



Style 9152* Field Service Kit for

725	2 1/2"	5020	1/2" w/Volume Control Ring
729	2 1/2" w/1 1/2" Thread	5021	1/2" w/Pistol Grip and Volume Control Ring
1125	2 1/2" w/1 1/2" Thread	5025	2 1/2"
1128	2 1/2"	5026	2 1/2" w/1 1/2" Thread
1390	Playpipe	5027	2 1/2" w/Pistol Grip
2125	2 1/2"	5028	2 1/2" w/Pistol Grip and 1/2" Thread
2126	2 1/2" w/Pistol Grip	5125	2 1/2"
2127	2 1/2" w/Pistol Grip and 1 1/2" Thread	5126	2 1/2" w/1 1/2" Thread
2129	2 1/2" w/1 1/2" Thread	5127	2 1/2" w/Pistol Grip
2390	Playpipe	5128	2 1/2" w/Pistol Grip and 1 1/2" Thread
2430	Saber Shutoff	5135	2 1/2"
2431	Saber Shutoff	5136	2 1/2" w/1 1/2" Thread
2432	Saber Shutoff	5137	2 1/2" w/Pistol Grip
2433	Saber Shutoff	5138	2 1/2" w/Pistol Grip and 1 1/2" Thread
4325/4525/5325	2 1/2"		
4329/4529/5329	2 1/2" w/1 1/2" Thread		
4526	2 1/2" w/Pistol Grip		
4530	2 1/2" w/Pistol Grip and 1 1/2" Thread		
5015	1 1/2"		
5016	1 1/2" w/Pistol Grip		

*Replaces field service kits 9113, 9114, 9117, 9118, 9122, 9123, 9133, 9133, 9142, 9143, 9148, 9149

PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.5317335 | akronbrass.com REVISED: 10/15

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We will not be responsible for wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; damage; failure to follow our instructions or recommendations or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty.



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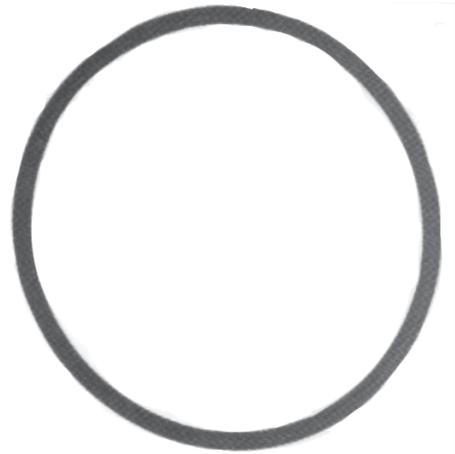
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USE THESE ILLUSTRATIONS TO IDENTIFY THE VARIOUS PARTS IN THIS KIT

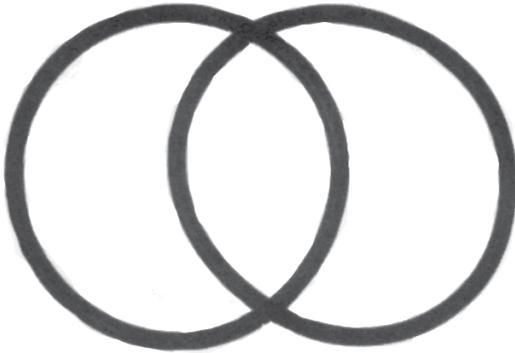
Item No. 1
PN 757198
O-Ring (2)
Handle Trunnion



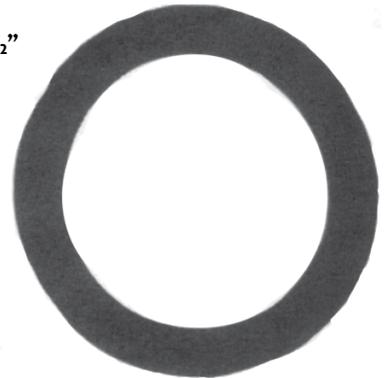
Item No. 5
PN 757196
O-Ring
Inlet Adapter



