



STYLE 1267

PRODUCT	SIAMESE (2.5"-6 X 2.5 X 2.5)
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Chg.	Date
07	03-16
08	03-22



USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES
UNLESS OTHERWISE NOTED.

- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE LOW-TEMP LUBRIPLATE.
- 3 DIMPLE AT ASSEMBLY.
- 4 PEEN BOTH ENDS OF PIN AT ASSEMBLY.
- 5 FOR THREADS UP TO $\varnothing 2"$: USE PERMABOND LH050 OR LOCTITE 592.
FOR THREADS BIGGER THAN $\varnothing 2"$: USE AGRO "TUF-GLIDE THREAD SEALANT WITH PTFE".
- 6 GENERAL DEPICTION SEE BILL OF MATERIAL.
- 7 ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.

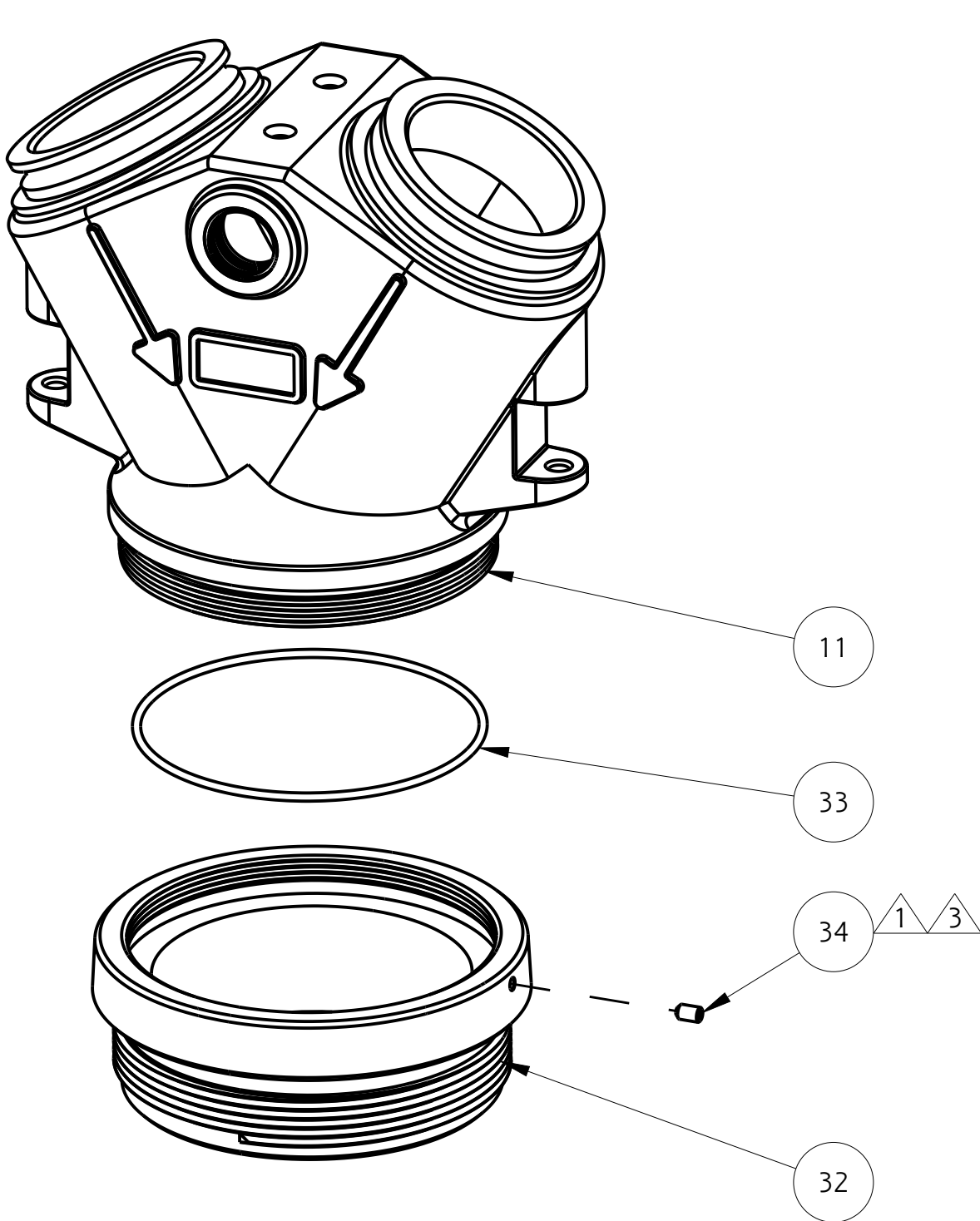
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WARRANTY AND DISCLAIMER*: We warrant Akron Brass products for a period of five (5) years* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. **WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.** Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. *Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.

