



TECHNICAL SERVICE PARTS

STYLE 1494

PRODUCT ELECTRIC LADDER PIPE

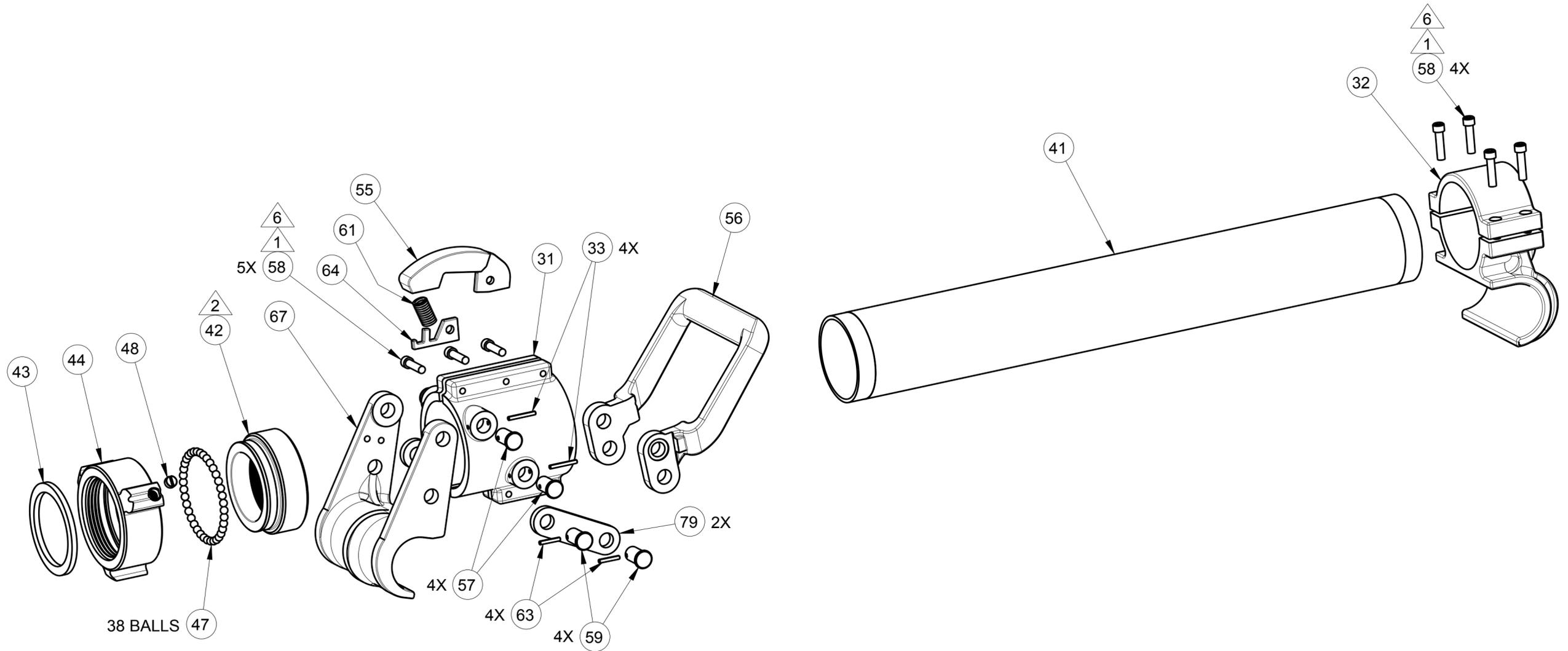
IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

| Chg. | Date |
|------|-------|
| 00 | 06-18 |
| 01 | 08-18 |

ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE PERMABOND HH120 OR LOCTITE 277.
- 4 USE LUBRIPLATE LOW-TEMP GREASE.
- 5 USE LOCTITE PRIMER "T".
- 6 TORQUE TO 100-125 IN-LBS.
- 8 USE PERMALOCK LH050 OR LOCTITE 592 PIPE SEALANT.



PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | www.akronbrass.com

WARRANTY AND DISCLAIMER*: We warrant Akron Brass products for a period of five (5) years* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. **WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.** Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. *Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.

