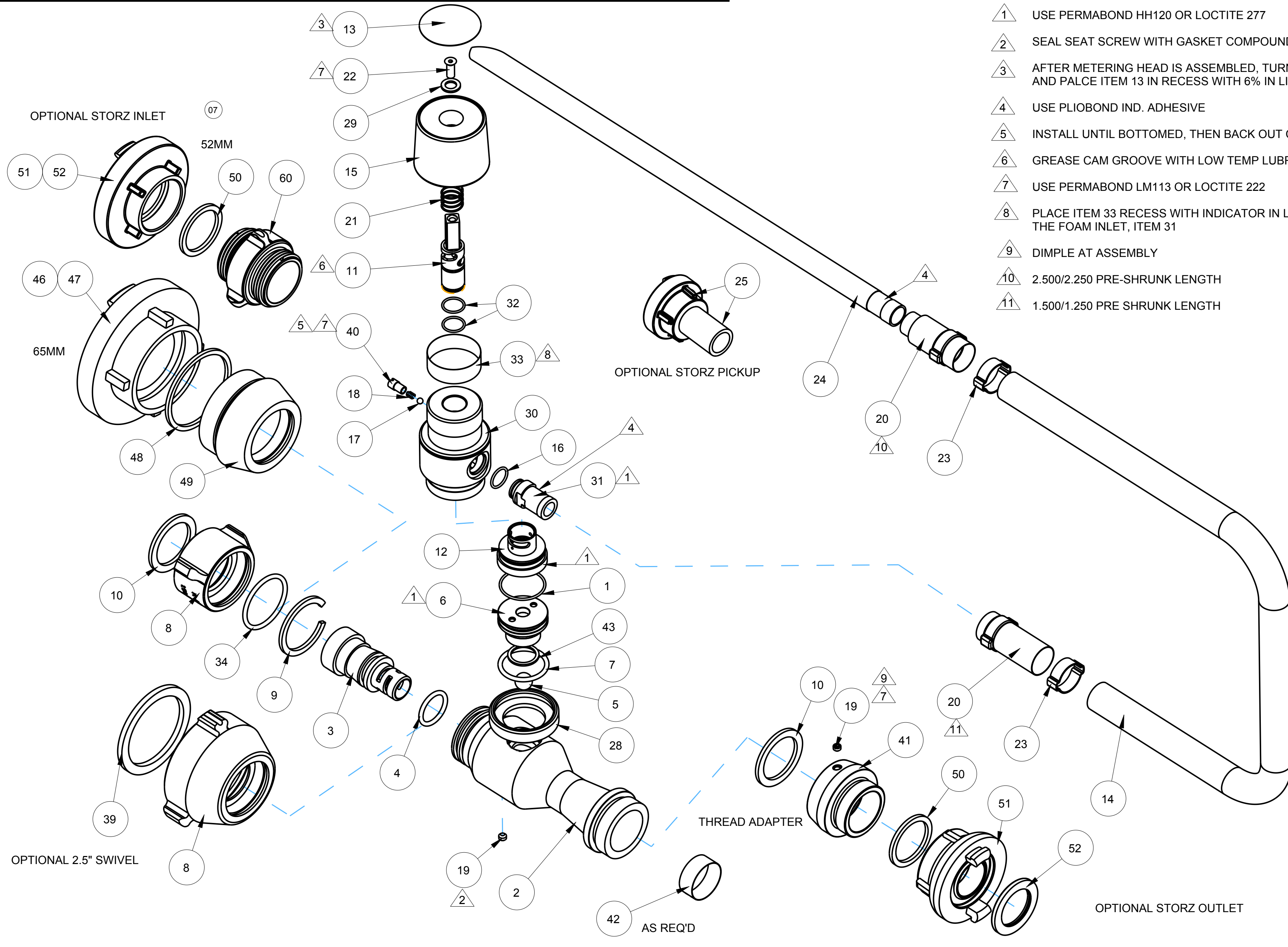


ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED

- 1 USE PERMABOND HH120 OR LOCTITE 277
- 2 SEAL SEAT SCREW WITH GASKET COMPOUND PERMATEX #2 OR #6
- 3 AFTER METERING HEAD IS ASSEMBLED, TURN ITEM 15 FULLY CCW AND PALCE ITEM 13 IN RECESS WITH 6% IN LINE WITH FOAM INLET, ITEM 31
- 4 USE PLIOBOND IND. ADHESIVE
- 5 INSTALL UNTIL BOTTOMED, THEN BACK OUT CCW, 1/8 TURN
- 6 GREASE CAM GROOVE WITH LOW TEMP LUBRIPLATE
- 7 USE PERMABOND LM113 OR LOCTITE 222
- 8 PLACE ITEM 33 RECESS WITH INDICATOR IN LINE WITH THE FOAM INLET, ITEM 31
- 9 DIMPLE AT ASSEMBLY
- 10 2.500/2.250 PRE-SHRUNK LENGTH
- 11 1.500/1.250 PRE SHRUNK LENGTH



