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carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg.

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ASSEMBLY NOTES:

Date

03-18

01-19

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED. 108 / 5 1 USE PERMABOND LM113 OR LOCTITE 222. (107) 2 USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277. 〔100 [〕] 3 USE LOCTITE 290. 86 4 USE LOW-TEMP LUBRIPLATE. 5 DIMPLE AT ASSEMBLY. 11 6 DO NOT LUBE O-RING IN THIS LOCATION ONLY. 29 /2 **D 7** USE DEVCON 14270. 2x∠ $(111)_{10}$ 8 USE PERMABOND LH050 OR LOCTITE 592. 30 <u>6</u> 9 TORQUE TO 25 FT.LBS. 12 10 USE PERMABOND 737. 11 USE 680 LOCTITE. TORQUE TO 40 IN-LBS. (104) 98 99 105 30 29 2 ∕ 9` 51 2x ² \mathfrak{O} 59 ∕2[∖] 58 48 56 ∕<u>∕1</u>∖ 57 42 **4**3 60 41 Parts List Sheet: 123557

D42294



TECHNICAL SERVICE PARTS

IF A АК

PRODUCT MERCURY QUICK ATTACK

		DTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETU OR SERVICE PLEASE GO ONLINE TO, ONLINEREPAIR.AKR		CI 1
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Find		Description	Item	Q
40		SCREW HEX HEAD 3/8-16 x 1"	761016	
41		PLATE STOP	742073	
42		PLATE RETAINING	742089	
43		SCREW SOCKET HEAD CAP #10-24 x 5/8"	765028	
48		HUB HANDLE	721278	
49		TRUNNION HANDLE	102178	
50		SPRING TORQUE-LOCK SQUARE	768210	
51		RING RETAINING	758154	
52	E	O-RING 2-214	757010	
53		TRUNNION BALL	102179	
54	E	O-RING 2-111	757198	
55		TRUNNION THREAD	102177	
56		COVER HANDLE	109177	
57		SCREW HEX HEAD CAP 1/2-13 x 1"	761045	
58		ROD HANDLE	109193	
59		BALL PLASTIC	703080	
60	E	O-RING 240-0	757284	
85	F	WASHER GLASS FILLED DELRIN	784145	
86		BAND ID	704710	
94		PLATE ID WARNING	744419	
95		NAIL GRIP	736052	
96		TAG OPEN/CLOSE	773340	
98		SCREW HEX HEAD CAP 5/16-18 x 1/2"	761082	
99		WASHER FLAT 5/16"	784093	
104		STRAP ASSY WITH BOLT PLATE & HOOK	34430039	
105		PLATE BOLT (INCLUDED IN STRAP ASSY - 34430039)	745135	
108		SCREW SOCKET HEAD CUP POINT SET 1/4-20 x1/4"	765002	
110	D	BEARING	-	
111		SHAPER STREAM	770464	
112		GAUGE, (bar/MPa)	718323	
112		GAUGE, (KPa/PSI)	718322	
113	F	PLUG PIPE 1/8 NPT	-	
200	С	BRACKET MOUNTING	118881	
201	С	BRACKET LATCH ASSEMBLY	729407	
202	С	SCREW ROUND HEAD SLOTTED #10-24 x 3/8"	761041	

Find		Description	Item	QTY
3		SWIVEL 2.5 NH	123528	1
3		SWIVEL 2.5 BSP	123529	1
3		SWIVEL 2.5 BAF	123536	1
4	A,F	SPIKE GROUND	769666	3
5	F	SCREW HEX HEAD 5/16-18 x 2-3/4"	765220	2
6		O-RING 2-232	757045	1
7	F	WASHER BELLEVILLE	784143	2
8		PLUG SWIVEL 3/8 -24 x 3/16"	742023	1
9	В	BALL SST 1/4"	-	38
10		GASKET	717043	1
11		OUTLET 2.5"NH	118874	1
11		OUTLET 2.5"BAF	122031	1
12		BALL OUTLET	118875	1
13	F	BODY - WITH GAGE PORT	126837	1
13		BODY - WITH OUT GAGE PORT	126891	1
14	D	SPRING	-	1
15	D	SPRING LATCH	-	1
16	D	WEDGE SPRING	-	1
17	D	PIN ROLL 3/16" x 7/8"	744088	1
18	D	PIN ROLL 1/8" x 7/8"	744221	1
19	D	PIN ROLL 1/8" x 1/2"	-	1
20	D	HOUSING HANDLE	-	1
21	D	END CLEVIS	-	1
22	D	HOLDER SPRING	-	1
23	D	GUIDE SPRING	-	1
24	D	WASHER CURVED SPRING	-	1
25	D	WEDGE LATCH	-	1
26	D	PLATE SEAL	-	3
27	F	LEG RIGHT	118885	1
28	F	LEG LEFT	118886	1
29		TRUNNION	773339	4
30		O-RING 2-235	757356	2
31		RING RETAINER	758286	1
32	E	O-RING 2-338	757364	1
35	E	O-RING 2-242	757073	1
36	E	SEAT VALVE	769858	1
37	E	BALL 2.5"	703429	1
39		FLANGE INLET	123522	1

STYLE 3443

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Date 03-18 01-19

A: PACKET OF 3 CARBIDE TIP SPIKES P/N 94430001 B: PACKET OF 50 BALL BEARINGS P/N 123074 C: FOR ITEM 200, 201, 202 ORDER KIT P/N 34430001 D: FOR ITEMS 14,15,16,17,18,19,20,21,22,23,24,25,26,110 ORDER REPAIR KIT 34430097 E: AVAILABLE IN FIELD SERVICE KIT 91300001 F: BODY REPAIR KIT 34432172

Parts List Sheet:

123557