Parts List Sheet:

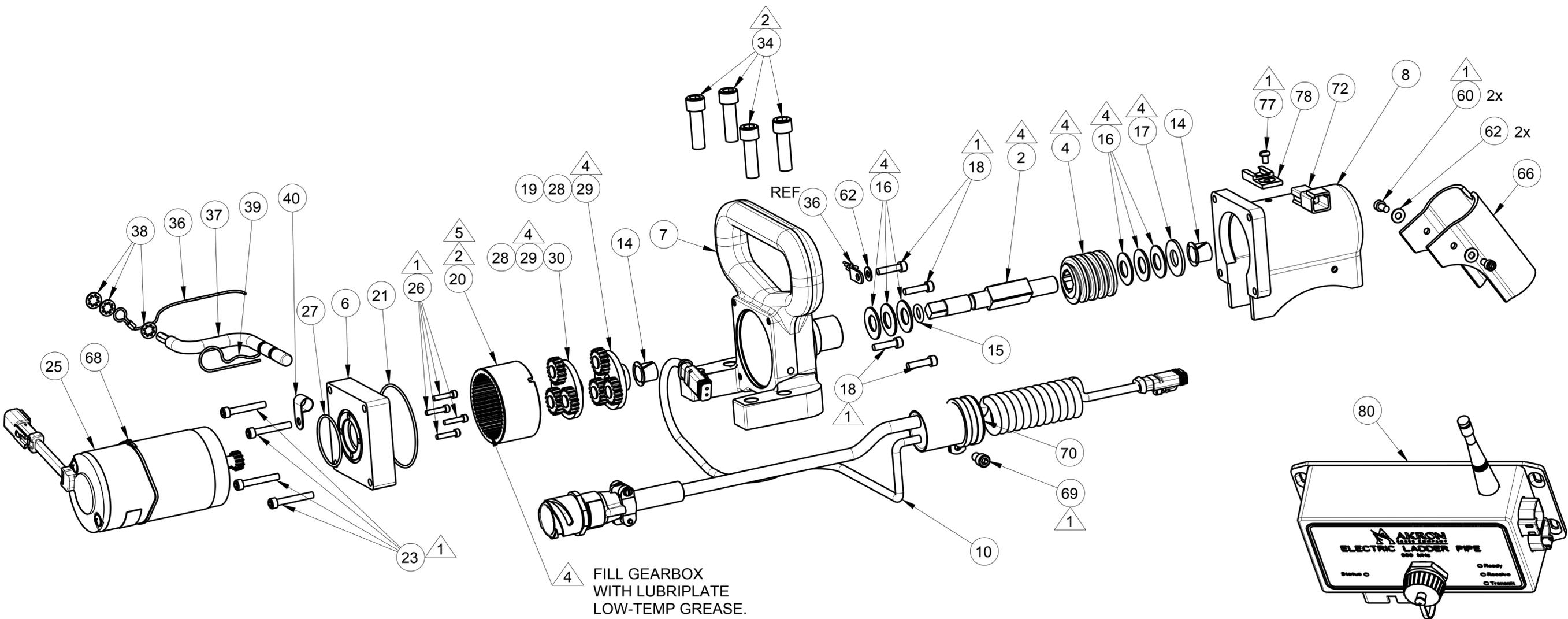
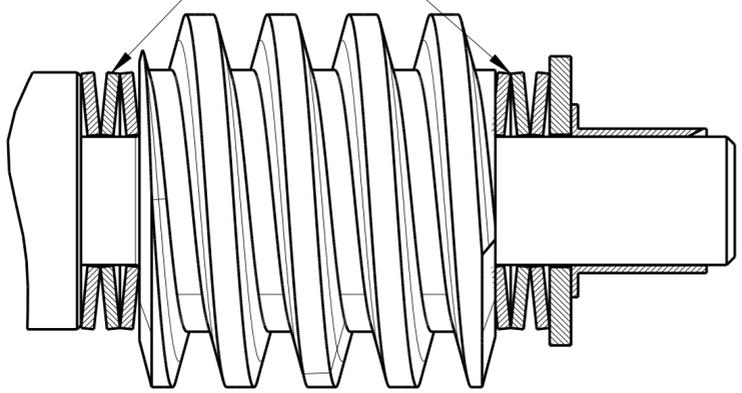
127111

ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE PERMABOND HH120 OR LOCTITE 277.
- 4 USE LUBRIPLATE LOW-TEMP GREASE.
- 5 USE LOCTITE PRIMER "T".
- 6 TORQUE TO 100-125 IN-LBS.
- 8 USE PERMALOCK LH050 OR LOCTITE 592 PIPE SEALANT.

NOTE: ORIENTATION OF BELLVILLE SPRING WASHERS ITEMS 16



PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | www.akronbrass.com

WARRANTY AND DISCLAIMER*: We warrant Akron Brass products for a period of five (5) years* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. *Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.

© 2016 Akron Brass Company. All rights reserved. No portion of this can be reproduced without the express written consent of the Akron Brass Company.

