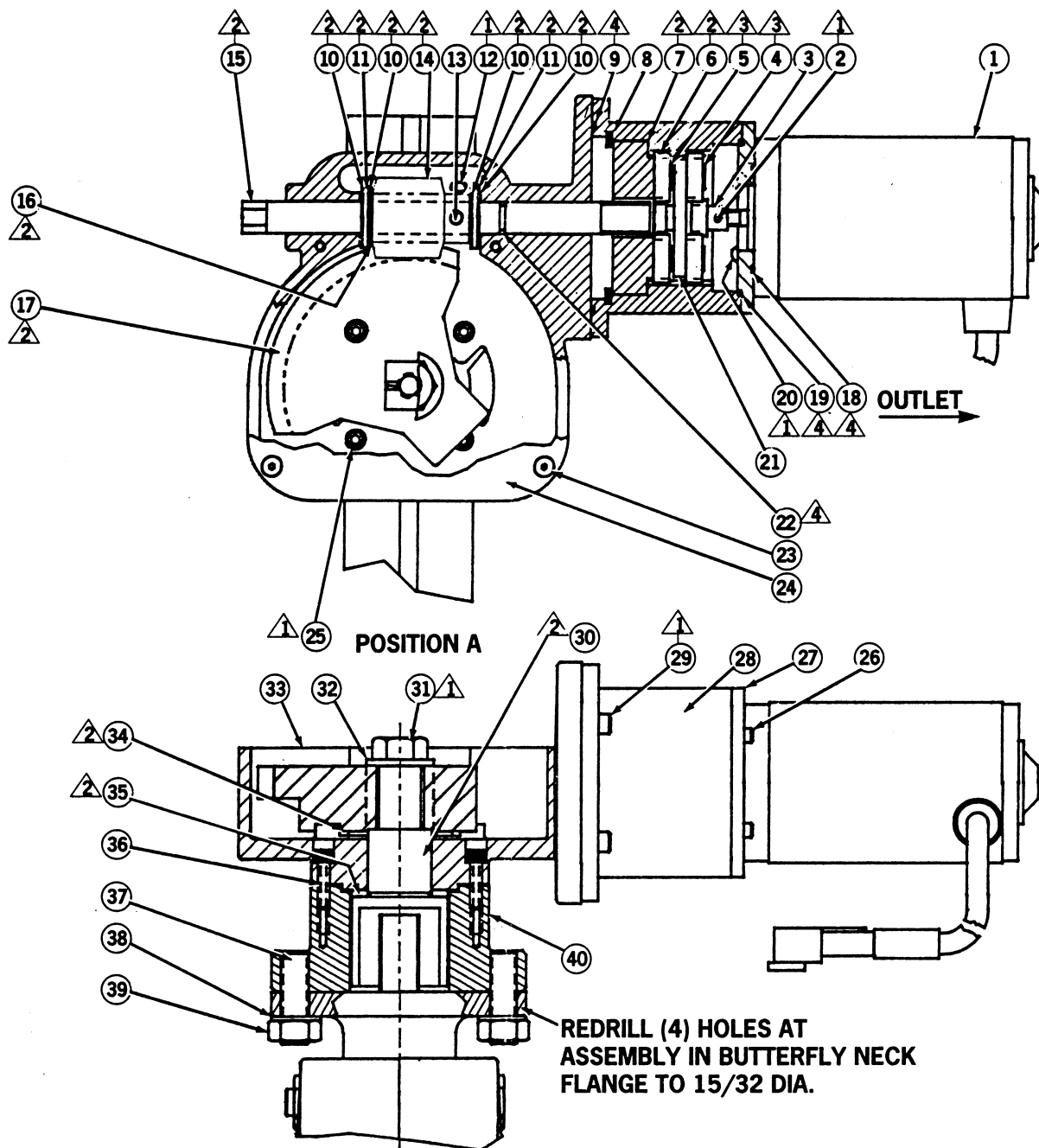


NOTE: This product is no longer in production. For service and repair, please contact Akron's Customer Service at 800.228.1161 or 330.264.5678.

**STYLE 7900
ELECTRIC ACTUATOR**
4", 4-1/2", 5" and 6" Butterfly Valves
(25:1 Built Before September 1999)

TECHNICAL SERVICE PARTS LIST



NOTES:

- △ Use PermaBond LM113 or Loctite 222 at assembly.
- △ Use Low-Temp Lubriplate at assembly.
- △ Oil dip.
- △ Use Parker-O-Lube at assembly.



AKRON®
FIRE-FIGHTING EQUIPMENT

**STYLE 7900
ELECTRIC ACTUATOR
4", 4-1/2", 5" and 6" Butterfly Valves
(25:1 Built Before September 1999)
TECHNICAL SERVICE PARTS LIST**

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Motor	7-31-065	1
2	Screen	7-65-082	1
3	Gear	7-18-163	1
4	Rivet (short)	7-54-052	3
5	Rivet (long)	7-54-051	3
6	Gear	7-18-165	6
7	Plate	7-42-108	1
8	Retaining Ring	7-58-172	1
9	O-Ring	7-57-263	1
10	Thrust Washer	7-84-111	4
11	Needle Bearing	7-03-453	2
12	Screw	7-65-112	1
13	Groove Pin	7-41-058	1
14	Worm Gear	106611	1
15	Shaft	7-69-510	1
16	Thrust Washer	7-84-103	1
17	Gear	109345	1
18	O-Ring	7-57-056	1
19	O-Ring	7-57-280	1
20	Screen	7-63-066	4
21	Plate	7-44-338	1
22	O-Ring	7-57-254	1
23	Screw	7-65-169	4
24	Cover Plate	7-43-003	1
25	Screw	7-67-086	4
26	Screw	7-65-052	4
27	Plate	7-45-100	1
28	Housing	109296	1
29	Screw	7-63-038	4
30	Trunnion	7-73-269	1
31	Screw	7-61-065	1
32	Washer	7-84-068	1
33	Housing	109343	1
34	Spacer	7-69-310	1
35	Thrust Washer	7-84-104	1
36	Spacer	7-70-274	1
37	Stud	7-69-535	4
38	Washer (Lock)	7-84-116	4
39	Nut	7-34-095	4
40	Gear Adapter	110015	1

To ensure continued quality performance, use only AKRON replacement parts.

In the U.S. - Phone: (800) 228-1161 • Fax: (800) 531-7335



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FAX # (519) 773-3794

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