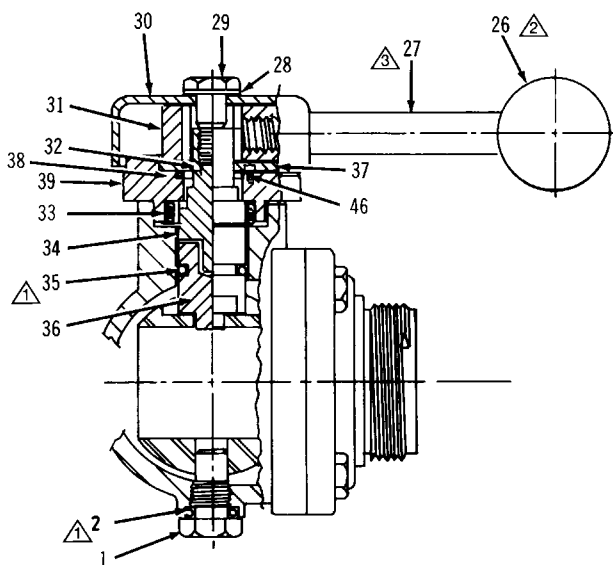
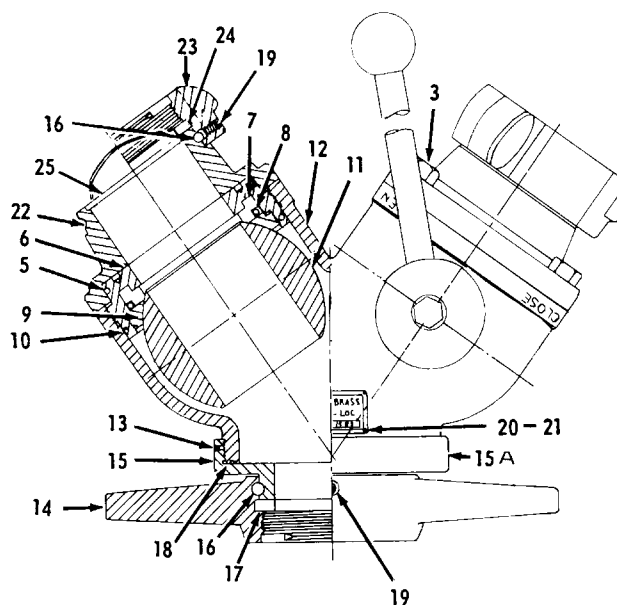
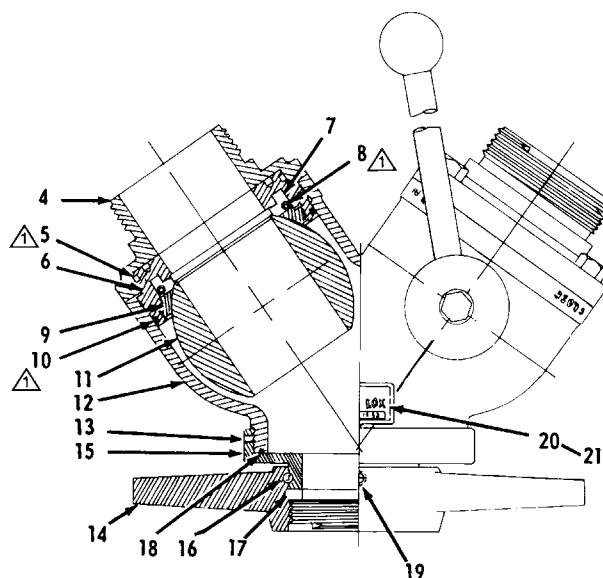


Maximum Operating Pressure 250 PSI

CAUTION: Open and Close Valve Slowly.



ASSEMBLY NOTES

- ① Use Parker O-Ring Lubricant or equivalent petroleum base lubricant
- ② Use Loctite 222 or PermaBond 113
- ③ Use Loctite 277

