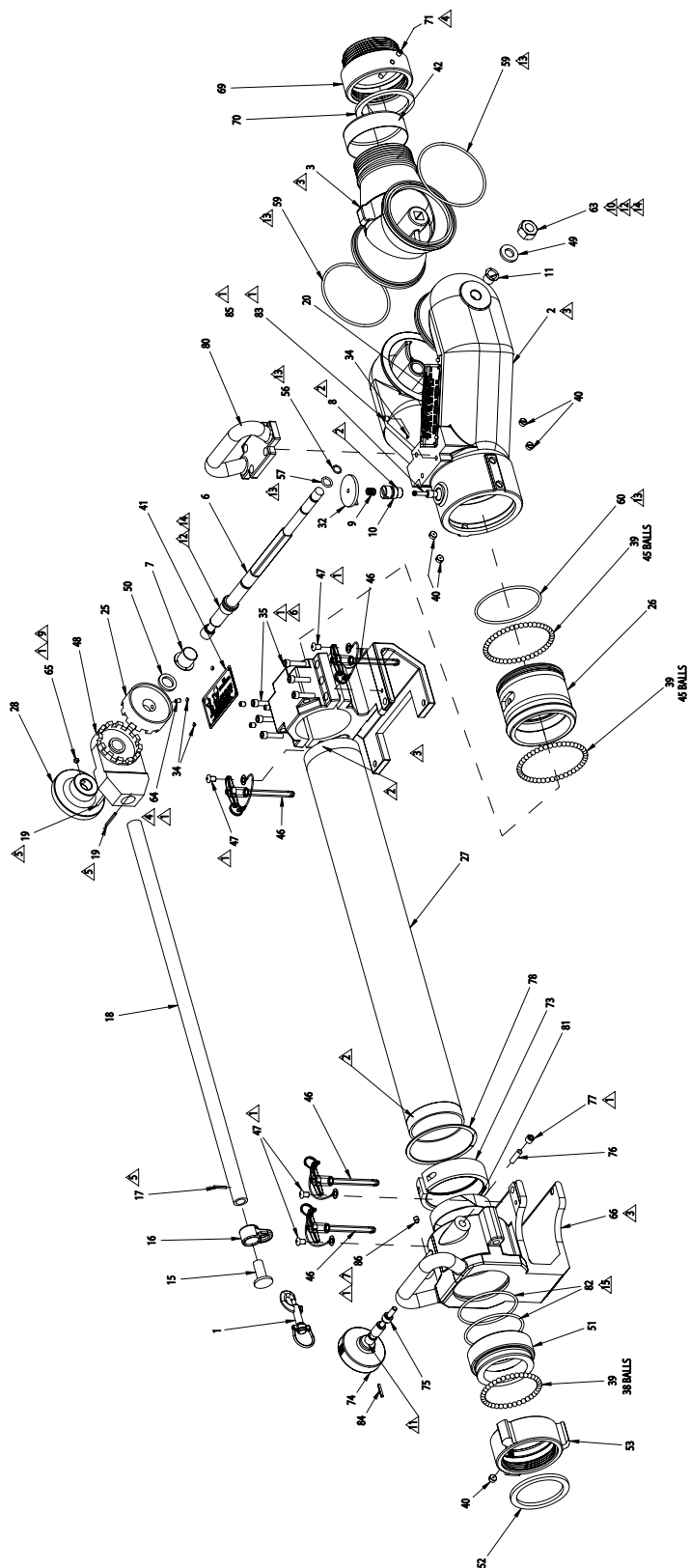




- ASSEMBLY NOTES:**
USE PARKER O-LUBE ON ALL O-RINGS AND SEALS
- △ ASSEMBLE ITEM #74 DRILL HOLE THEN INSTALL PIN #84
 - △ USE PRIMER T
 - △ USE SILICONE GREASE
 - △ USE A GENEROUS AMOUNT OF HH120 OR LOCTITE 277 AT ASSEMBLY
 - △ CUT 1/8" AT 45° ANGLE WITH KNIFE
 - △ USE PERMABOND LM113 OR LOCTITE 222 AT ASSEMBLY
 - △ USE PERMABOND HH120 OR LOCTITE 277 AT ASSEMBLY
 - △ PAINT AKRON BRASS RED OF PER CUSTOMER SPEC.
 - △ DIMPLE THREADS AT ASSEMBLY (USE 9/64 DRILL) DRILL THREADS TO FULL OF DRILL
 - △ DRILL 1/8" DIA. HOLE AT ASSEMBLY
 - △ TORQUE TO 100-125 IN-LBS AT ASSEMBLY
 - △ BACK AWAY FROM BRAKE SHAFT 1/4 TURN
 - △ BACK OFF 1/4 TURN
 - △ TIGHTEN NUT UNTIL OUTLET TEE CANNOT ROTATE BACK-OFF NUT AND TORQUE TO 40 INCH-LBS.



STYLE 1495 LA CITY LADDER PIPE TECHNICAL SERVICE PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	SWIVELING HOOK	721013	2
2	SIAMESE BODY	120451	1
3	OUTLET TEE 2.5"	120446	1
4	CLAMP	120494	1
6	DRIVE SHAFT	768389	1
7	BEARING	704736	1
8	PLUNGER PIN	745161	1
9	PLUNGER SPRING	768150	1
10	PLUNGER HOUSING	120243	1
11	BEARING	704238	1
15	HANDLE END PLUG 2.5"	101659	1
16	HANDLE SWIVEL ROPE 2.5"	101669	1
17	GROOVE PIN 1/8 "X 3/4"	744208	1
18	ELEVATION HANDLE	120464	1
19	ROLL PIN	744080	2
20	ID PLATE	744433	1
25	RATCHET HUB	120457	1
26	PIPE ADAPTER	120235	1
27	INLET PIPE 26"	120449	1
28	HANDLE KNOB 2.5"	120447	1
32	HORIZONTAL KNOB	120456	1
34	NAIL	736045	8
35	SCREW	767003	6
39	BALLS	703017	135
40	SWIVEL PLUG	742023	5
41	WARNING TAG	773370	1
42	THREAD PROTECTOR CAP	706256	1
46	BALL PIN LOCK W/THRU EYELETS	744450	4
47	SCREW	765143	4
48	RATCHET HANDLE	120492	1
49	WASHER	784159	1
50	WASHER	784158	1
51	SWIVEL ADAPTER	102058	1
52	GASKET	717043	1
53	SWIVEL	101420	1
56	O-RING	757260	1
57	O-RING	757410	1
59	O-RING	757017	2

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
60	O-RING	757443	1
63	NUT	735079	1
64	SCREW	767088	1
65	SET SCREW	765275	1
66	CLAMP	121132	1
73	BRAKE BAND	120228	1
74	KNOB HANDLE	109189	1
75	BRAKE SHAFT	768388	1
76	GROOVE PIN	744273	1
77	SCREW	765043	1
78	RETAINING RING	758262	1
80	HANDLE	120465	1
81	BRAKE BEARING	704940	1
82	O-RING	757442	2
83	SCREW	765029	4
84	PIN ROLL	744066	1
86	SCREW	765070	1



ISO 9001 REGISTERED COMPANY

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REVISED: 10/08

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