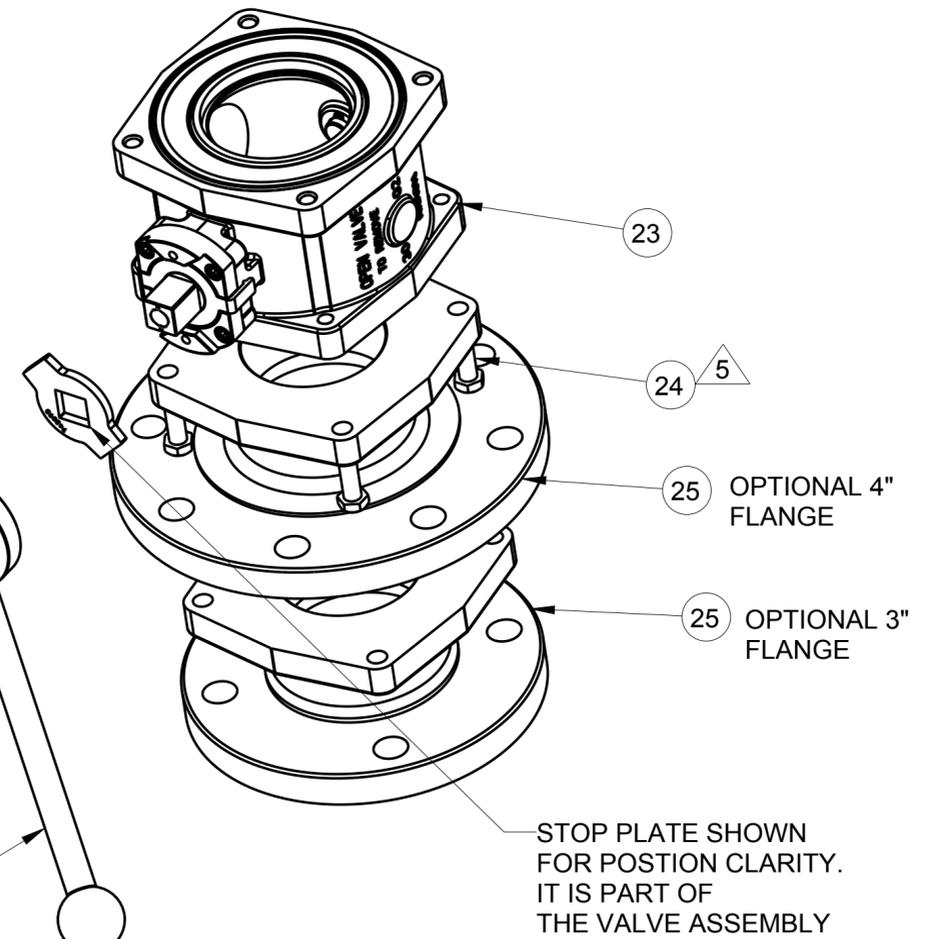
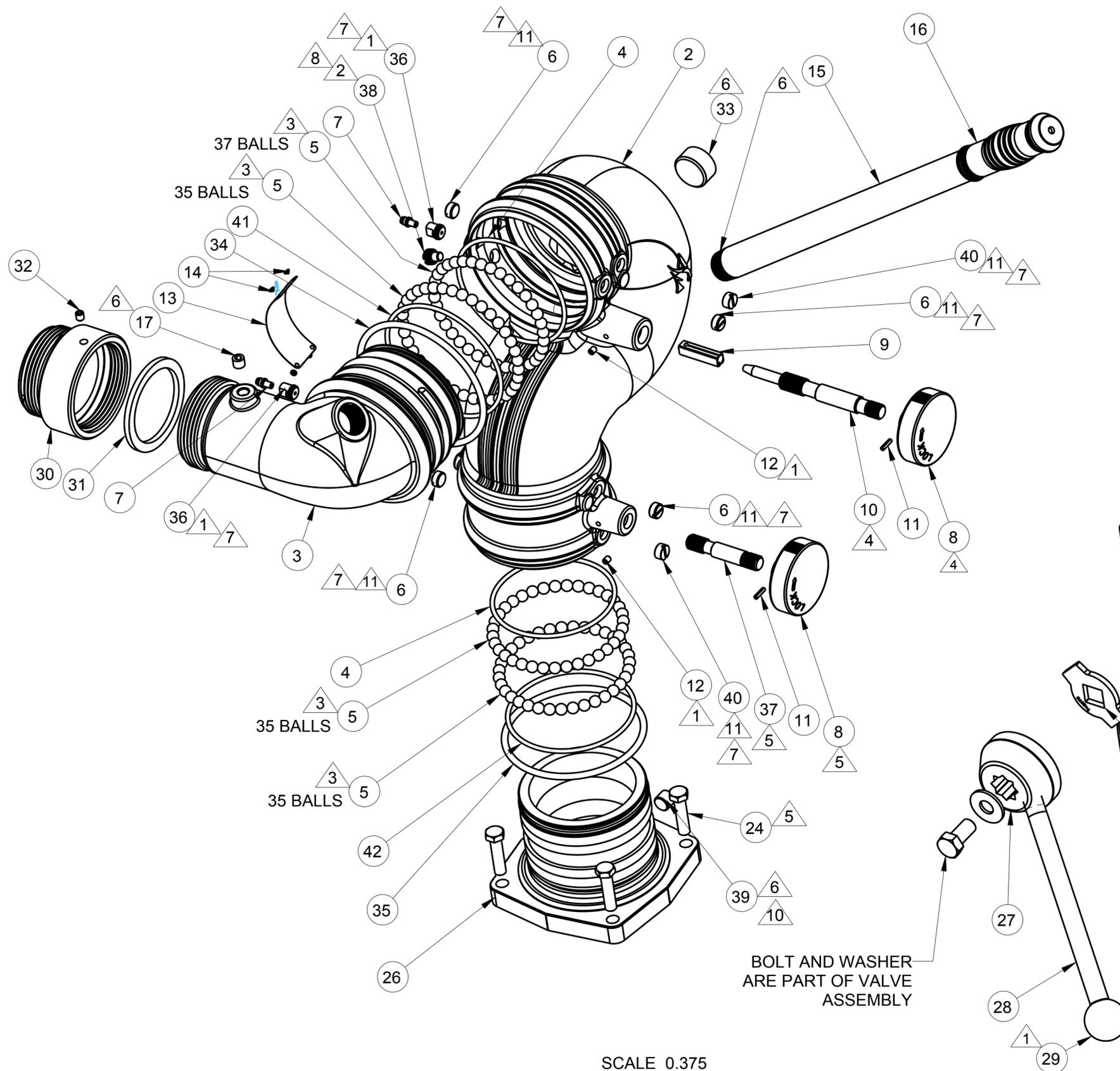