Item No. 2
PN 757197
O-Ring Seat (2)



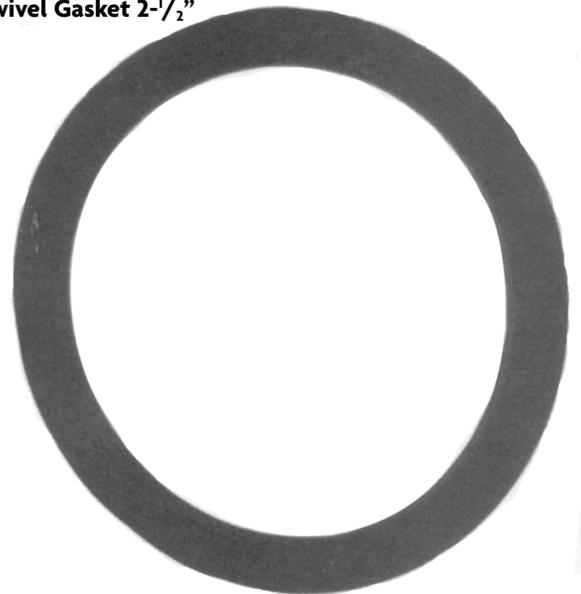
Item No. 6
PN 717042
Swivel Gasket 1-1/2"



Item No. 3
PN 769243
Seat (2)



Item No. 7
PN 717043
Swivel Gasket 2-1/2"



Item No. 4
PN 704029
Ball



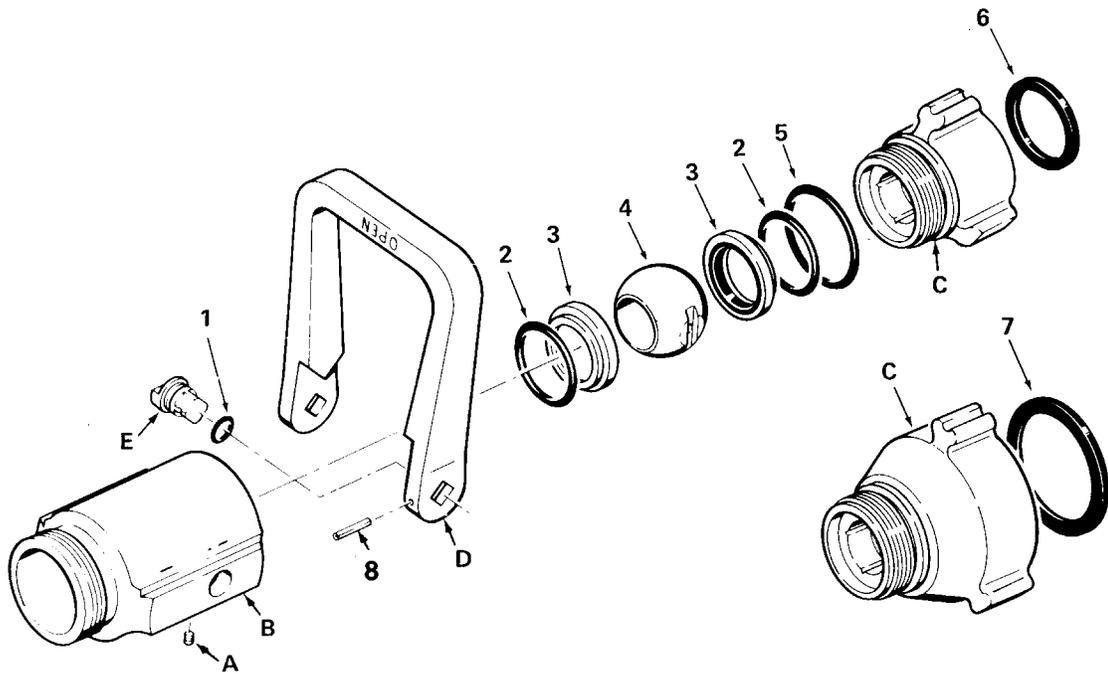
Rivet
PN 754003
Use to Drive Out
Roll Pins in Handle
Trunnions



