



- ① GREASE USING PARKER O-LUBE AT ASSEMBLY
- ② USE LOCTITE 277 OR PERMABOND HH-120 ON THREADS AT ASSEMBLY
- ③ SEAL SET SCREW WITH GASKET COMPOUND PERMATEX #2 OR #6
- ④ AFTER METERING HEAD IS ASSEMBLED, TURN ITEM 15 FULLY CCW AND PLACE ITEM 13 IN RECESS WITH "6%" IN LINE WITH THE FOAM INLET, ITEM 31.
- ⑤ USE PLIOBOND IND ADHESIVE AT ASSEMBLY
- ⑥ INSTALL UNTIL BOTTOMED, THEN BACK OUT CCW, 1/2 TO 3/4 TURNS
- ⑦ GREASE CAM GROOVE WITH LOW TEMP LUBRIPLATE (PTI7235) AT ASSEMBLY
- ⑧ USE PERMABOND #113 OR LOCTITE 222 ON THREADS AT ASSEMBLY
- ⑨ PLACE ITEM 29 IN RECESS WITH INDICATOR IN LINE WITH THE FOAM INLET, ITEM 31.



**STYLE 3060, 3095, 3125  
In-Line Eductors  
(Built Prior to October 1999)  
TECHNICAL SERVICE PARTS LIST**

ITEM NO.	DESCRIPTION	PART NUMBER	3060	3095	3125
1	Eductor Body—60 GPM*	104257	1	—	—
1	Eductor Body—95 GPM*	104268	—	1	—
1	Eductor Body—125 GPM*	104284	—	—	1
2	O-Ring	757267	1	1	1
3	Blending Tube—60 GPM	772155	1	—	—
3	Blending Tube—95 GPM	772156	—	1	—
3	Blending Tube—125 GPM	772157	—	—	1
4	O-Ring	757010	1	1	1
5	Check Ball	703159	1	1	1
6	Gasket	716027	1	1	1
7	O-Ring	757031	1	1	1
8	Swivel—1-1/2" NH**	102261	1	1	1
8	Swivel—2-1/2" NH**	103915	1	1	1
9	Piston Ring	756003	1	1	1
10	Swivel Gasket—1-1/2"	717042	1	1	1
10	Swivel Gasket—2-1/2"	717043	1	1	1
11	Spool***	115409	1	1	1
12	Adapter	104256	1	—	—
12	Adapter	104262	—	1	1
13	Dial Label—60 GPM	729221	1	—	—
13	Dial Label—95 GPM	729220	—	1	—
13	Dial Label—125 GPM	729219	—	—	1
14	Pickup Hose	104219	1	1	1
15	Control Knob***	727042	1	1	1
16	O-Ring	757041	1	1	1
17	Ball	704018	1	1	1
18	Spring	768267	1	1	1
19	Screw	765008	2	2	2
20	Heat Shrink Tube	772158	2	2	2
21	Spring	769437	1	1	1
22	Screw	763067	1	1	1
23	Clamp	707333	2	2	2
24	Tube	109423	1	1	1
25	O-Ring	757009	1	1	1
26	Strainer	769521	1	1	1
27	Retainer	109422	1	1	1
28	Swivel Collar	104271	1	1	1
29	Ident. Band—60 GPM	704429	1	—	—
29	Ident. Band—95 GPM	704428	—	1	—
29	Ident. Band—125 GPM	704427	—	—	1
30	Body	104269	1	1	1
31	Fitting	104270	1	1	1
32	O-Ring	757055	1	1	1

\*Threads other than 1-1/2 NH will include permanent adapter on discharge end of eductor.

\*\*For other threads order by description and thread size (ODM and TPI) or Akron Thread Code.

\*\*\*If either of these parts need replacement, both parts must be replaced.



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