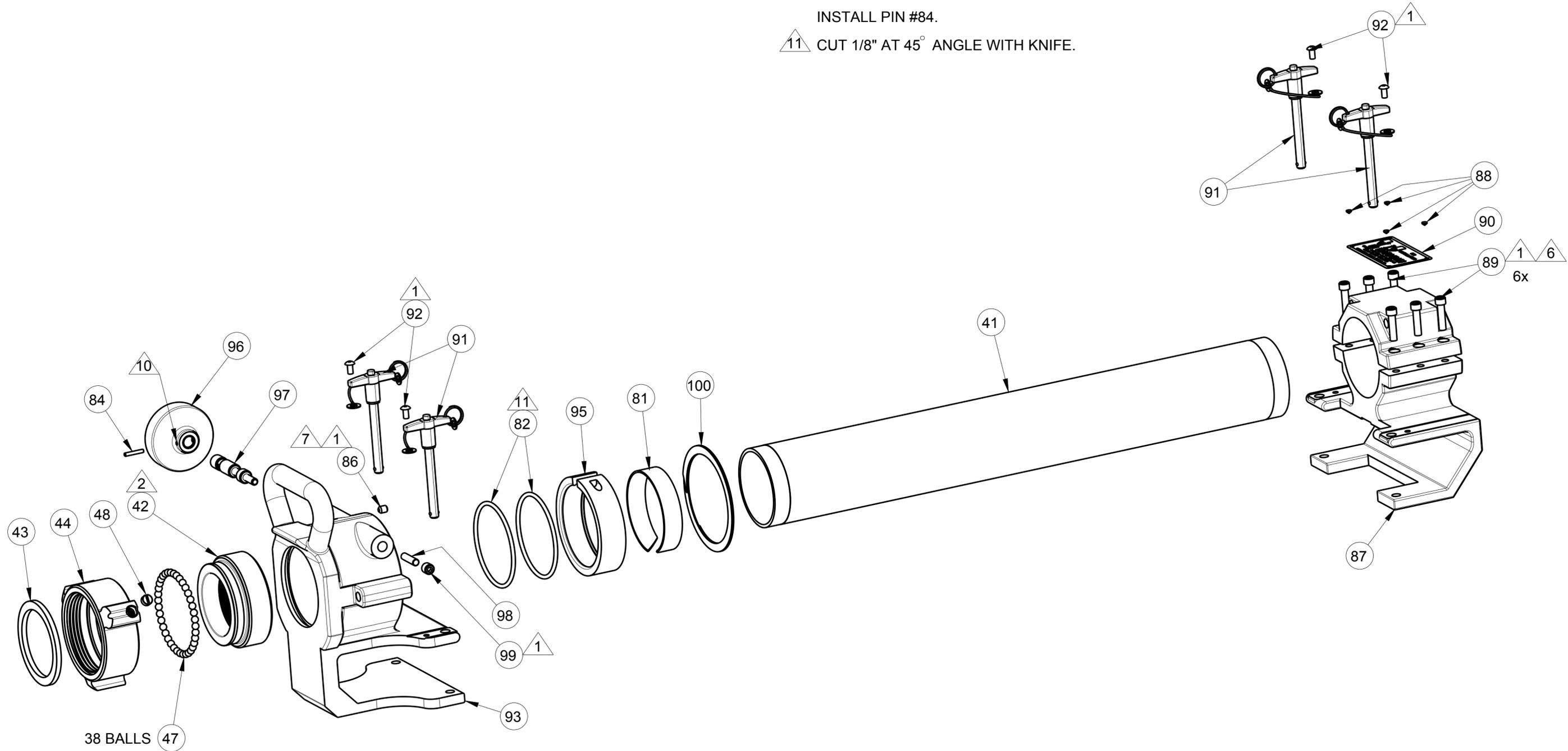


ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE PERMABOND HH120 OR LOCTITE 277.
- 4 USE LUBRIPLATE LOW-TEMP GREASE.
- 5 USE LOCTITE PRIMER "T".
- 6 TORQUE TO 100-125 IN-LBS.
- 7 BACK AWAY FROM BRAKE SHAFT 1/4 TURN.
- 8 USE PERMALOCK LH050 OR LOCTITE 592 PIPE SEALANT.
- 10 ASSEMBLE ITEM #96 DRILL (.129/.125) HOLE THEN INSTALL PIN #84.
- 11 CUT 1/8" AT 45° ANGLE WITH KNIFE.



