

TECHNICAL SERVICE PARTS

STYLE 3528

PRODUCT OMEGA XP

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

 Chg.
 Date

 17
 08-20

 18
 04-21

ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

1 USE PERMABOND LM113 OR LOCTITE 222.

2 USE PERMABOND LH050 OR LOCTITE 592.

3 USE MOBILITH SHC 460.

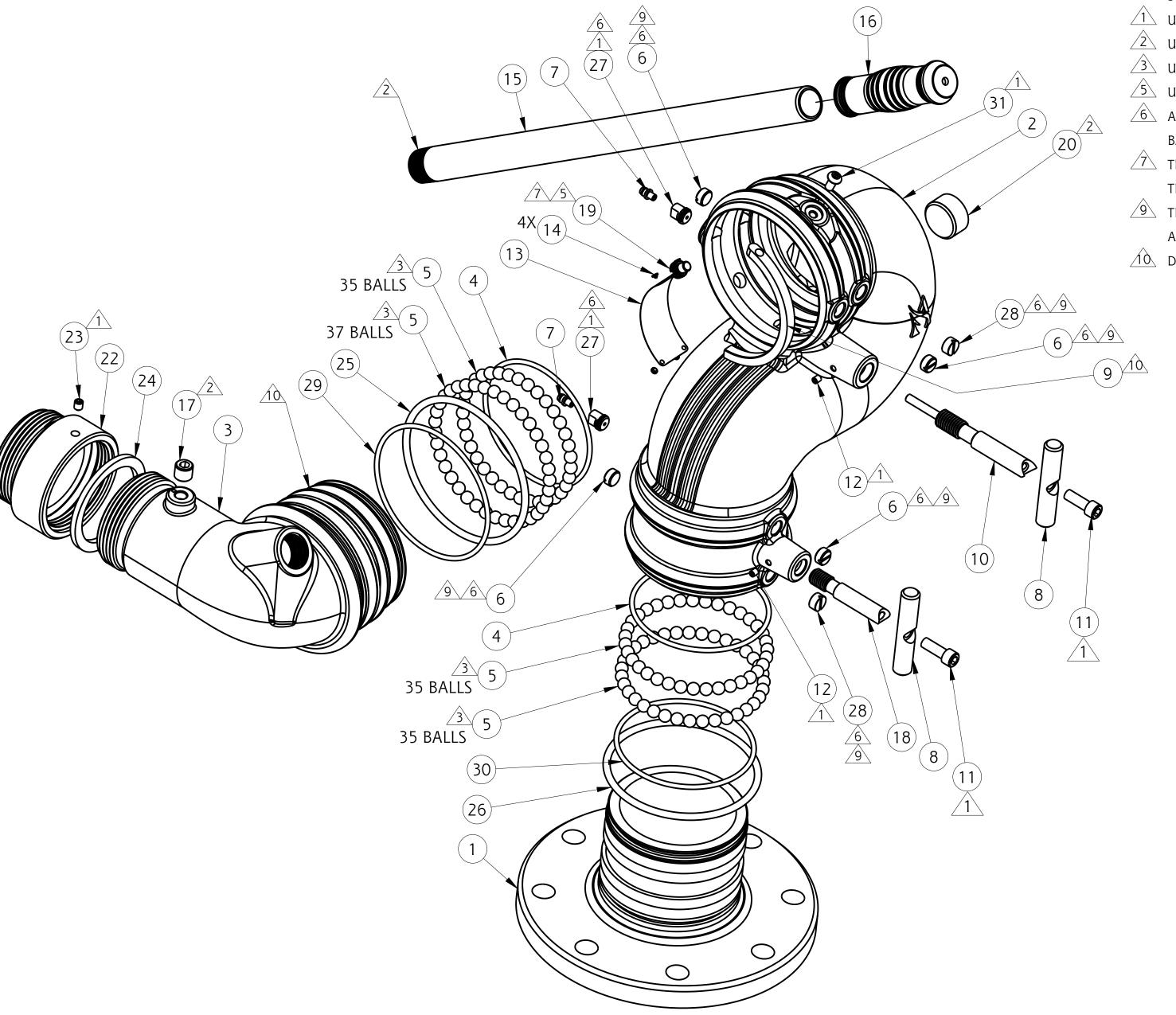
USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.

ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES
BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.

TIGHTEN UNTIL BOTTOMS ON ITEM 3, THEN BACKOUT 1/4 TURN.

THOROUGHLY CLEAN THREADS OF PLUG AND MATING PART AND APPLY LOCTITE 425.

DO NOT GREASE BRAKE OR BRAKE GROOVE.



PHONE: 800.228.1161 | www.akronbrass.com

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Parts List Sheet:

125820



TECHNICAL SERVICE PARTS

STYLE 3528

Description QTY Find Item BASE INLET 3" 150# FLANGE 122987 1 BASE INLET 4" 150# FLANGE 122986 BASE INLET 4" 150# R.F. FLANGE 124144 122988 BASE INLET DN100 FLANGE 123952 BASE INLET DN80 FLANGE 1 2 125209 GOOSENECK 1 ELBOW OUTLET 2.5" NH 125210 3 1 2 O-RING 2-241 142 BALL BRASS 3/8" DIA A,B 6 6 PLUG SWIVEL 1/2 -20 x 1/4" 2 G GREASE FITTING 713191 8 2 HANDLE TEE C, D BRAKE BAND 803191 1 10 C ELEVATION BRAKE SHAFT - TEE HANDLE 2 11 C, D SCREW SOCKET HEAD CAP 5/16-18 x 7/8" 12 765025 2 SCREW ALLEN HEAD SET CUP #10-24 x 1/4" 13 PLATE ID 745269 1 14 736052 NAIL GRIP 4 15 721777 HANDLE - STAINLESS STEEL 718071 16 GRIP HANDLE FLEX 17 PLUG PIPE SOCKET HEAD 1/8"NPT 744009 1 18 ROTATION BRAKE SHAFT - TEE HANDLE 19 STOP 1 769959 20 PLUG PIPE 1"NPT 744286 1 22 * * ADAPTER 1 SCREW SOCKET HEAD CUP POINT SET 1/4-20 x 1/4" 23 765002 * * GASKET 24 717043 25 O-RING 2-349 1 В 26 В O-RING 2-347 2 27 G SWIVEL PLUG 742143 PLUG SWIVEL W/HOLE 2 28 В 29 В O-RING 2-244

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| REPAIR KITS | | P/N |
|-------------|---------------------------------------|----------|
| А | KIT OF 50 BALLS | 109342 |
| В | FIELD SEVICE KIT | 95280001 |
| C | ELEVATION TEE HANDLE BRAKE REPAIR KIT | 35284022 |
| D | ROTATION TEE HANDLE BRAKE REPAIR KIT | 35284023 |
| G | GREASE FITTING KIT | 122420 |

** CONTACT CUSTOMER SERVICE FOR AVALIABLE ADAPTER SIZES.

PHONE: 800.228.1161 | www.akronbrass.com

O-RING 2-242

BUTTON HEAD CAP SCREW 1/4-20 x 1/2

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