



FIX SET SCREW BETWEEN 2 BALLS AND TIGHTEN. THEN BACK OFF UNTIL SWIVEL TURNS FREELY.

ASSEMBLY NOTES:

USE PARKER-O-LUBE ON ALL O-RINGS AND ALL MATING SURFACES.

- ① USE LOCTITE 222 OR PERMABOND LM113.
- ② USE LOW-TEMP LUBRIPLATE.
- ③ DIMPLE AT ASSEMBLY.
- ④ DO NOT CUT TURBINE TEETH.
- ⑤ STAKE AT ASSEMBLY.
- ⑥ TIGHTEN SCREW.

PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | www.akronbrass.com

Parts List Sheet:

120787

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TECHNICAL SERVICE PARTS
STYLE 1714
PRODUCT 1.5" TURBOJET TIP W/O S/OFF

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg.	Date
03	06-11
04	03-18

Find	Description	Item	QTY
1	GASKET	717042	1
2	A BALL BRASS 5/32"DIA.	-	41
3	SCREW SOCKET HEAD CUP POINT SET 1/4-20 x 1/4"	765002	1
4	** SWIVEL 1.50" NPSH	108314	1
4	** SWIVEL 1.50" NH	108313	1
4	** SWIVEL 1.50" BSP	108315	1
6	ADAPTER SWIVEL	117172	1
8	SCREW SOCKET HEAD CUP POINT SET #10-24 x 5/16"	765040	1
9	BAND INDICATOR RED	704893	1
14	O-RING 2-129	757308	1
15	RING CONTROL	758293	1
16	BODY NOZZLE	122482	1
18	BUMPER/PATTERN SLEEVE	17200529	1
19	BAND PATTERN INDICATOR RED	703886	1
20	BAND DISCHARGE CONTROL 100 PSI, 30-125GPM RED	704822	1
20	BAND DISCHARGE CONTROL 100 PSI, 115-475LPM RED	704823	1
20	BAND DISCHARGE CONTROL 75 PSI RED	704835	1
21	AXLE CAM	707252	1
22	ROLLER CAM UPPER	758211	1
23	ROLLER CAM LOWER	758210	1
27	KEY DISCHARGE	727034	1
28	O-RING 2-025	757242	1
29	SCREW SOCKET HEAD CAP #4-40 x 5/8"	767094	2
30	STEM/SPIDER S/A 100PSI	124178	1
30	STEM/SPIDER S/A 75PSI	124179	1
31	O-RING 2-030	757244	1
32	RETAINER TURBINE	758242	1
33	TEETH TURBINE	772136	1
34	HEAD BAFFLE 100PSI@7b/700kPa	121387	1
34	HEAD BAFFLE 75PSI@5b/500kPa	121141	1
35	SCREW SOCKET BUTTON HEAD CAP 1/4-20 x 1/2"	765153	1
36	* SHIM BAFFLE BLUE	-	5
37	* SHIM BAFFLE BROWN	-	1
38	* SHIM BAFFLE PINK	-	1
39	* SHIM BAFFLE GREEN	-	1
41	INSERT CAM	723039	1
46	RING PATTERN SLEEVE	758336	1

Find	Description	Item	QTY
56	TUBE DISCHARGE 100PSI	116908	1
56	TUBE DISCHARGE 75PSI	118917	1
57	O-RING 2-130	757232	1
58	SPRING DETENT	769111	1
59	BALL STAINLESS STEEL 3/16" DIA.	704018	2
60	SCREW SOCKET HEAD FULL DOG SET #10-24 x 5/16"	767088	1
61	O-RING 2-035	757280	1
62	SPRING DETENT	768283	1
A	KIT OF 50 BALLS 5/32" DIAMETER BRASS	109042	

* AS REQUIRED FOR FINAL CALIBRATION.

** FOR OTHER THREADS ORDER BY DESCRIPTION AND THREAD SIZE (ODM & TPI) OR BY THREAD CODE.

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