

ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES  
UNLESS OTHERWISE NOTED.

- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.
- 3 USE LOW-TEMP LUBRIPLATE.
- 4 DIMPLE AT ASSEMBLY.
- 5 THOROUGHLY COAT WITH NEVER SEEZ MARINERS CHOICE.
- 6 USE PERMABOND LH050 OR LOCTITE 592.
- 7 USE LOCTITE 290.
- 8 GENERAL DEPICTION SEE BILL OF MATERIAL.
- 9 ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.
- 10 THOROUGHLY CLEAN THREADS OF PLUG AND MATING PART AND APPLY LOCTITE 425.


PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | [www.akronbrass.com](http://www.akronbrass.com)

**WARRANTY AND DISCLAIMER\*:** We warrant Akron Brass products for a period of five (5) years\* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. **WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.** Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. \*Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.

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Parts List Sheet:

102071



**AKRON**  
BRASS COMPANY

TECHNICAL SERVICE PARTS

STYLE 1573

PRODUCT 2-1/2 X 1-1/2 WATER THIEF

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg.	Date
08	01-17
09	11-19

Find		Description	Item	QTY
1	B	SEAT VALVE 815	769074	2
2	B	O-RING 2-137	757203	2
3	B	O-RING 2-032	757183	2
4		RING RETAINING	102091	2
5	B	O-RING 2-142	757043	2
6		HOUSING SEAT	102088	2
7	B	BALL CELCON 1.5"	703151	2
8	A	PLUG	-	1
9	A	BALL STAINLESS STEEL Ø 1/4"	-	38
10		GASKET N674-70	717043	1
11		ADAPTER MALE 1.5"	102076	2
12		SCREW HEX HD CAP 5/16-18 X 3/4"	761046	8
13		BODY	102072	1
14		PLATE STOP	742074	2
15		PLATE RETAINING 1.5"	742075	2
16		SCREW SOC HD CAP 10-24 X 5/8"	765028	8
17		SWIVEL 3RL 2.5" NH	101420	1
18		HANDLE HUB 1.5"	721202	2
19		TRUNNION HANDLE 1.5"	102095	2
20		SPRING LOCK	768116	2
21		RING RETAINING	758153	2
22	B	O-RING 2-018	757042	2
23		TRUNNION BALL 1.5"	102096	2
24	B	O-RING 2-012	757180	2
25		TRUNNION THREADED 1.5"	102094	2
26		COVER HANDLE TS 1.5"	707368	2
27		SCREW HEX HD CAP 3/8 -16 X 7/8"	761017	2
28		ROD HDL 1.5" 5"LG	109148	2
30	B	O-RING 2-115	757009	2

- A: KIT OF 50 BALLS: 123074
- B: INCLUDED IN KIT 91250001
- C: INCLUDED IN KIT 91280001

31	C	SEAT VALVE W/RING GROOVE	769156	1
32	C	O-RING 2-240	757017	1
33	C	O-RING 2-236	757035	1
34		RING RETAINING 2.5"	102176	1
35	C	O-RING 2-242	757073	1
36		HOUSING SEAT 2.5"	102174	1
37	C	BALL CELCON 2.5"	126598	1
39		ADAPTER MALE 2.5"	102102	1
40		SCREW HEX HD CAP 3/8-16 X 1	761016	4
41		PLATE HANDLE STOP 2.5"	742073	1
42		PLATE RETAINING 2.5"	742089	1
43		SCREW SOC HD CAP 10-24 X 5/8"	765028	4
48		HUB HANDLE	721278	1
49		TRUNNION HANDLE 2.5"	102178	1
50		SPRING	768210	1
51		RING RETAINING	758154	1
52	C	O-RING 2-214	757010	1
53		TRUNNION BALL 2.5"	102179	1
54	C	O-RING 2-111	757198	1
55		TRUNNION THD TK LOCK 2.5"	102177	1
56		COVER HANDLE TS 2.5"	707369	1
57		SCREW HEX HD CAP 1/2-13 X 1	761045	1
58		ROD HANDLE 7"	109193	1
59		BALL PLASTIC	703080	3
60	C	O-RING 0240-0	757284	1
61		HANDLE NYLON	721776	1
62		PIN ROLL 1/4 X 1-3/4"	744096	2
83		WASHER FLAT	784122	2
84		WASHER FLAT	784086	1

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