Item No. 8
PN 744062
Roll Pin (2)



Style 9152 Field Service Kit for



ITEM NO.	DESCRIPTION	PART NUMBER
1	O-Ring (2)	757198
2	O-Ring (2)	757197
3	Seat (2)	769243
4	Ball	704029
5	O-Ring	757196
6	1-1/2" Gasket	717042
7	2-1/2" Gasket	717043
8	Roll Pins (2)	744062

Parts included in this kit are normally all that are required to repair leaks in the shutoff area. If additional nozzle components are required, contact Akron Brass for the appropriate technical service bulletin or return the nozzle to our factory; Akron Brass Co., Old Mansfield Rd., Wooster, Ohio 44691.

FIELD SERVICE KIT INSTRUCTIONS

DISASSEMBLY

1. Remove the swivel gasket (6 or 7).
2. Remove the set screw (A) at the swivel end of the shutoff body (B). Depending on the version of the nozzle, it will require a $\frac{1}{8}$ " Allen wrench (for a $\frac{1}{4}$ -20 screw) or a $\frac{3}{32}$ " Allen wrench (for a 10-24 screw).
3. Insert a tool $1\frac{1}{16}$ " square (for a $2\frac{1}{2}$ " swivel adapter) into the grooves in the swivel adapter (C) and remove (counterclockwise).
4. Remove the O-Ring (5) from the shutoff body.
5. Remove the seat and O-Ring (3 and 2) from the swivel adapter.

NOTE: Any fiber spacer rings must remain in the swivel adapter recess under the seat and O-Ring for proper reassembly.
6. Turn the handle (D) to the closed position and remove the ball (4).
7. Mark the end of the trunnions (E) and handle so they can be reassembled in exactly the same position. (Use chalk, grease pencil, etc.)
8. Take the rivet supplied in the service parts kit and drive out the roll pins (8) securing the handle to the trunnions.
9. Push the trunnions into the shutoff body until they are free. Remove the handle trunnions.
10. Remove the O-Rings (1) from the trunnions.
11. Remove the front seat and O-Ring (3 and 2). Depending on the age of the nozzle the seat may not have an O-Ring. The new seats must be installed with an O-Ring.

ASSEMBLY

- NOTE: All O-Rings must be lubricated with O-Ring grease before assembly.
1. Install the new O-Rings (2) on the new seats (3).
 2. Insert the new front seat and O-Ring into the shutoff body (B).
 3. Install the new O-Rings (1) on the trunnions (E).
 4. Place the handle (D) over the trunnion holes with the closed lettering facing the outlet.
 5. Install the trunnions from inside the shutoff body, using the marks (disassembly Step #7) to position properly.
 6. Install the new roll pins (8) to secure the handle to the trunnions.
 7. With the handle in the closed position, insert the new ball (4).
 8. Install the other new seat and O-Ring into the recess of the swivel adapter (C).

NOTE: To be placed above the plastic spacer rings if so equipped.
 9. Install the new O-Ring (5) in the shutoff body recess.
 10. With the handle in the closed position, thread the swivel adapter into the shutoff body. (Continue tightening until resistance is felt when opening and closing the shutoff.)
 11. Install the new swivel gasket (6 or 7).
 12. Test the nozzle with water to determine if the shutoff functions properly. If a small leak is present, tighten the swivel adapter slightly to eliminate the leak.
 13. Once the shutoff functions properly, observe the swivel adapter through the set screws hole in the shutoff body. If a full thread is visible, drill a slight recess for the set screw (A) (for a 10-24 set screw use a #25 drill bit; for a $\frac{1}{4}$ -20 use a $\frac{3}{16}$ " drill bit). Install and tighten the set screw.