Parts List Sheet:

101963

D31901

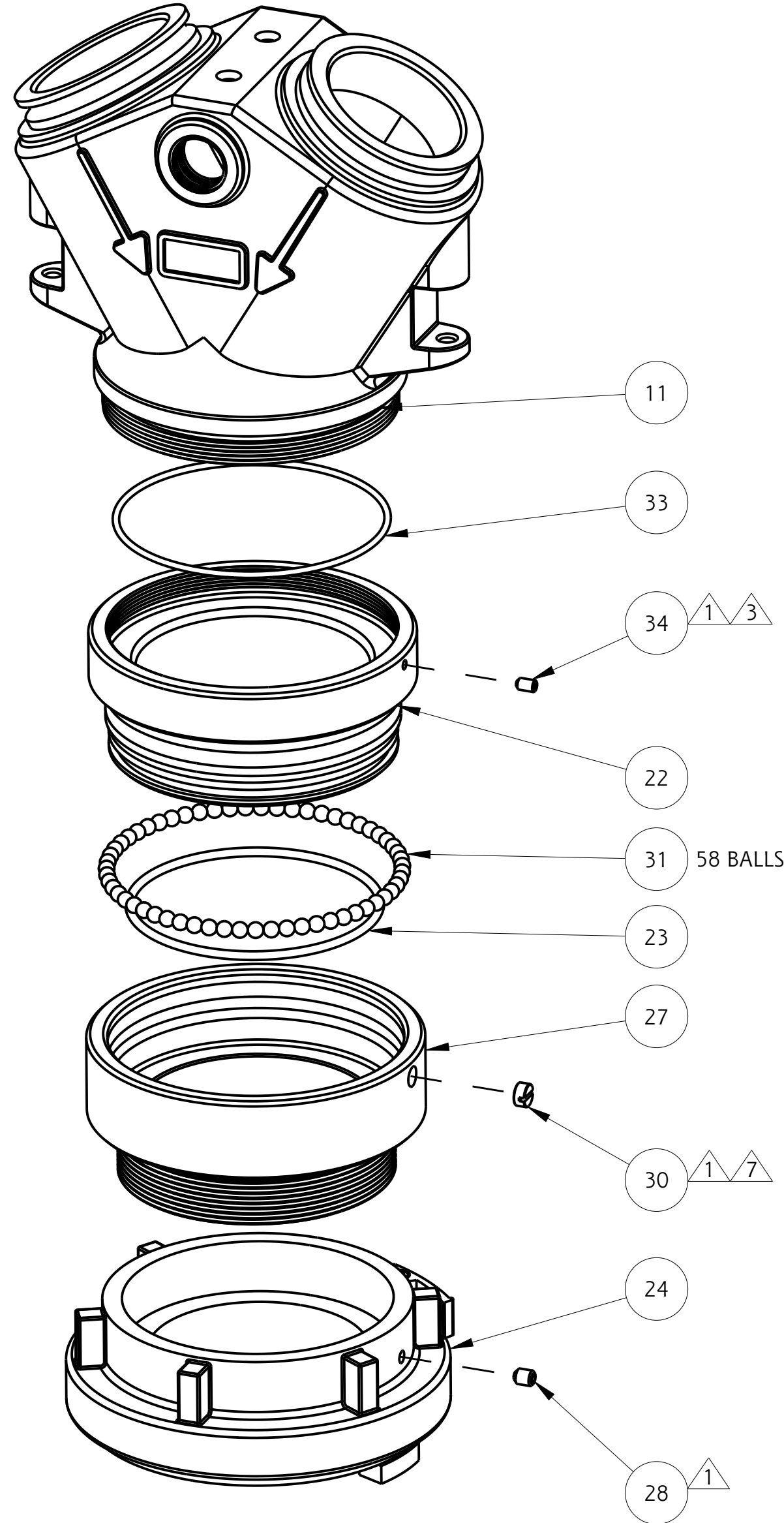


OPTIONAL MALE ADAPTER

ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES
UNLESS OTHERWISE NOTED.

- 1 USE PERMABOND LM113 OR LOCTITE 222.
- 2 USE LOW-TEMP LUBRIPLATE.
- 3 DIMPLE AT ASSEMBLY.
- 4 PEEN BOTH ENDS OF PIN AT ASSEMBLY.
- 5 FOR THREADS UP TO Ø 2": USE PERMABOND LH050 OR LOCTITE 592.
FOR THREADS BIGGER THAN Ø 2": USE AGRO "TUF-GLIDE THREAD SEALANT WITH PTFE".
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- 7 ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.