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY	
			1482	1483
1	Trunnion	773094	2	2
2*	O-Ring	757198	2	2
3	Hex Head Screw	761016	8	8
4	Male Adapter Cast - NH*	115465	2	
4	Male Adapter Chrome - NH*	101884	2	
5*	O-Ring	757035	2	2
6	Seat Housing	104877	2	2
7*	Seat	769160	2	2
8*	O-Ring	757045	2	2
9	Retaining Ring	758115	2	2
10*	O-Ring	757036	2	2
11*	Ball	703083	2	2
12	Body	117577	1	1
13	Socket Head Screw	765040	1	1
14	Swivel 2-1/2" R.L. Cast- NH**	101325	1	1
14	Swivel 2-1/2" R.L. Chrome - NH**	117847	1	1
14	Swivel 2-1/2" L.H. Cast- NH**	116188	1	1
14	Swivel 2-1/2" L.H. Chrome - NH**	100103	1	1
14	Swivel 3" R.L. Cast - NH**	100062	1	1
14	Swivel 3" R.L. Chrome - NH**	100066	1	1
14	Swivel 3" L.H. Cast - NH**	100098	1	1
14	Swivel 3" L.H. Chrome - NH**	100104	1	1
14	Swivel 3" R.L. Cast - NH**	110342	1	1
14	Swivel 3-1/2" R.L. Chrome - NH**	100067	1	1
14	Swivel 3-1/2" L.H. Cast- NH**	116614	1	1
14	Swivel 3-1/2" L.H. Chrome - NH**	100105	1	1
14	Swivel 4" R.L. Cast - NH**	100063	1	1
14	Swivel 4" R.L. Chrome - NH**	100068	1	1
14	Swivel 4" L.H. Cast- NH**	100099	1	1
14	Swivel 4" L.H. Chrome - NH**	100106	1	1
14	Swivel 4-1/2" R.L. Chrome - NH**	116618	1	1
14	Swivel 4-1/2" L.H. Cast- NH**	100100	1	1
14	Swivel 4-1/2" L.H. Chrome - NH**	100107	1	1
14	Swivel 5" R.L. Cast- NH**	100065	1	1
14	Swivel 5" L.H. Cast - NH**	100101	1	1
14	Swivel 5" L.H. Chrome - NH**	100108	1	1
14	Swivel 6" R.L. Cast - NH**	116613	1	1
14	Swivel 6" R.L. Chrome - NH**	100070	1	1
14	Swivel 6" L.H. Cast- NH**	100102	1	1
14	Swivel 6" L.H. Chrome - NH**	100109	1	1
15	Inlet Adapter 2-1/2" Cast	102031	1	1
15	Inlet Adapter 2-1/2" Chrome	102032	1	1
15	Inlet Adapter 3" Cast	104891	1	1
15	Inlet Adapter 3-1/2" Cast	116607	1	1
15	Inlet Adapter 3-1/2" Chrome	116622	1	1
15	Inlet Adapter 4" Cast	104889	1	1
15	Inlet Adapter 4" Chrome	102033	1	1
15	Inlet Adapter 4-1/2" Cast	105238	1	1
15	Inlet Adapter 4-1/2" Chrome	102034	1	1
15	Inlet Adapter 5" Cast	104892	1	1
15	Inlet Adapter 5" Chrome	102037	1	1
15	Inlet Adapter 6" Cast	104890	1	1
15	Inlet Adapter 6" Chrome	102035	1	1

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY	
			1482	1483
15A	Male Adapter 2-1/2" Chrome	116624		1
15A	Male Adapter 3" Cast	116603		1
15A	Male Adapter 3" Chrome	116625		1
15A	Male Adapter 3-1/2" Cast	116611		1
15A	Male Adapter 3-1/2" Chrome	116623		1
15A	Male Adapter 4" Cast	106179		1
15A	Male Adapter 4" Chrome	116628		1
15A	Male Adapter 4-1/2" Chrome	116629		1
15A	Male Adapter 5" Cast	116608		1
15A	Male Adapter 5" Chrome	116626		1
15A	Male Adapter 6" Cast	105239		1
15A	Male Adapter 6" Chrome	116627		1
16	Ball Bearing for 2-1/2" Swivel, #14	↑	38	38
16	Ball Bearing for 3" Swivel, #14	↑	47	47
16	Ball Bearing for 3-1/2" Swivel, #14	↑	53	53
16	Ball Bearing for 4" Swivel, #14	↑	56	56
16	Ball Bearing for 4-1/2" Swivel, #14	↑	69	69
16	Ball Bearing for 5" Swivel, #14	↑	72	72
16	Ball Bearing for 6" Swivel, #14	↑	86	86
16A	Ball Bearing with 2-1/2" Swivel #23	↑	38	114
17	Swivel Gasket 2-1/2"	714021	1	1
17	Swivel Gasket 3"	714022	1	1
17	Swivel Gasket 3-1/2"	714023	1	1
17	Swivel Gasket 4"	714024	1	1
17	Swivel Gasket 4-1/2"	714025	1	1
17	Swivel Gasket 5"	714026	1	1
17	Swivel Gasket 6"	714028	1	1
18	O-Ring	757080	1	1
19	Plug	742023	1	3
21	Handle Rod	109193	2	2
22	Female Adapter	104871		2
23	Swivel 2-1/2" R.L. Cast- NH**	101325		2
23	Swivel 2-1/2" R.L. Chrome - NH**	117847		2
24	Swivel Gasket	714021		2
25	Screen	769027		2
26	Ball	703080	2	2
27	Handle Rod	109193	2	2
28	Washer	784086	2	2
29	Screw Hex Head	761045	2	2
30	Handle Cover	707369	10	10
31	Handle Hub	721278	2	2
32	Handle Trunnion	772142	2	2
33	Spring	768210	2	2
34	Ring Retainer	758154	2	2
35	O-Ring	757010	2	2
37	Handle Stop	742073	2	2
38	O-Ring	757284	2	2
39	Retaining Plate	742089	2	2
46	Socket Head Screw	765028	8	8

*Parts included in Field Service Kit #9127 (2 required)

**For other threads order by description and thread size (ODM and TPI) or by Akron Thread Code.

↑Packet of 50 Ball Bearings - P/N 109041.



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