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Parts List Sheet:

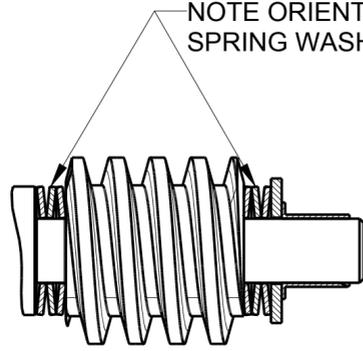
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ASSEMBLY NOTES:

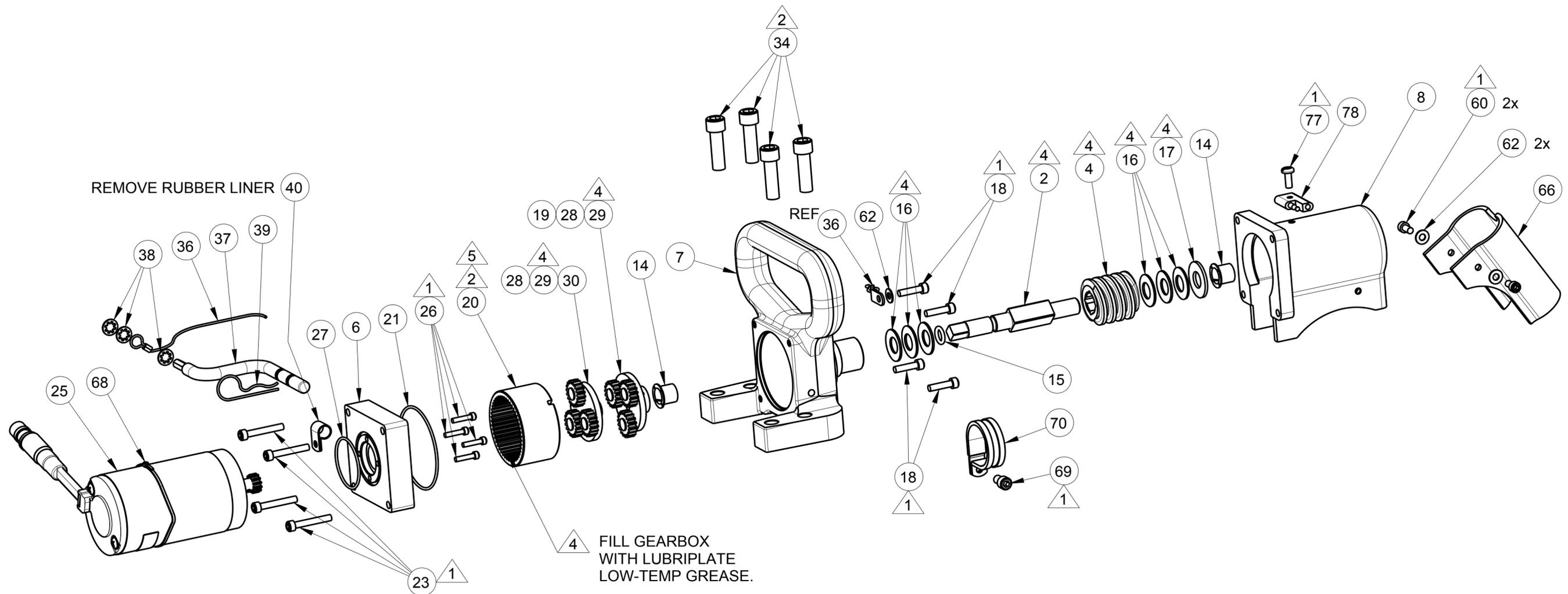
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NOTE ORIENTATION OF BELLVILLE SPRING WASHERS ITEMS 16



REMOVE RUBBER LINER 40



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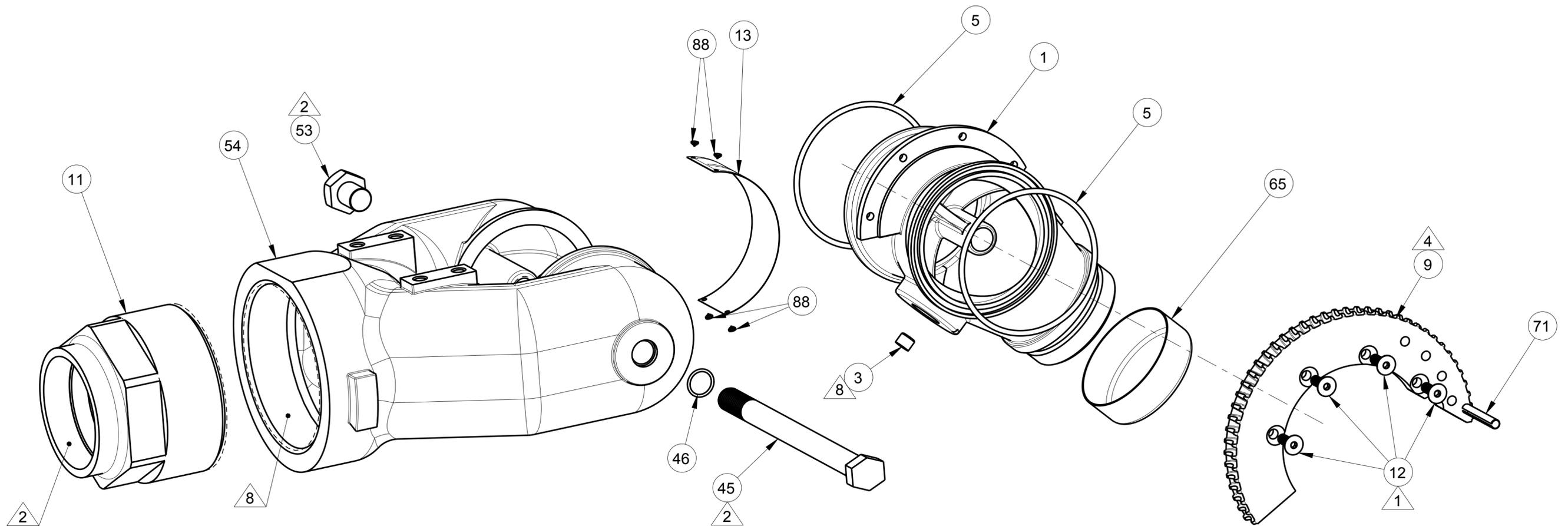
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TECHNICAL SERVICE PARTS
STYLE 1494
PRODUCT ELECTRIC LADDER PIPE