OPTIONAL STORZ FITTING

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TECHNICAL SERVICE PARTS			
STYLE 1267			
PRODUCT SIAMESE (2.5"-6 X 2.5 X 2.5)			

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg.	Date
07	03-16
08	03-22

Find	Description	Item	QTY
8	HANDLE PIN	741036	2
9	HANDLE	108973	1
10	NAME PLATE	745119	1
11	BODY	101964	1
12	SWIVEL 2-1/2" LONG HANDLE NH**	104046	1
12	SWIVEL 3" LONG HANDLE NH**	104047	1
12	SWIVEL 3-1/2" LONG HANDLE NH**	104048	1
12	SWIVEL 4" LONG HANDLE NH**	104049	1
12	SWIVEL 4-1/2" LONG HANDLE NH**	104050	1
12	SWIVEL 5" LONG HANDLE NH**	104051	1
12	SWIVEL 6" LONG HANDLE NH**	104053	1
12	SWIVEL 2-1/2" ROCKERLUG NH**	101420	1
12	SWIVEL 3" ROCKERLUG NH**	104013	1
12	SWIVEL 3-1/2" ROCKERLUG NH**	104014	1
12	SWIVEL 4" ROCKERLUG NH**	104015	1
12	SWIVEL 4-1/2" ROCKERLUG NH**	104016	1
12	SWIVEL 5" ROCKERLUG NH**	104017	1
12	SWIVEL 6" ROCKERLUG NH**	104019	1
13	INLET SWIVEL 2-1/2" NH	101420	2
14	INLET SWIVEL GASKET 2-1/2"	717043	2
15	O-RING 2-008	757084	2
16	SCREW SOC HD CAP 1/4-20 X 3/8"	766043	2
17	DRAIN VALVE	00040001	1
18	NAIL GRIP	736052	2
20	BIM ADAPTER	127982	1
22	FEMALE INLET ADAPTER 4" STORZ	102145	1
23	O-RING 2-241	757210	1
24	FITTING 4" STORZ	107070	1
24	FITTING 5" STORZ	107071	1
27	MALE INLET ADAPTER 4" STORZ	102144	1
27	MALE INLET ADAPTER 5" STORZ	102149	1
28	SCREW SOC HD SET CUP 1/4-20 X 1/4"	765002	1
29	SWIVEL GASKET 2-1/2"	717043	1
29	SWIVEL GASKET 3"	714022	1
29	SWIVEL GASKET 3-1/2"	714023	1
29	SWIVEL GASKET 4"	714024	1
29	SWIVEL GASKET 4-1/2"	714025	1
29	SWIVEL GASKET 5"	714026	1
29	SWIVEL GASKET 6"	714028	1

Find	Description	Item	QTY
30	INLET SWIVEL PLUG	742023	3
31	OUTLET SWIVEL BALL BRASS 2-1/2"	*	38
31	OUTLET SWIVEL BALL BRASS 3"	*	47
31	OUTLET SWIVEL BALL BRASS 3-1/2"	*	53
31	OUTLET SWIVEL BALL BRASS 4"	*	58
31	OUTLET SWIVEL BALL BRASS 4-1/2"	*	69
31	OUTLET SWIVEL BALL BRASS 5"	*	72
31	OUTLET SWIVEL BALL BRASS 6"	*	86
32	OUTLET ADAPTER 2-1/2"	102164	1
32	OUTLET ADAPTER 3"	102165	1
32	OUTLET ADAPTER 3-1/2"	102166	1
32	OUTLET ADAPTER 4"	102167	1
32	OUTLET ADAPTER 4-1/2"	109709	1
32	OUTLET ADAPTER 5"	109710	1
32	OUTLET ADAPTER 6"	109711	1
32	MALE ADAPTER 2-1/2" NH**	102158	1
32	MALE ADAPTER 3" NH**	102161	1
32	MALE ADAPTER 3-1/2" NH**	102170	1
32	MALE ADAPTER 4" NH**	102159	1
32	MALE ADAPTER 4-1/2" NH**	102160	1
32	MALE ADAPTER 5" NH**	102162	1
32	MALE ADAPTER 6" NH**	102163	1
33	O-RING 2-156	757080	1
34	SCREW SOC HD SET CUP PT 10-24 X 5/16"	765040	2
37	AXIS PIN	101959	1
38	CLAPPER BRACKET	101957	1
39	CLAPPER SPRING	768029	2
40	CLAPPER HOLDER	101958	2
41	VALVE DISC	101759	2
42	ROLL PIN	744049	4
43	PIVOT PIN	101960	2

* KIT OF 50 BALLS: 109041

** FOR OTHER THREADS ORDER BY DESCRIPTION AND THREAD SIZE (ODM AND TPI) OR BY THREAD CODE

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