



NOTE RETAINER RING (FIND 31) ORIENTATION. SPLIT TO BE LOCATED 270° FROM HANDLE LUG

- ASSEMBLY NOTES:
- USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.
  - 1 USE PERMABOND LM113 OR LOCTITE 222.
  - 2 USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277
  - 3 USE LOCTITE 290
  - 4 USE LOW-TEMP LUBRIPLATE.
  - 5 DIMPLE AT ASSEMBLY.
  - 6 DO NOT LUBE O-RING IN THIS LOCATION ONLY.
  - 7 USE DEVCON 14270.
  - 8 USE PERMABOND LH050 OR LOCTITE 592.
  - 9 TORQUE TO 25 FT. LBS.
  - 10 USE PERMABOND 737
  - 11 CUT O-RING AT ASSEMBLY.
  - 13 USE 680 LOCTITE.
  - 14 TORQUE TO 40 IN-LBS.

PHONE: 800.228.1161 | [www.akronbrass.com](http://www.akronbrass.com)

Parts List Sheet:

127333

WARRANTY AND DISCLAIMER\*: We warrant Akron Brass products for a period of five (5) years\* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. \*Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.

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TECHNICAL SERVICE PARTS  
 STYLE 3444  
 PRODUCT MERCURY QUICK ATTACK LE

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg.	Date
09	01-23
10	04-24

Find		DESCRIPTION	Item	QTY
3		SWIVEL 2.5"NH	127330	1
3		SWIVEL 2.5"NPSH	127331	1
3		SWIVEL 2.5"BSP	127332	1
4	A, E	SPIKE GROUND	-	3
5	E	SCREW HEX HEAD CAP 5/16-18 x 2-3/4"	765220	2
6		O-RING 2-232	757369	1
7	E	WASHER BELLEVILLE	784143	2
8	B	PLUG SWIVEL 3/8-24 x 3/16"	742023	1
9	B	BALL 1/4"OD STAINLESS STEEL	-	38
10		GASKET	717043	1
11		OUTLET 2.5"NH	127324	1
12		BALL OUTLET	127322	1
13	E	BODY	127325	1
14	C	SPRING	-	1
15	C	SPRING LATCH	-	1
16	C	SPRING WEDGE	-	1
17	C	PIN ROLL 3/16 x 7/8	-	1
18	C	PIN ROLL 1/8 x 7/8	-	1
19	C	PIN ROLL 1/8 x 1/2	-	1
20	C	HOUSING HANDLE	-	1
21	C	END CLEVIS	-	1
22	C	SPRING HOLDER	-	1
23	C	GUIDE SPRING	-	1
24	C	SHAFT	-	1
25	C	WEDGE LATCH	-	1
26	C	PLATE LATCH	-	3
27	E	LEG RIGHT	118885	1
28	E	LEG LEFT	118886	1
29		TRUNNION OUTLET	773580	4
30	D	O-RING 2-235	-	2
31		RING RETAINER	758286	1
32	D	O-RING 2-334	-	1
33	C, D	O-RING 2-110	-	1
35	D	O-RING 2-242	-	1
36	D	SEAT VALVE	-	1
37	D	BALL 2.5"	-	1
39		FLANGE INLET	127323	1

Find		DESCRIPTION	Item	QTY
40		SCREW HEX HEAD CAP 3/8-16 x 1"	761016	4
41		PLATE HANDLE STOP	742073	1
42		PLATE RETAINING	742089	1
43		SCREW SOCKET HEAD CAP #10-24 x 5/8"	765028	4
48		HUB HANDLE	721278	1
49		TRUNNION HANDLE	102178	1
50		SPRING TORQUE	768210	1
51		RING RETAINING	758154	1
52	D	O-RING 2-214	-	1
53		TRUNNION BALL	102179	1
54	D	O-RING 2-111	-	1
55		TRUNNION	102177	1
56		COVER HANDLE	807140	1
57		SCREW HEX HEAD CAP 1/2-13 x 1"	761045	1
58		ROD HANDLE	109193	1
59		BALL PLASTIC	703080	1
60	D	O-RING ORM 0240-0	-	1
85	E	WASHER	784145	2
86		BAND ID	803403	1
94	E	PLATE ID	128055	1
95	E	NAIL GRIP	736052	6
96		TAG OPEN/CLOSE	773340	1
98		PLUG SOCKET HEAD PIPE 1/8"NPT	744009	1
104		STRAP ASSEMBLY WITH BAG	34440004	1
110	C	BEARING NYLINER 3/8"	-	1
111		SHAPER STREAM	770537	1
115		MOUNTING BRACKET	34440122	1
A		PACK OF 3 CARBIDE TIPS SPIKES	94430001	
B		KIT OF 50 BALLS: 1/4" STAINLESS STEEL	123074	
C		CYLINDER HANDLE S/A	34440003	
D		FIELD SERVICE KIT	91301001	
E		BODY REPAIR KIT	34440006	

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