




-  Use Parker O-Ring Lubricant or equivalent petroleum based lubricant
-  Use Loctite 227 or Permabond HH120
-  Use Loctite 222 or Permabond 113

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Base Adapter	119917	1
2	Throat Retainer Pins	744178	3
3	Throat	119884	1
4	Turbine Retaining Ring	758241	1
5	Socket Head Cap Screw	767094	2
6	O-Ring	757309	1
7	Turbine Teeth	772153	1
8	O-Ring	757363	1
9	Socket Head Button Screw	765182	1
10	O-Ring	757066	1
12	Ball Bearings	*	42
13	Pattern Indicator Band	704805	1
20	Spider	†	1
21	O-Ring	757232	1
22	Socket Head Set Screw	765025	1
24	Socket Head Set Screw	765008	1
25	Washer	†	1
26	Socket Head Button Screw	†	1
29	Swivel 1 1/2" NH **	108313	1
29	Swivel 1 1/2" NPSH **	108314	1
29	Swivel 1 1/2" BSP **	108315	1
31	Socket Head Screw	767088	1
32	Pattern Sleeve ***	119887	1
33	Nozzle Body	119885	1
34	Cam Insert	723033	1
35	Pattern Sleeve Ring	119886	1
36	Baffle Stem	†	1
37	Bumper ***	703660	1
38	Spider Retainer	†	1
39	Baffle Head	118894	1
40	Flow Spacer	*	1
41	Flow Label	*	1
44	Spring	769629	1
45	Swivel Gasket *	717042	1
45	Swivel Gasket *	714006	1
52	O-Ring	757268	1
57	Indicator Band	704851	1

* To replace flow spacers, labels or swivel gaskets, contact customer service

** For other threads, order by description and thread size (ODM and TPI) or by Akron thread code

*** The bumper is pressed on and timed with the pattern sleeve. It may need to be returned to the factory for proper assembly.

† For items 20, 25, 26, 36, 38 Order stem sub assembly 124190