Chg.	Date
00	11-15

Find	Description	Item	QTY
1	TEE OUTLET 2.5"NH	104586	1
2	SHAFT OUTPUT	769623	1
3	PLUG PIPE SOCKET HEAD 1/8"	744009	1
4	WORM STEEL	117312	1
5	O-RING 2-240	757017	2
6	ADAPTER MOTOR	117293	1
7	GEAR BOX ELEVATION	117294	1
8	HOUSING GEAR	117295	1
9	GEAR WORM	117311	1
10	HARNES WIRING 1494	721337	1
11	ADAPTER BASE	117297	1
12	SCREW FLAT HEAD SLOT 1/4-20 x 3/4"	765118	4
13	PLATE ID	744395	1
14	BEARING NYLINER 1/2"ID	704238	2
15	O-RING 2-110	757295	1
16	SPRING BELLEVILLE	769276	6
17	WASHER THRUST	784059	1
18	SCREW SOCKET HEAD CAP 10-24 x 3/4"	767086	4
19	** CARRIER ELEVATION OUTPUT	-	1
20	** GEAR INTERNAL ELEVATION	-	1
21	O-RING 2-037	757063	1
23	SCREW SOCKET HEAD CAP 10-24 x 1-1/4"	767100	4
25	MOTOR S/A 12V	35781082	1
26	SCREW SOCKET HEAD CAP 6-32 x 5/8"	765179	4
27	O-RING 2-029	757056	1
28	** RIVET SHORT	-	6
29	** GEAR PLANET 18 TOOTH	-	6
30	** PLATE CARRIER	-	1
34	SCREW SOCKET HEAD CAP 3/8-16 x 1-1/4"	765154	4
36	LANYARD	729076	1
37	HANDLE OVERRIDE	721291	1
38	RING RETAINER	758203	3
39	CLIP HAIRPIN COTTER	744339	1
40	CLAMP CABLE 1/4"ID	707189	1
41	PIPE INLET MCH 21"	102053	1
42	ADAPTER SWIVEL 2.5"	102058	1
43	GASKET RUBBER	717043	1
44	SWIVEL 3RL 2.5"NH	101420	1
45	SCREW HEX HEAD CAP 5/8-11 x 8"	765097	1

Find	Description	Item	QTY
46	O-RING MIL-R-832	757170	1
47	* BALL BRASS 1/4"OD	703017	38
48	PLUG SWIVEL 3/8-24 x 3/16"	742023	1
53	SCREW HEX HEAD CAP 5/8-11 x 3/4"	765098	1
54	SIAMESE	104574	1
60	SCREW SOCKET HEAD CAP PATCH 10-24 x 3/8"	767029	2
62	WASHER #10	784072	3
65	CAP PLASTIC THREAD PROTECTOR	706256	1
66	GUARD GEAR	718193	1
68	TIE CABLE	773314	1
69	SCREW SOCKET HEAD CAP 1/4-20 x 3/8"	766043	1
70	CLAMP CABLE 1-1/4"	707422	1
71	PIN ROLL 1/4" x 1-3/4"	744096	1
77	SCREW PAN HEAD 10-24 x 1/2"	767147	1
78	CLIP SPEED	707219	1
81	BEARING BRAKE	704940	1
82	O-RING 2-234	757442	2
84	PIN ROLL 1/8" x 3/4"	744066	1
86	SCREW SOCKET HEAD DOG POINT SET 1/4-20 x 5/16"	765070	1
87	CLAMP FRONT RUNG (2 Pc.)	120231	1
88	NAIL GRIP	736052	8
89	SCREW SOCKET HEAD CAP 1/4-20 x 1"	767003	6
90	TAG WARNING	773370	1
91	PIN BALL LOCK	744450	4
92	SCREW BUTTON HEAD 10-24 x 3/8"	765143	4
93	CLAMP BACK RUNG	121131	1
95	BAND BRAKE	120228	1
96	HANDLE KNOB	109189	1
97	SHAFT BRAKE	768388	1
98	PIN GROOVE 1/4" x 1"	744273	1
99	SCREW SOCKET HEAD CUP POINT NYLOK SET 3/8-16 x 3/8"	765043	1
100	RING RETAINING	758262	1

* KIT OF 50 BALLS: 109041
 ** FOR ITEMS 19, 20, 28, 29, 30 ORDER REPAIR KIT 14940078

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