



- ASSEMBLY NOTES:
- USE PARKER-O-LUBE ON ALL O-RINGS AND ALL MATING SURFACES.
 - 1 USE LOCTITE 222 OR PERMABOND LM113.
 - 2 USE LOW-TEMP LUBRIPLATE
 - 3 DIMPLE AT ASSEMBLY
 - 4 DO NOT CUT TURBINE TEETH
 - 5 SET GALLONAGE CONTROL RING WITH RAISED LUG AT HIGH FLOW.
 - 6 RAISED LUG INLINE WITH STRAIGHT STREAM
 - 7 STAKE AT ASSEMBLY
 - 8 TIGHTEN SCREW
 - 9 FIX SET SCREW BETWEEN 2 BEARINGS & TIGHTEN THEN, BACK-OFF UNTIL SWIVEL TURNS FREELY

PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | www.akronbrass.com

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Parts List Sheet:
127488

D48925



TECHNICAL SERVICE PARTS

STYLE 1703

PRODUCT 1" TURBOJET TIP

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

| | |
|------|-------|
| Chg. | Date |
| 00 | 12-18 |

| Find | | Description | Item | QTY |
|------|---|---|----------|-----|
| 2 | * | SWIVEL 1.5"NH | 127213 | 1 |
| 2 | * | SWIVEL 1.5"NPSH | 127215 | 1 |
| 2 | * | SWIVEL 1.5"BSP | 127216 | 1 |
| 3 | | ADAPTER SWIVEL | 127487 | 1 |
| 4 | | RING PATTERN SLEEVE | 758335 | 1 |
| 5 | | SCREW SOCKET HEAD FULL DOG SET #6-32 x 1/4" | 767191 | 1 |
| 6 | B | O-RING 2-126 | 757311 | 1 |
| 10 | B | GASKET | 714229 | 1 |
| 12 | B | O-RING 2-127 | 757048 | 1 |
| 16 | B | ROLLER CAM LOWER | 758210 | 1 |
| 17 | B | AXLE CAM | 707252 | 1 |
| 18 | B | ROLLER CAM UPPER | 758211 | 1 |
| 19 | B | O-RING 2-021 | 757344 | 1 |
| 20 | B | SPRING DETENT | 769111 | 1 |
| 21 | B | BALL STAINLESS STEEL 3/16" DIA. | 704018 | 1 |
| 22 | B | KEY DISCHARGE | 727034 | 1 |
| 25 | B | BALL STAINLESS STEEL 5/32" DIA. | 704585 | 2 |
| 26 | | SCREW SOCKET HEAD CAP #4-40 x 5/8" | 767094 | 2 |
| 27 | | STEM/SPIDER S/A | 125218 | 1 |
| 28 | | RETAINER TURBINE | 756207 | 1 |
| 29 | B | O-RING 2-025 | 757242 | 1 |
| 30 | B | SPRING | 768293 | 2 |
| 31 | | INSERT CAM | 723023 | 1 |
| 32 | | TUBE DISCHARGE | 127475 | 1 |
| 33 | | SHIM BAFFLE BLUE | - | 1 |
| 34 | | SHIM BAFFLE BROWN | - | 1 |
| 35 | | SHIM BAFFLE PINK | - | 1 |
| 36 | | SHIM BAFFLE GREEN | - | 1 |
| 37 | | SCREW SOCKET HEAD CAP #6-32 x 5/8" | 765179 | 1 |
| 38 | | HEAD BAFFLE 100PSI@7bar/700kPa | 127479 | 1 |
| 39 | | TURBINE TEETH | 772024 | 1 |
| 40 | | BUMPER/PATTERN SLEEVE S/A | 17024007 | 1 |
| 42 | | BAND PATTERN INDICATOR RED | 803386 | 1 |
| 43 | | BODY NOZZLE | 127474 | 1 |
| 44 | | RING GALLONAGE CONTROL | 758271 | 1 |
| 45 | | BAND GALLONAGE CONTROL RED | 803217 | 1 |
| 46 | | SCREW SOCKET HEAD CUP POINT SET 1/4-20 x 1/4" | 765002 | 1 |
| 51 | | SCREW SOCKET HEAD CUP POINT SET #10-24 x 1/4" | 765025 | 1 |
| 57 | A | BALL BRASS 5/32"DIA. | - | 41 |
| 58 | B | BAND INDICATOR RED | 803354 | 1 |
| A | | KIT OF 50 BALLS 5/32" BRASS | 109042 | |
| B | | 1" TURBOJET (DISCHARGE END) REPAIR KIT | 17020526 | |

* FOR OTHER THREADS ORDER BY DESCRIPTION AND THREAD SIZE.

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