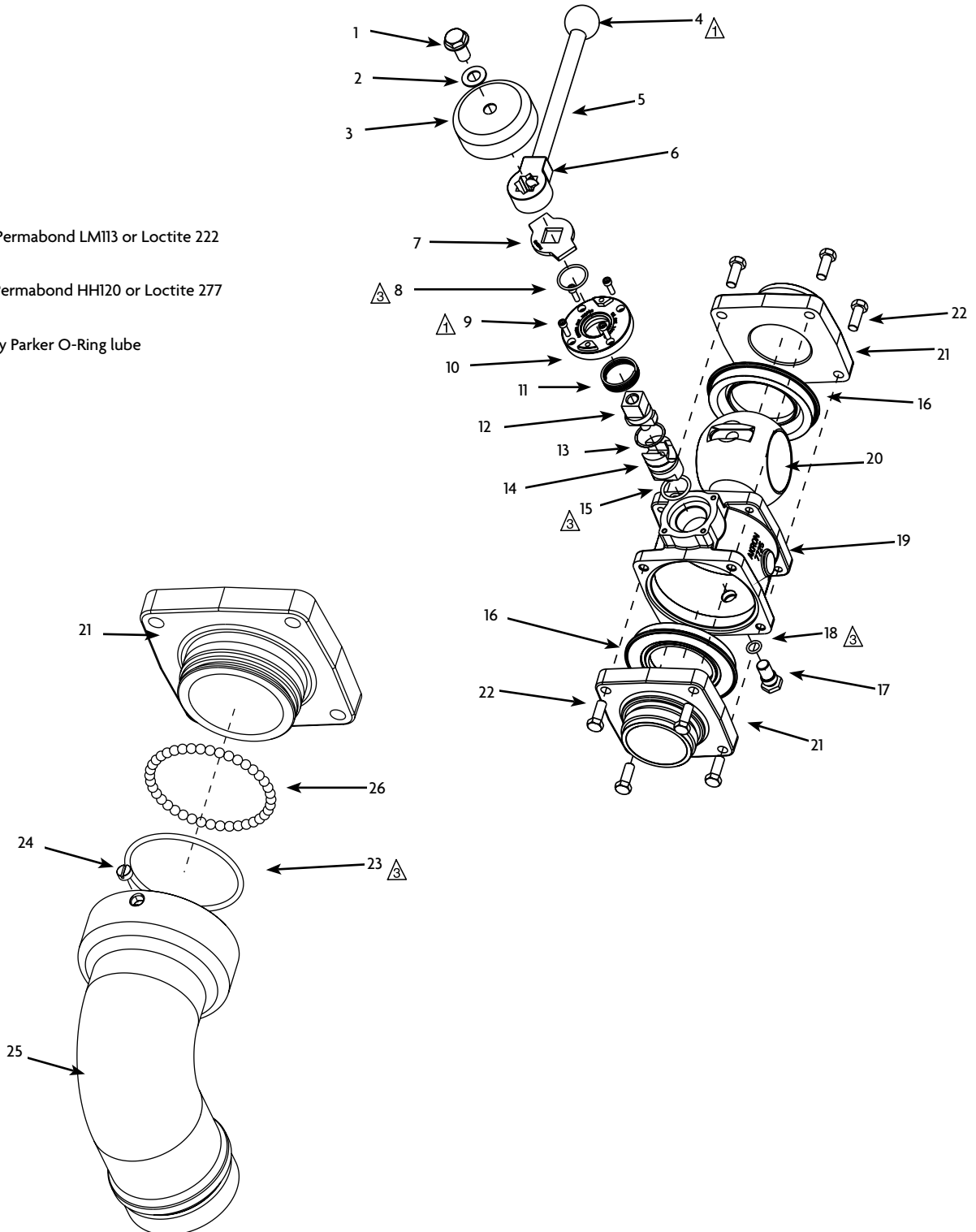


△ Use Permabond LM113 or Loctite 222

△ Use Permabond HH120 or Loctite 277

△ Apply Parker O-Ring lube





**STYLE 7725**  
**Akron Lightweight Apparatus Valve**  
**TECHNICAL SERVICE PARTS LIST**

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Hex Head Screw	761065	1
2	Washer	784120	1
3	Handle Cover	707369	1
4	Ball	703080	1
5	Handle Rod	109193	1
6	Handle Hub	721278	1
7	Stop Plate	742095	1
8	O-Ring	757284	1
9	Socket Head Screw	765028	4
10	Retaining Plate	742089	1
11	Spring	768210	1
12	Handle Trunnion	102178	1
13	Retaining Ring	758154	1
14	Ball Trunnion	102179	1
15	O-Ring	757010	1
16	Seat	769537	2
17	Threaded Trunnion	102177	1
18	O-Ring	757198	1
19	Body	119516	1
19	Body with Thru Holes	119515	1
20	Ball	703429	1
21	Adapter-M1-S (NH)	119512	1
21	Adapter-M1-S (NPT)	119513	1
21	Adapter-FI-S/FI-SS	119510	1
21	Adapter-MES1-S	119514	1
21	Adapter-PI-S (NPT)	119511	1
22	Bolts-Standard Body	761048	4/8
22	Bolts-Body with Thru Holes	703369	4
23	O-Ring	757249	1
24	Swivel Plug	742023	1
25	MES1-S Elbow	119501	1
26	Ball Bearings	*	
Not Shown	Swivel - 2 1/2" (NH) **	101420	1
Not Shown	Swivel Gasket	717043	1
Not Shown	Swivel Screen	744011	1

\* Packet of 50 Ball Bearings p/n 109041

\*\* For other threads order by description and tread size (OPM & TPI) or by Akron Tread Code



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