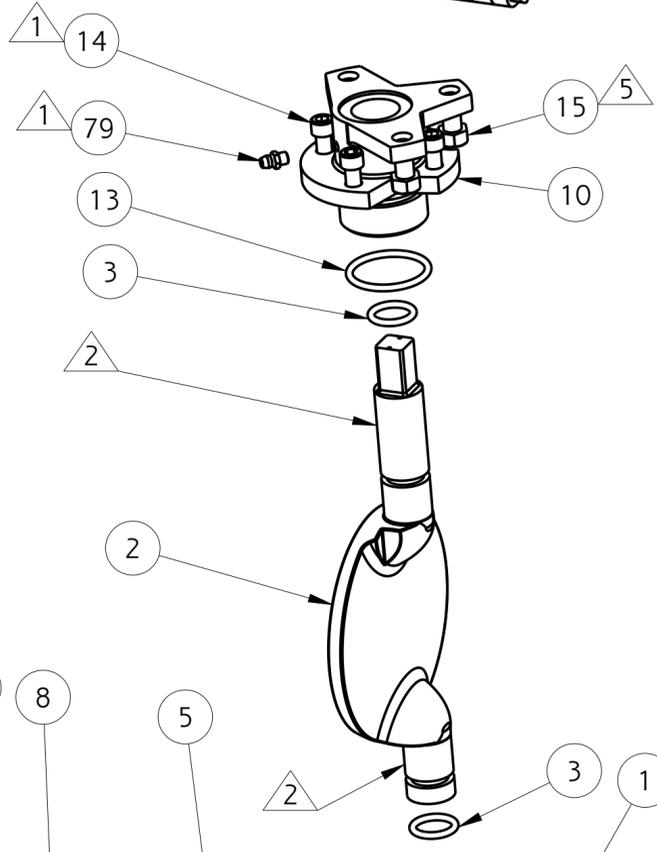
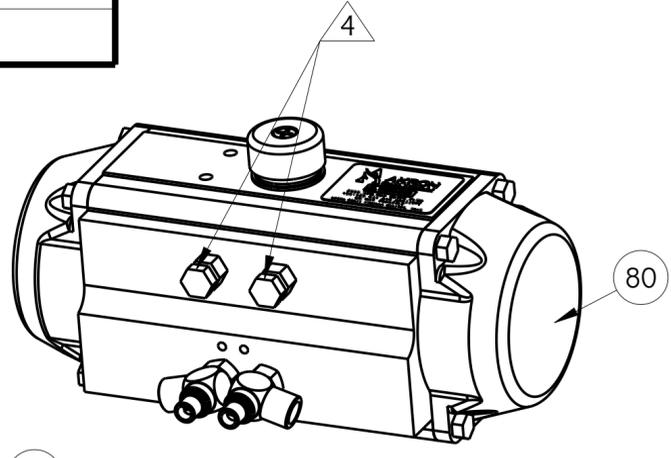


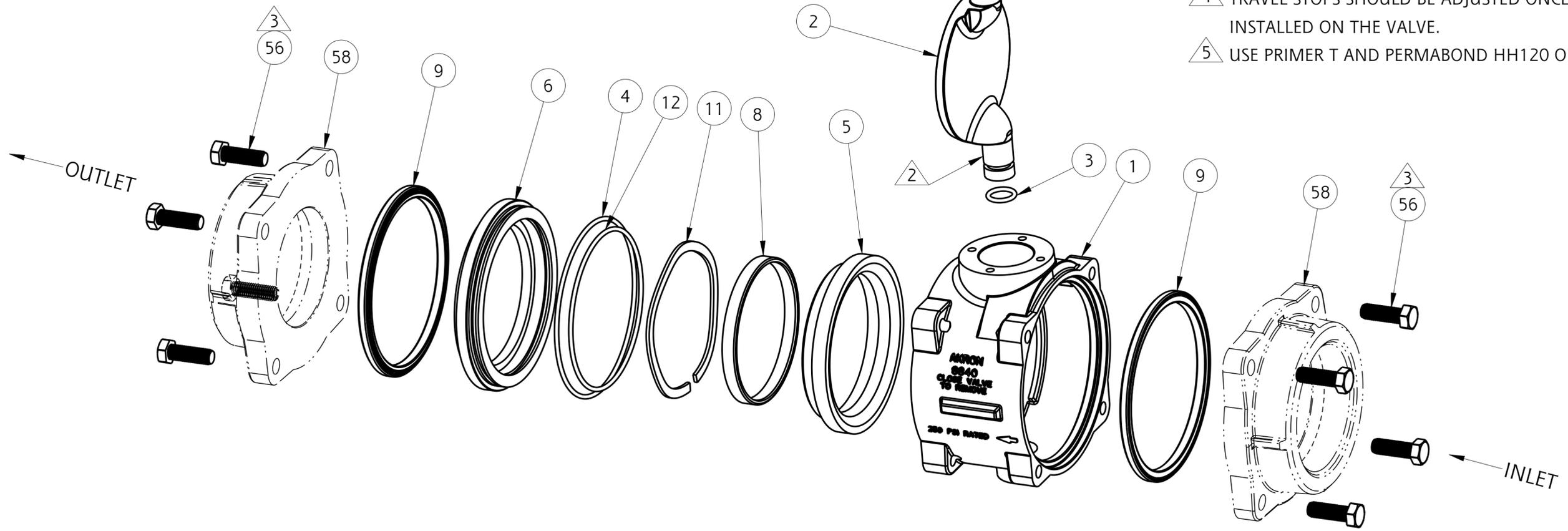
Chg.	Date
01	07-15
02	03-20



ASSEMBLY NOTES:

VALVE SHOWN IN CLOSED POSITION WITH P1-S ADAPTERS.
USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- ① USE PERMABOND LM113 OR LOCTITE 222.
- ② USE LOW-TEMP LUBRIPLATE.
- ③ TORQUE TO 60-70 FT-LBS.
- ④ TRAVEL STOPS SHOULD BE ADJUSTED ONCE INSTALLED ON THE VALVE.
- ⑤ USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.



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Parts List Sheet:
125156



TECHNICAL SERVICE PARTS

STYLE 8840

PRODUCT 4" DISCHARGE VLV

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg.	Date
01	07-15
02	03-20

Find	Description	Item	QTY
1	BODY VALVE	118153	1
2	DISK	118155	1
3	** O-RING 2-210	757226	2
4	O-RING 2-255	757338	1
5	** SEAT	769797	1
6	RETAINER SEAT	118156	1
8	RING SEAT	118158	1
9	** SEAL FLANGE	768309	2
10	BRACKET MOUNT	118159	1
11	WASHER SPRING	784138	1
12	** O-RING 2-252	757371	1
13	O-RING 2-222	757006	1
14	SCREW SOCKET HEAD CAP 5/16-18 x 7/8"	767048	4
15	SCREW HEX HEAD CAP 3/8-16 x 3/4"	765094	3
56	SCREW HEX HEAD CAP 1/2-13 x 1-1/2	765140	8
58	* ADAPTER 4" NPT	106615	2
79	FITTING GREASE 1/4-28	713034	1
80	ACTUATOR AIR	88400874	1

* SEE CATALOG FOR AVAILABLE ADAPTERS.
 ** ITEMS INCLUDED IN FIELD SERVICE KIT #91660001

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