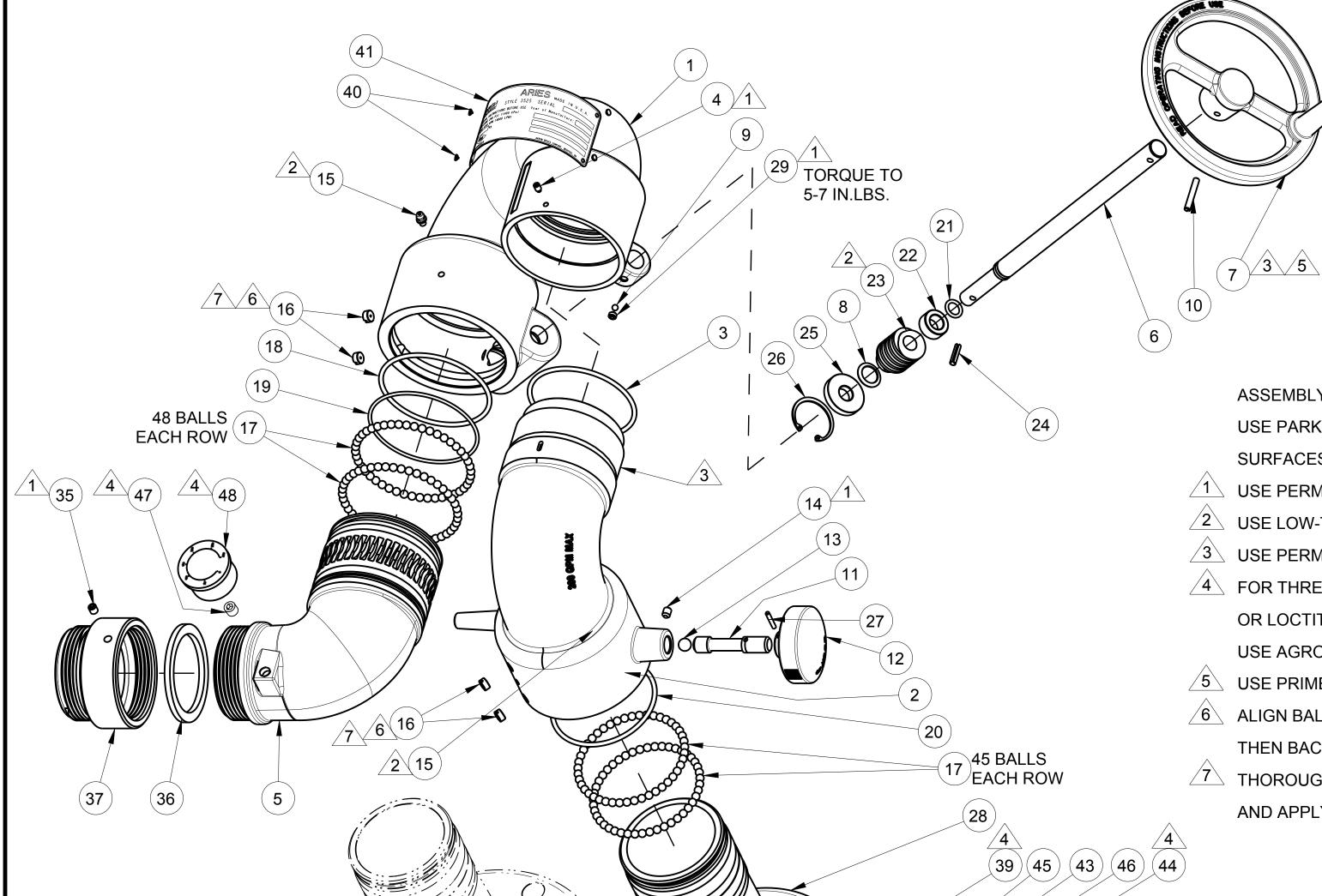
TECHNICAL SERVICE PARTS

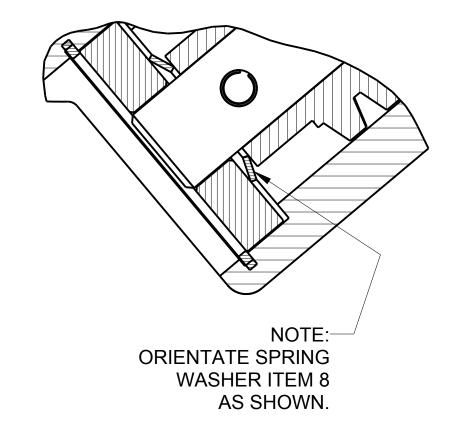
STYLE 3525

PRODUCT BRASS ARIES

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg. Date 25 26 01-16 06-17





ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- USE PERMABOND LM113 OR LOCTITE 222.
- USE LOW-TEMP LUBRIPLATE.
- USE PERMABOND HH120 OR LOCTITE 277.
- 4 FOR THREADS UP TO Ø 2": USE PERMABOND LH050 OR LOCTITE 592. FOR THREADS BIGGER THAN Ø 2": USE AGRO "TUF-GLIDE THREAD SEALANT WITH PTFE".
- USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.
- ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.
- THOROUGHLY CLEAN THREADS OF PLUG AND MATING PART AND APPLY LOCTITE 425.

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Parts List Sheet:

104623



TECHNICAL SERVICE PARTS

STYLE 3525

PRODUCT BRASS ARIES

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Chg. Date
25 01-16
26 06-17

Find		Description	Item	QT
1		GOOSENECK	107750	1
2		ELBOW INLET	109843	1
3	Α	O-RING 2-237	-	1
4		SCREW SOCKET HEAD FULL DOG SET 10-24 x 5/16"	767088	1
5		ELBOW OUTLET 2-1/2 NH	121390	1
6		SHAFT DRIVE	769558	1
7		HANDWHEEL	107751	1
8		WASHER SPRING	768199	1
9		BALL NYLON 3/16	704031	1
10		PIN ROLL	744060	1
