

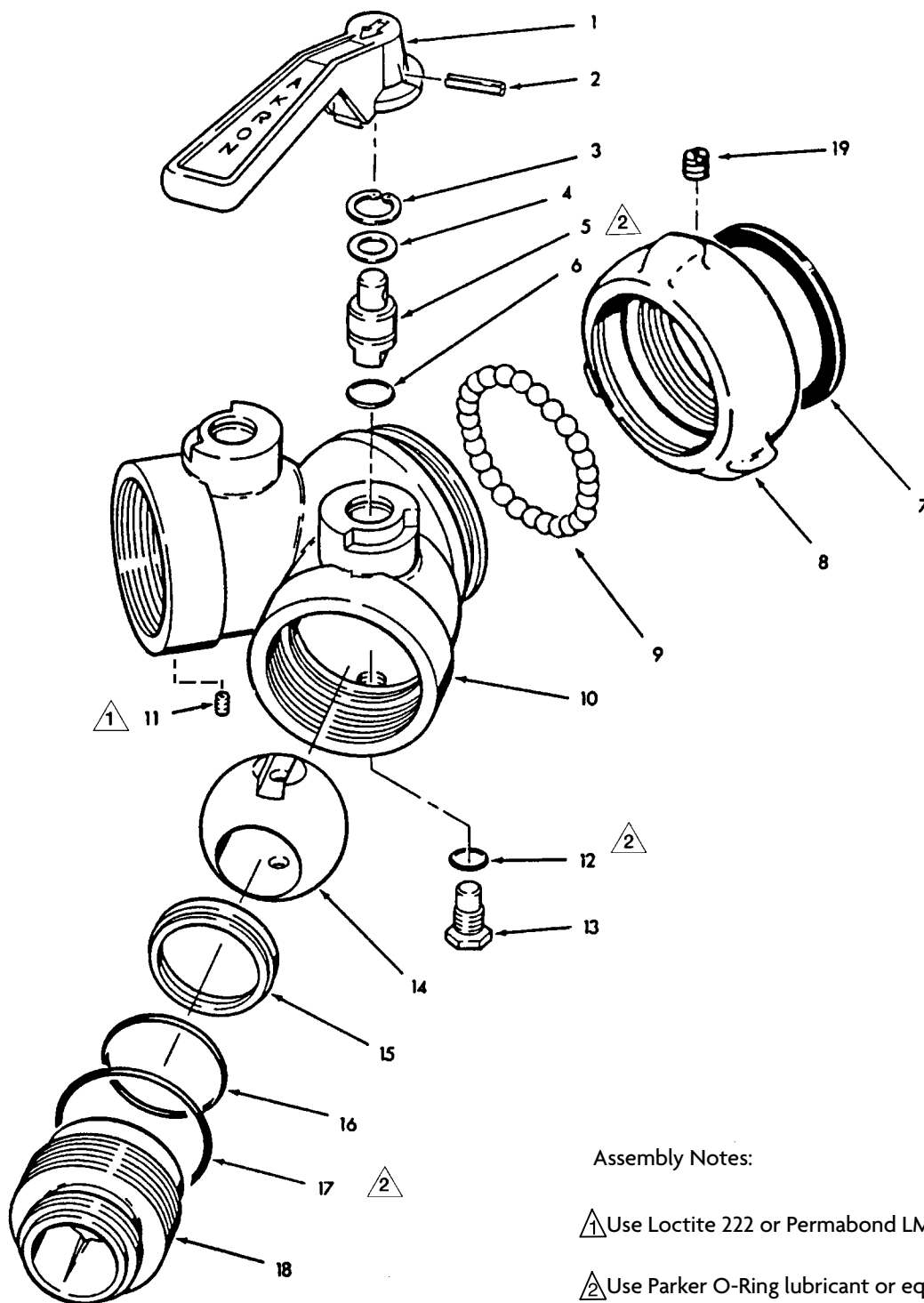
NOTE: This product is currently no longer in production. For service and repair, please contact Akron's Customer Service at 800.228.1161 or 330.264.5678.

STYLE 2681
Brass Leader Line Wye

TECHNICAL SERVICE PARTS

OPERATING INSTRUCTIONS

- Maximum operating pressure 250 PSI
- Open and close slowly



Assembly Notes:

△ Use Loctite 222 or PermaBond LM 113

△ Use Parker O-Ring lubricant or equivalent petroleum base lubricant



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TECHNICAL SERVICE PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Handle	721317	2
2	Roll Pin	744060	2
3	Snap Ring	758220	2
4	Thrust Ring	754028	2
5	Trunnion	773277	2
6*	O-Ring	757042	2
7*	Swivel Gasket	717043	1
8**	Swivel—(NH)†	101297	1
9**	Ball Bearings	‡	38
10**	Body	107702	1
11	Set Screw	765002	2
12*	O-Ring	757034	2
13	Threaded Trunnion	773278	2
14*	Ball	703151	2
15*	Seat	769243	2
16*	O-Ring	757060	2
17*	O-Ring	7-57-021	2
18	Male Adapter — (NH)†	103817	2
19	Swivel Plug	7-42-023	1

*Parts included in Field Service Kit No. 9153.

**If the swivel is attached by a piston ring, the unit must be returned to the factory to change the body or swivel.

†For other threads order by description and thread size (ODM and TPI) or by Akron thread code.

‡Packet of 50 Ball Bearings – P/N 109041.



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