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Parts List Sheet:
118296



TECHNICAL SERVICE PARTS

STYLE 3125,3095,3060

PRODUCT INLINE EDUCTOR

Chg.	Date
06	11-12
07	1-13

ITEM NO.	DESCRIPTION	PART NO.	3060	3095	3125
46	SEAL 65MM	769330	1	1	1
47	65MM STORZ FITTING	104393	1	1	1
48	65MM STORZ GASKET	714179	1	1	1
49	STORZ ADAPTER	107919	1	1	1
50	GASKET STORZ	714178	1	1	1
51	38MM STORZ FITTING	115843	1	1	1
51	52MM STORZ FITTING	107901	2	2	2
52	38MM SEAL	769934	1	1	1
52	52MM SEAL	769329	2	1	2
60	ADAPTER DBL M RL 1.5NH X 1.5 BSP	03360155	1	1	1

ITEM NO.	DESCRIPTION	PART NO.	QUANTITY		
			3060	3095	3125
1	O-RING 2-028	757066	1	1	1
2	BODY 60 GPM	116557	1	-	-
2	BODY 95 GPM	116558	-	1	-
2	BODY 125 GPM	116559	-	-	1
3	BLENDING TUBE 60 GPM	772155	1	-	-
3	BLENDING TUBE 95 GPM	772156	-	1	-
3	BLENDING TUBE 125 GPM	772157	-	-	1
4	O-RING 2-214	757010	1	1	1
5	CHECK BALL	703159	1	1	1
6	BALL RETAINER	116571	1	1	1
7	O-RING 2-220	757031	1	1	1
8	SWIVEL 1-1/2 NH	102261	1	1	1
8	SWIVEL 2-1/2 NH	103915	1	1	1
9	PISTON RING	756003	1	1	1
10	GASKET 1-1/2	717042	1	1	1
11	SPOOL 60 GPM	118290	1	-	-
11	SPOOL 95 GPM	118290	-	1	-
11	SPOOL 125 GPM	118287	-	-	1
12	SEAT 60 GPM	118291	1	-	-
12	SEAT 95 GPM	118292	-	1	-
12	SEAT 125 GPM	118293	-	-	1
13	LABEL DIAL 60 GPM	729376	1	-	-
13	LABEL DIAL 95 GPM	729377	-	1	-
13	LABEL DIAL 125 GPM	729378	-	-	1
14	HOSE 30"	104219	1	1	1
14	HOSE 48"	104221	1	1	1
15	KNOB	727042	1	1	1
16	O-RING 2-014	757041	1	1	1
17	BALL 3/16	704018	1	1	1
18	SPRING	769603	1	1	1
19	SCREW 1/4-20 X 3/16	765008	1	1	1
20	HEAT SHRINK TUBE	772163	2	2	2
21	COMPRESSION SPRING	769437	1	1	1
22	SCREW FLT HD 1/4-20 X 5/8	760040	1	1	1
23	CLAMP	707333	2	2	2
24	PICK UP TUBE	117582	1	1	1
25	STORZ PICK UP	769784	1	1	1
28	METERING HEAD SWIVEL	104271	1	1	1
29	WASHER FLAT	784064	1	1	1
30	METERING BODY	118288	1	1	1
31	FITTING	104270	1	1	1
32	O-RING 2-016	757373	2	2	2
33	IDENTIFICATION BAND	704664	1	1	1
34	O-RING 2-224	757267	1	1	1
39	GASKET 2-1/2	717043	1	1	1
40	CAM SCREW	765205	1	1	1
41	THREAD ADAPTER 1.5" BSP	104263	1	1	1
42	BAND FLOW-RED 3125	704601	-	-	1
42	BAND FLOW-GREEN 3095	704600	-	1	-
42	BAND FLOW-BLUE 3060	704599	1	-	-
43	GASKET	716027	1	1	1

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