Parts List Sheet:
127111

D48815



TECHNICAL SERVICE PARTS

STYLE 1494

PRODUCT ELECTRIC LADDER PIPE

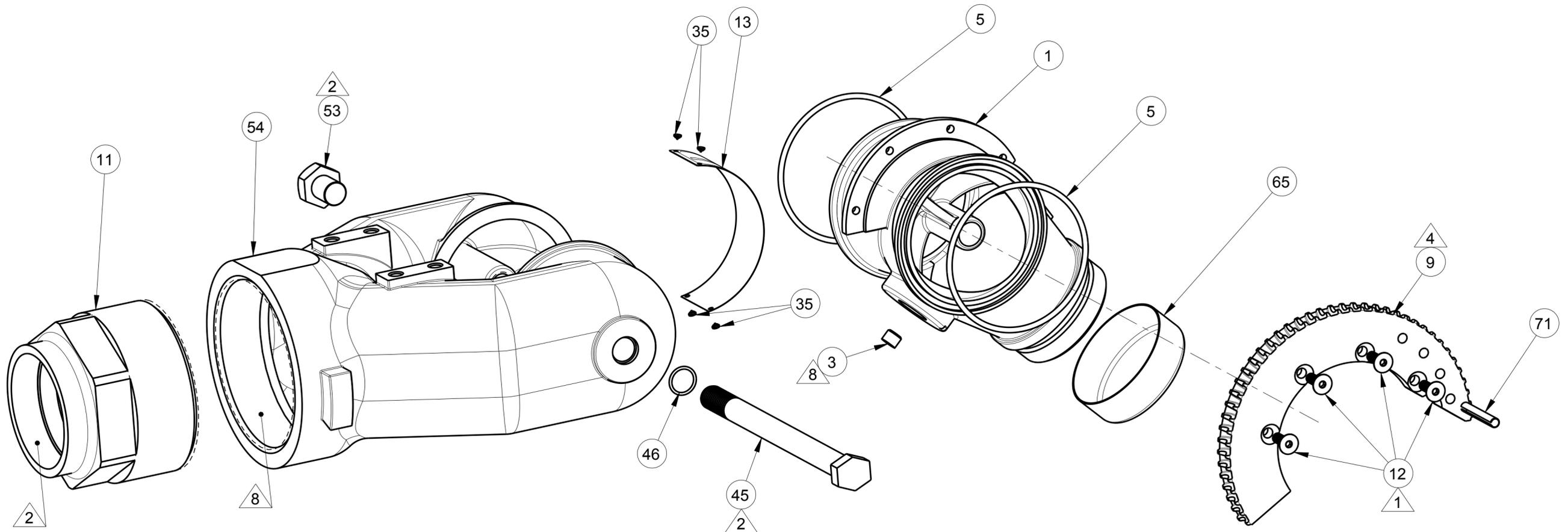
IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, ONLINEREPAIR.AKRONBRASS.COM

| Chg. | Date |
|------|-------|
| 00 | 06-18 |
| 01 | 08-18 |

ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE PERMABOND HH120 OR LOCTITE 277.
- 4 USE LUBRIPLATE LOW-TEMP GREASE.
- 5 USE LOCTITE PRIMER "T".
- 6 TORQUE TO 100-125 IN-LBS.
- 8 USE PERMALOCK LH050 OR LOCTITE 592 PIPE SEALANT.



PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | www.akronbrass.com

Parts List Sheet:

127111

WARRANTY AND DISCLAIMER*: We warrant Akron Brass products for a period of five (5) years* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. **WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.** Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. *Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.

© 2016 Akron Brass Company. All rights reserved. No portion of this can be reproduced without the express written consent of the Akron Brass Company.



TECHNICAL SERVICE PARTS

STYLE 1494

PRODUCT ELECTRIC LADDER PIPE

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, ONLINEREPAIR.AKRONBRASS.COM

