


#### OPERATING INSTRUCTIONS

- Maximum Operating Pressure 200 psi (14 bar)
- Maximum Flow 500 gpm (1900 lpm)

#### Assembly Notes

-  Use PermaBond HH120 or Loctite 277 at Assembly

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Attachment Ring	119351	1
2	Turbine Retaining Ring (Style 3293, 4445)	119352	1
	Turbine Retaining Ring (Style 4446)	127875	1
3	Rivet	754053	4
4	Tube, Etched	124208	1
5	Bumper	104673	1
10	Soc. Head Cap Screw For Item 2 (not shown)	765150	4
12	Gasket	714219	1

### Assembly Instructions

1. Remove the turbine retaining ring from your nozzle.
2. Install the new turbine retaining ring with the external thread, using the four screws # 6 provided plus the original two screws from the existing retaining ring.
3. When needed, thread the Style 3621 Foam Tube onto the nozzle.

Note: If your nozzle does not have four threaded holes to attach the turbine retaining ring, it must be returned to the factory to be upgraded. Contact Akron Brass Customer Service at 800.228.1161.