11		SHAFT BRAKE	770219	1
12		HANDLE KNOB	109189	1
13		BALL BRAKE 13/32 DIA	703211	1
14		SCREW SOCKET HEAD CUP POINT SET 1/4 -20 x 1/4"	765002	1
15		FITTING GREASE 3/16	713191	2
16	Α	PLUG SWIVEL	-	4
17	A,C	BALL BRASS 1/4"OD	-	180
18	Α	O-RING 2-238	-	1
19	Α	O-RING 2-153	-	1
20	Α	O-RING 2-236	-	1
21	Α	O-RING 2-111	-	1
22		SPACER	769557	1
23		WORM GEAR	106611	1
24		PIN ROLL	744068	1
25		BEARING	704508	1
26		RING RETAINER	758221	1
27		PIN ROLL	744066	1
28		FLANGE INLET 4"150#	117881	1
28		FLANGE INLET 4"150# RAISED FACE	106646	1
28		FLANGE INLET 3"150#	117882	1
29		SCREW SOCKET HEAD CUP POINT SET 1/4 -20X3/16"	765008	1

Find		Description	Item	QTY
35		SCREWSOCHD SETCUP PT 1/4 -20X1/4"	765002	1
36	Α	GASKET	-	1
37	*	ADAPTER THREAD	-	1
39		PLUG SOCKET HEAD PIPE 3/4"NPT	744018	1
40		NAIL	736052	4
41		TAG ID (FM)	773534	1
43	В	POPPET DELRIN	-	1
44	В	BODY	-	1
45	В	RING SNAP	-	1
46	В	SPRING COMPRESSION	-	1
47		PLUG SOCKET HEAD PIPE 1/8"NPT	744009	1
48		GAUGE PRESSURE bar/MPa	718323	1
48		GAUGE PRESSURE KPa/PSI	718322	1
Α		KIT SEAL	35250022	
A B		KIT DRAIN VALVE	34330009	
С		KIT OF 50 BALLS 1/4" OD	109041	

^{*} CALL CUSTOMER SERVICE FOR AVAILABLE THREAD SIZES

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