| Chg. | Date |
|------|-------|
| 00 | 06-18 |
| 01 | 08-18 |

| Find | Description | Item | QTY |
|------|---------------------------------------|----------|-----|
| 1 | TEE OUTLET 2.50"NH | 104586 | 1 |
| 2 | SHAFT OUTPUT | 769623 | 1 |
| 3 | PLUG PIPE 1/8"NPT | 744009 | 1 |
| 4 | WORM | 117312 | 1 |
| 5 | O-RING 2-240 | 757017 | 2 |
| 6 | ADAPTER MOTOR | 117293 | 1 |
| 7 | GEARBOX ELEVATION | 117294 | 1 |
| 8 | HOUSING GEAR | 117295 | 1 |
| 9 | GEAR WORM | 117311 | 1 |
| 10 | HARNESS WIRING | 721758 | 1 |
| 11 | ADAPTER BASE | 117297 | 1 |
| 12 | SCREW SLOT FLAT HEAD 1/4-20 x 3/4" | 765118 | 4 |
| 13 | PLATE ID | 744395 | 1 |
| 14 | BEARING NYLINER | 704238 | 2 |
| 15 | O-RING 2-110 | 757295 | 1 |
| 16 | SPRING BELLEVILLE | 769276 | 6 |
| 17 | WASHER THRUST | 784059 | 1 |
| 18 | SCREW SOCKET HEAD CAP #10-24 x 3/4" | 767086 | 4 |
| 19 | B CARRIER ELEVATION OUTPUT | - | 1 |
| 20 | B GEAR INTERNAL ELEVATION | 718164 | 1 |
| 21 | O-RING 2-037 | 757063 | 1 |
| 23 | SCREW SOCKET HEAD CAP #10-24 x 1-1/4" | 767100 | 4 |
| 25 | MOTOR S/A, 12V DEUTSCH CONNECTOR | 34911013 | 1 |
| 26 | SCREW SOCKET HEAD CAP #6-32 x 5/8" | 765179 | 4 |
| 27 | O-RING 2-029 | 757056 | 1 |
| 28 | B RIVET | - | 6 |
| 29 | B GEAR PLANET | - | 6 |
| 30 | B PLATE CARRIER | - | 1 |
| 31 | CLAMP LOWER | 104897 | 1 |
| 32 | CLAMP UPPER | 104896 | 1 |
| 33 | PIN ROLL 1/8" x 1" | 744056 | 4 |
| 34 | SCREW SOCKET HEAD CAP 3/8-16 x 1-1/4" | 765154 | 4 |
| 35 | NAIL GRIP | 736052 | 4 |
| 36 | LANYARD | 729076 | 1 |
| 37 | HANDLE OVERRIDE | 721291 | 1 |
| 38 | RING RETAINER | 758203 | 3 |
| 39 | CLIP HAIRPIN COTTER | 744339 | 1 |
| 40 | CLAMP CABLE | 807139 | 1 |

| Find | Description | Item | QTY |
|------|-------------------------------------|----------|-----|
| 41 | PIPE INLET | 102053 | 1 |
| 42 | ADAPTER SWIVEL | 102058 | 1 |
| 43 | GASKET | 717043 | 1 |
| 44 | SWIVEL 2.50"NH | 101420 | 1 |
| 45 | SCREW HEX HEAD CAP 5/8-11 x 8" | 765097 | 1 |
| 46 | O-RING 2-016 | 757170 | 1 |
| 47 | A BALL BRASS 1/4"OD | - | 38 |
| 48 | A PLUG SWIVEL | 742023 | 1 |
| 53 | SCREW HEX HEAD CAP 5/8-11 x 3/4" | 765098 | 1 |
| 54 | SIAMESE | 104574 | 1 |
| 55 | CATCH SAFETY LADDER PIPE | 102063 | 1 |
| 56 | HANDLE LOWER BRACKET | 120246 | 1 |
| 57 | PIN HANDLE | 102065 | 4 |
| 58 | SCREW SOCKET HEAD CAP 1/4-20 x 1" | 767003 | 9 |
| 59 | PIN LINK | 102066 | 4 |
| 60 | SCREW SOCKET HEAD CAP #10-24 x 3/8" | 767029 | 2 |
| 61 | SPRING | 768167 | 1 |
| 62 | WASHER #10 | 784072 | 3 |
| 63 | PIN ROLL 1/8" x 3/4" | 744066 | 4 |
| 64 | SPRING RETAINER | 102056 | 1 |
| 65 | CAP PLASTIC | 706256 | 1 |
| 66 | GUARD GEAR | 718193 | 1 |
| 67 | HOOK LOWER BRACKET | 120244 | 1 |
| 68 | TIE CABLE | 773314 | 1 |
| 69 | SCREW SOCKET HEAD CAP 1/4-20 x 3/8" | 766043 | 1 |
| 70 | CLAMP CABLE | 707422 | 1 |
| 71 | PIN ROLL 1/4" x 1-3/4" | 744096 | 1 |
| 72 | RECEPTACLE DEUTSCH | 707997 | 1 |
| 77 | SCREW PAN HEAD #10-24 x 1/2" | 767147 | 1 |
| 78 | CLIP DEUTSCH MOUNTING | 704589 | 1 |
| 79 | BAR CONNECTOR | 101667 | 2 |
| 80 | CONTROLLER | 60520022 | 1 |
| A | KIT OF 50 BALLS | 109041 | |
| B | REPAIR KIT | 14940078 | |

PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | www.akronbrass.com

Parts List Sheet:

127111

WARRANTY AND DISCLAIMER*: We warrant Akron Brass products for a period of five (5) years* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. *Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.

© 2016 Akron Brass Company. All rights reserved. No portion of this can be reproduced without the express written consent of the Akron Brass Company.