Chg.	Date
10	09-14
11	12-14

ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS  
AND MATING SURFACES UNLESS OTHERWISE NOTED.

- ▲ 1 USE PERMABOND LM113 OR LOCTITE 222.
- ▲ 2 USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.
- ▲ 3 USE LOW-TEMP LUBRIPLATE.
- ▲ 4 MATCH DRILL  $\varnothing$  1/8 HOLE THRU ITEM 8 & 10, 8 & 37.
- ▲ 5 TORQUE TO 38-40 FT-LBS.
- ▲ 6 USE PERMABOND LH050 OR LOCTITE 592.
- ▲ 7 ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.
- ▲ 8 TIGHTEN UNTIL BOTTOMS ON ITEM 3, THEN BACK OUT 1/4 TURN.
- ▲ 10 NOTE ORIENTATION OF PLUG RELATIVE TO VALVE THOROUGHLY CLEAN THREADS OF PLUG AND
- ▲ 11 MATING PART AND APPLY LOCTITE 425.



SCALE 0.375

BOLT AND WASHER ARE PART OF VALVE ASSEMBLY

STOP PLATE SHOWN FOR POSITION CLARITY. IT IS PART OF THE VALVE ASSEMBLY

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Parts List Sheet:

121894

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TECHNICAL SERVICE PARTS

STYLE 3523

PRODUCT OMEGA XPV

Chg.	Date
10	09-14
11	12-14

Find	Description	Item	QTY
2	GOOSENECK	122989	1
3	ELBOW OUTLET 2-1/2" NH	123709	1
4	O-RING 2-241	757210	2
5	BALL BRASS 3/8"DIA (STANDARD)	704020*	142
5	BALL STAINLESS STEEL 3/8" DIA (OPTIONAL)	703996***	142
6	PLUG SWIVEL 1/2-20 x 1/4"	742112	4
7	FITTING GREASE 3/16" PRESSFIT	713191	2
8	HANDLE KNOB	109189	2
9	SHOE BRAKE	769817	1
10	SHAFT BRAKE ELEVATION	769954	1
11	PIN ROLL 1/8" x 3/4"	744066	2
12	SCREW ALLEN HEAD CUP POINT SET #10-24 x 1/4"	765025	2
13	PLATE ID	745181	1
14	NAIL GRIP	736052	4
15	HANDLE	721477	1
16	GRIP HANDLE FLEX GRIP 1"	718071	1
17	PLUG SOCKET HEAD PIPE 1/8"NPT	744009	1
23	3" VALVE ASSEMBLY	88301545	1
24	SCREW GRADE 8 HEX HEAD CAP 3/8-16 x 1-1/2"	761058	8
25	FLANGE INLET 4" - 150#	121271	1
25	FLANGE INLET 3" - 150#	121267	1
26	FLANGE OUTLET	122985	1
27	HUB HANDLE	721488	1
28	ROD HANDLE 9-1/4"	109146	1
29	BALL BLACK PLASTIC 1-3/8" x 1/2-20 UNC	703080	1
30	ADAPTER	**	1
31	GASKET	717043	1
32	SCREW ALLEN HEAD CUP POINT SET	765002	1
33	PLUG PIPE SQUARE SOCKET 1"NPT	744286	1
34	O-RING 2-349	757471	1
35	O-RING 2-347	757472	1
36	PLUG SWIVEL	742143	2
37	SHAFT BRAKE ROTATION	769952	1
38	STOP LONG PERMANENT	769959	1
39	PLUG PIPE SOCKET HEAD 1/4"	744011	1
40	PLUG SWIVEL W/HOLE	742123	2
41	O-RING 2-244	757252	1
42	O-RING 2-242	757073	1

\* KIT OF 50 BALLS: 109342  
 \*\* CONTACT CUSTOMER SERVICE FOR AVAILABLE ADAPTERS SIZES.  
 \*\*\* KIT OF 50 BALLS: 123982

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