



ASSEMBLY NOTES:

USE PARKER-O-LUBE ON ALL O-RINGS AND ALL MATING SURFACES. EXCEPT WHERE NOTED.

- 1 USE LOCTITE 222 OR 113 PERMABOND.
- 2 USE LOW-TEMP LUBRIPLATE.
- 3 DO NOT SPLIT TURBINE TEETH.
- 4 DIMPLE AT ASSEMBLY.
- 5 DO NOT GREASE THIS O-RING.
- 6 GREASE ENDS OF SPRING WITH LOW-TEMP LUBRICATE.
- 7 TO AVOID GETTING GREASE ON THE O-RING (ITEM 34) AT ASSEMBLY, APPLY LOW-TEMP LUBRIPLATE TO THE FEMALE THREAD AND NOT TO THE MALE THREAD.

FEMALE THD'S ONLY

OPTIONAL METAL TEETH

PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | www.akronbrass.com

Parts List Sheet:

127561

WARRANTY AND DISCLAIMER*: We warrant Akron Brass products for a period of five (5) years* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. *Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.



TECHNICAL SERVICE PARTS

STYLE 1520

PRODUCT SABERJET

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg.	Date
00	01-19

FIND		DESCRIPTION	ITEM	QTY
1		TEETH TURBINE	772153	1
2		SCREW SOCKET HEAD CAP #4-40 x 5/8"	767094	2
3		O-RING 2-036	757309	1
4		O-RING 2-132	757268	1
5		RING RETAINER	756106	1
6		THROAT SLEEVE	127556	1
7		O-RING 2-127	757048	1
8		THROAT	127555	1
9		SCREW SOCKET HEAD FULL DOG SET #10-24 x 5/16"	767088	3
10		O-RING 2-129	757308	1
13		SPRING	769629	1
20	A	GRIP PISTOL	718330	1
21	A	WASHER FLAT 5/16"	784093	1
22	A	WASHER LOCK 5/16"	784090	1
23	A	SCREW SOCKET HEAD CAP 5/16-18 x 2-3/4"	765397	1
24		SCREW SOCKET HEAD CUP POINT NYLOCK SET 1/4-20 x 5/16"	766015	1
25		O-RING 2-140	757265	2
26	B	HANDLE SHUTOFF	721761	1
27	B	PIN ROLL 1/8" x 1-1/4"	744062	2
28		SCREW ALLEN HD SOC SET CUP 1/4 -20X3/16"	765008	2
29		BALL NYLON 3/16"	704031	1
30		O-RING 2-020	757052	1
31		O-RING 2-117	757105	1
32	#	O-RING 2-018	757042	1
33		O-RING 2-111	757269	2
35		BUMPER/PATTERN SLEEVE S/A	15204010	1
36		SHIM .005 BLUE	769644	1
37		SHIM .010 BROWN	769645	1
38		SHIM .015 PINK	769646	1
39		GASKET BAFFLE HEAD	714214	1

FIND		DESCRIPTION	ITEM	QTY
40		TRUNNION	127549	2
41		BALL CELCON	703567	1
42		RETAINER TURBINE	118523	1
43		BODY NOZZLE	127551	1
45		BODY SHUTOFF	127548	1
47		RETAINER GASKET	127559	1
50		BAND NOZZLE BODY	703600	1
53		SEAT	769245	2
54		O-RING 2-125	757281	2
55		KIT, 1/2 (12mm) REPLACEMENT TIP	15204012	1
55		KIT, 5/8 (16mm) REPLACEMENT TIP	15204013	1
59	*	GASKET	717042	1
61		BAND PATTERN INDICATOR (95GPM/360LPM)	803397	1
62		HEAD BAFFLE	127558	1
65	**	SWIVEL 1-1/2"NH	45154009	1
65	**	SWIVEL 1-1/2"NPSH	45154010	1
65	**	SWIVEL 1-1/2"BSP	45154011	1
73		O-RING 2-223	757256	1
100		BAND OPEN/CLOSED (SMOOTH BORE)	704732	1
101		BAND OPEN/CLOSE	703599	1
102		SPACER HANDLE	770480	1
A		KIT SERVICE PISTOL GRIP W/COLOR CLIPS	90040001	
B		KIT SERVICE 2.5" BALE W/COLOR CLIPS	90050001	
C		KIT SERVICE BALE AND PISTOL GRIP COLOR CLIPS ONLY	90070001	

O-RING (ITEM 32) ALSO INCLUDED IN REPLACEMENT TIP KITS (ITEM 55)
 * GASKET (ITEM 59) ALSO INCLUDED IN SWIVEL KITS (ITEM 65)
 ** FOR OTHER THREADS, ORDER BY DESCRIPTION AND THREAD SIZE (ODM) AND TPI) OR BY AKRON THREAD CODE.

PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | www.akronbrass.com

Parts List Sheet:

127561

WARRANTY AND DISCLAIMER*: We warrant Akron Brass products for a period of five (5) years* after purchase against defects in materials or workmanship. Akron Brass will repair or replace product which fails to satisfy this warranty. Repair or replacement shall be at the discretion of Akron Brass. Products must be promptly returned to Akron Brass for warranty service. We will not be responsible for: wear and tear; any improper installation, use, maintenance or storage; negligence of the owner or user; repair or modification after delivery; failure to follow our instructions or recommendations; or anything else beyond our control. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE INCLUDED IN THIS WARRANTY STATEMENT, AND WE DISCLAIM ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE. Further, we will not be responsible for any consequential, incidental or indirect damages (including, but not limited to, any loss of profits) from any cause whatsoever. No person has authority to change this warranty. *Unless otherwise provided herein. Akron Brass industrial electronic components & the Severe-Duty Monitor have a one (1) year warranty. Select Akron Brass handline nozzles and valves carry a ten (10) year warranty. Scene Star Lights carry a (6) year warranty. Weldon products have a two (2) year warranty from date of manufacture (excluding consumable components). Select Weldon LED products carry a five (5) year warranty. Honda products have the manufacturers' warranty and Akron Brass disclaims any warranty in respect of those products.
 © 2016 Akron Brass Company. All rights reserved. No portion of this can be reproduced without the express written consent of the Akron Brass Company.